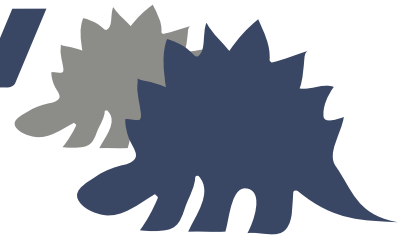


DINOSAW

FREZITE® 



CIRCULAR SAW BLADES



Complete Tooling Solutions



For over 50 years, Dinosaw has specialized in cutting tool solutions for applications in the wood, metal, and plastic industries. Our main focus is to provide our customers with comprehensive and complete tooling solutions to suit their specific production needs. As manufacturing consultants and partners in your success, Dinosaw seeks provide the most advanced and effective tools for each application.

DINOSAW - FREZITE offers a wide selection of new tools including saw blades, CNC router bits, insert tooling, and PCD tooling. Our production centers have the capability to design and manufacture the most fundamental of tools to the highly complex and sophisticated. We strive to offer solutions that simplify our customer's manufacturing processes and enhance their bottom line.

In addition to our new tooling products, Dinosaw's 50 years of experience in tool sharpening and repair maximizes the life of each tool. Our highly trained staff integrates their years of knowledge and experience with continually advancing technologies to deliver the longest lasting and most cost-efficient tool repair services.

With centrally located production and service centers in New England and in the Mid-Atlantic, Dinosaw offers weekly pick-up and delivery services from Maine to South Carolina as well as West Virginia and Ohio. For those outside our regular service areas, we partner with UPS to ship tools anywhere in the world.

Due to permanent innovation, Dinosaw, Inc. reserves the right to change and improve its products without previous notice.



QUALITY

FREZITE, a certified company by APCER, Portuguese member of the IQNET (The International Certification Network), according with the standards ISO 9001, guaranties the total reliability on its products.

FREZITE is proud to be one of the pioneer companies of the sector achieving the environmental certification, according to the ISO 14001 standard by APCER.

FREZITE's main purpose is to supply services and products that can satisfy the needs and expectations of customers and users at competitive prices, transferring added value to our customers.

We create value for our customers



R&D

On the conception of the tools, FREZITE applies its experience and market knowledge, in collaboration with its customers, to offer a standard program suitable for the wood, plastics, composite materials, among others.

Alongside this vast standard program, studies and developments of special tools, from the smallest cutter to a complete line of CNC machinery tooling equipment, are made to provide the customer with the most professional and profitable solution.

PRODUCTS

FREZITE offers to its customers a wide range of standard and special products from circular saw blades, cutters, cutter heads and knives. The development of new products is assured by the RDI (Research, Development and Innovation) department.

PRODUCTION

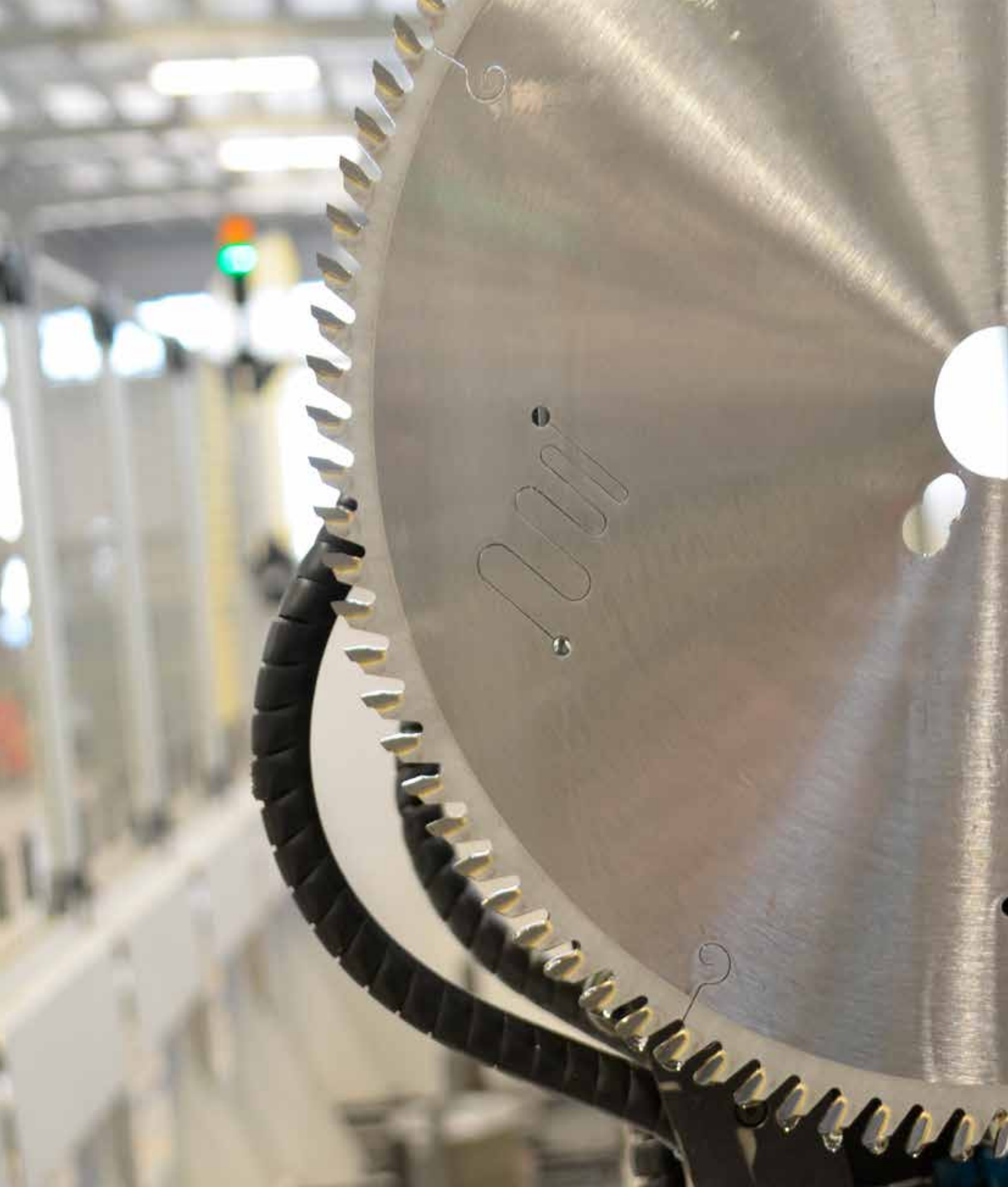
Our production relies on a team of highly skilled technicians, using the most recent CAD/CAM technologies for diagnosis, drawing and producing, in multiple CNC environments. We have got the most modern industrial facilities, with high technology CNC machines, which assure the compliance with the different customer demands. The Hard Metal as well as Polycrystalline Diamond tools available in our product range are produced and ground with latest generation equipment that assures the maximum performance for our customers.



Sharpening ▪ Reconditioning ▪ Pickup & Delivery

Table of contents

Quick search	5
Saw blades for multi-rip saws	11
Cut-off / mitre saw blades	17
Extreme thin kerf saw blades	18
Saw blades for coated panel cutting / High ATB	19
Combination saw blades.....	19
Hollow face saw blades	22
Saw blades for panel sizing machines / ATB	23
Conical scoring saw blades	28
Hoggers.....	35
Saw blades for edge banders.....	41
Saw blades for CNC machines	42
Grooving saw blades	43
Saw blades for portable saws.....	44
Construction saw blades.....	45
Saw blades for non ferrous / PVC materials.....	46
Dry Cut saw blades	48
Saw blades for plastic materials	48
Saw blade for composite materials boards / solid surface	49
Industrial diamond saw blade for cutting fiber cement.....	50
Spare parts.....	51
Query for special saw blades.....	53
Technical information	55



DINOSAW-FREZITE offers a complete program of catered solutions that allow a perfect harmony between machine, tool and material to work with. Universal saw blades; saws for panel sizing machines; saw blades for multi-rip saws, aluminium and PVC processing saw blades, among others, with high resistance tungsten carbide edges and polycrystalline diamond.

Quick search

D	B	b	d	Z	Ref.	Page
70	2,8-3,6	4,5	20	18/FV	872.070.009.20	31
80	2,8-3,6	4	20	20/FV	872.080.010.20	31
80	2,8-3,6	4	20	20/FV	A872.080.010.20	32
80	3,1-4,3	2,2	20	12/KW	871.080.012.20	28
80	3,2	2,2	30	12/EL	888.080.012.30	41
80	3,2	2,2	30	12/ER	888.080.112.30	41
85	3,2	2,2	30	12/EL	888.085.012.30	41
85	3,2	2,2	30	12/ER	888.085.112.30	41
90	3,5	2,2	20	24/F	883.090.024.20	42
100	2,4	1,6	22	20/W	888.100.420.22	41
10"	,126"	,087"	5/8"	60	863.254.060.15	17
10"	,126"	,087"	5/8"	80	863.254.080.15	17
10"	,126"	,087"	1"	80	863.254.180.15	17
10"	,126"	,087"	5/8"	50 ATB+R	862.254.050.15	19
10"	,126"	,087"	5/8"	60	866.254.060.15	20
10"	,126"	,087"	5/8"	80	866.254.080.15	20
10"	,126"	,087"	5/8"	80	898.254.080.15	49
100	2,6	1,6	32	20/EL	888.100.020.32	41
100	2,6	1,6	32	20/ER	888.100.120.32	41
100	2,8-3,6	4	20	24/FV	872.100.012.20	31
100	2,8-3,6	4	20	24/FV	A872.100.012.20	32
100	2,8-3,6	4	22	24/FV	872.100.012.22	31
100	2,8-3,6	2,5	22	24/FV	A872.100.012.22	32
100	3	2,2	32	30/EL	888.100.030.32	41
100	3	2,2	32	30/ER	888.100.130.32	41
100	3,1-4,3	2,2	20	20/KW	871.100.020.20	28
100	3,1-4,3	2,8	22	20/KW	871.100.020.22	28
100	3,2	2,2	22	20/EL	888.100.020.22	41
100	3,2	2,2	30	20/EL	888.100.020.30	41
100	3,2	2,2	22	20/ER	888.100.120.22	41
100	3,2	2,2	30	20/ER	888.100.120.30	41
100	3,2	2,2	30	20/F	883.100.020.30	42
100	3,35	2,2	20	20/W	853.100.020.20	33
105	3,1-4,3	2,2	45	16/KW	871.105.016.45	28
110	3	2,2	30	20/EL	888.110.020.30	41
110	3	2,2	32	20/EL	888.110.020.32	41
110	3	2,2	30	20/ER	888.110.120.30	41
110	3	2,2	32	20/ER	888.110.120.32	41
110	3,2	2,5	40	20/W/EL	888.110.020.40	41
110	3,2	2,2	32	30/EL	888.110.030.32	41
110	3,2	2,2	32	30/ER	888.110.130.32	41
110	3,6	2,4	32	20/EL	888.110.220.32	41
110	3,6	2,4	32	20/ER	888.110.320.32	41
110	3,6	2,4	22	20/W	888.110.320.22	41
115	2,6	1,6	30	24/W	888.115.024.30	41
12"	,126"	,087"	1"	60	863.305.060.26	17
12"	,126"	,087"	1"	80	863.305.180.26	17
12"	,126"	,087"	1-1/4"	96	865.305.096.31	19
12"	,126"	,087"	1"	60 ATB+R	862.305.060.26	19
12"	,126"	,087"	1-1/4"	96	866.305.096.31	21
12"	,126"	,087"	1"	96	898.305.096.26	49
12"	,128"	,102"	5/8"	100	878.305.100.15	47
12"	,128"	,087"	1"	100	878.305.100.26	47
12"	,165"	,118"	3-1/8"	36	860.305.036.79	14
120	1,9	1,3	20	36/W	876.120.036.20	44
120	2,8	1,2	20	8/F	A887.120.008.20	50
120	2,8-3,6	4	20	24/FV	872.120.012.20	31

D	B	b	d	Z	Ref.	Page
120	2,8-3,6	4	20	24/FV	A872.120.012.20	32
120	2,8-3,6	4	20	24/FV	A872.120.024.20	32
120	2,8-3,6	4	22	24/FV	872.120.012.22	31
120	2,8-3,6	4	22	24/FV	A872.120.012.22	32
120	2,8-3,6	4	50	24/FV	872.120.012.50	31
120	2,8-3,6	4	50	24/FV	A872.120.012.50	32
120	3,1-4,3	2,2	20	24/KW	871.120.024.20	28
120	3,1-4,3	2,2	22	24/KW	871.120.024.22	28
120	3,1-4,3	2,2	30	24/KW	871.120.024.30	28
120	3,2	2,2	30	24/W	883.120.024.30	42
120	3,2	2,2	20	24/W	883.120.024.20	42
120	3,2-3,8	2,8	22	18/KW	A871.120.118.22	30
120	3,2-3,8	2,8	20	18/KW	A871.120.118.20	30
120	3,35	2,2	20	24/W	853.120.024.20	33
120	3,35	2,2	22	24/W	853.120.024.22	33
120	3,6	2,8	40	24/W	888.120.024.40	41
120	4	3	35	30/W	883.120.030.35	42
125	2,8-3,6	4	20	24/FV	872.125.012.20	31
125	2,8-3,6	4	20	24/FV	A872.125.012.20	32
125	2,8-3,6	4	20	24/FV	A872.125.024.20	32
125	2,8-3,6	4	22	24/FV	872.125.012.22	31
125	2,8-3,6	4	22	24/FV	A872.125.012.22	32
125	3,1-4,3	2,2	20	24/KW	871.125.024.20	28
125	3,1-4,3	2,2	22	24/KW	871.125.024.22	28
125	3,2	2,2	22	36/EL	888.125.036.22	41
125	3,2	2,2	22	36/ER	888.125.136.22	41
125	3,2	2,2	30	36/W	883.125.036.30	42
125	3,2-3,8	2,8	20	18/KW	A871.125.118.20	30
125	3,2-3,8	2,8	20	24/KW	A871.125.124.21	30
125	3,35	2,2	20	24/W	853.125.024.20	33
125	3,35	2,2	22	24/W	853.125.024.22	33
125	4,4-5,3	3,2	45	18/KW	A871.125.018.45	30
125	4,4-5,3	3,2	20	24/KW	A871.125.024.20	30
125	4,4-5,6	3,2	20	24/KW	871.125.124.20	28
125	4,4-5,6	3,2	45	24/KW	871.125.024.45	28
130	3,6	2,8	30	20/W	888.130.120.30	41
130	3,6	2,8	30	24/EL	888.130.024.30	41
130	3,6	2,8	30	24/EL	888.130.224.30	41
130	3,6	2,8	30	24/ER	888.130.124.30	41
130	3,6	2,8	30	24/ER	888.130.324.30	41
14"	,138"	,110"	5/8"	100	878.355.100.15	47
14"	,150"	,126"	1"	108	878.355.108.26	47
140	3,2	2,2	16	36/EL	888.140.036.16	41
140	3,2	2,2	30	36/EL	888.140.036.30	41
140	3,2	2,2	16	36/ER	888.140.136.16	41
140	3,2	2,2	30	36/ER	888.140.136.30	41
140	3,2	2,2	30	36/W/LH	888.140.236.30	41
140	3,2	2,2	30	36/W/RH	888.140.336.30	41
140	3,6	2,4	30	36/W/RH	888.140.436.30	41
150	10	7	30	12/F	880.150.012.11	43
150	2	1,4	30	48/W	864.150.048.30	18
150	2,5	1,8	30	12/F	880.150.012.03	43
150	2,5	1,8	30	24/F	880.150.024.03	43
150	2,6	1,6	30	24/W	876.150.024.30	44
150	3	2	30	12/F	880.150.012.04	43
150	3	2	30	24/F	880.150.024.04	43
150	3,2	2,2	30	24/W	863.150.024.30	17

Quick search

D	B	b	d	Z	Ref.	Page	D	B	b	d	Z	Ref.	Page
150	3,2	2,2	30	24/W	883.150.024.30	42	180	3,2	2,2	65	42/ER	875.180.042.65	34
150	3,2	2,2	65	30/EL	875.150.130.65	34	180	3,2	2,2	65	42/ER	A875.180.042.65	34
150	3,2	2,2	65	30/EL	A875.150.130.65	34	180	3,2	2,2	30	42/W	863.180.042.30	17
150	3,2	2,2	65	30/ER	875.150.030.65	34	180	3,2	2,2	30	42/W	883.180.042.30	42
150	3,2	2,2	65	30/ER	A875.150.030.65	34	180	3,2	2,2	30	56/W	863.180.056.30	17
150	3,2	2,2	30	36/W	863.150.036.30	17	180	3,2	2,2	30	56/W	883.180.056.30	42
150	3,2	2,2	30	36/W	883.150.036.30	42	180	3,2	2,2	35	58/W	883.180.058.35	42
150	3,2	2,2	30	48/W	863.150.048.30	17	180	3-3,8	2,2	50	18/FV	A872.180.018.50	32
150	3,5	2,5	30	12/F	880.150.012.05	43	180	3-3,8	2,2	50	18/W	872.180.018.50	31
150	3,5	2,5	30	24/F	880.150.024.05	43	180	4	3	30	42/W	883.180.142.30	42
150	3,8	2,5	35	24/EL/LH	888.150.024.35	41	180	4,4-5	3,2	30	30/KW	A871.180.130.30	30
150	3,8	2,5	35	24/ER/RH	888.150.124.35	41	180	4,4-5,3	3,2	45	36/KW	A871.180.036.45	30
150	4	2,8	30	12/F	880.150.012.06	43	180	4,4-5,3	3,2	20	36/KW	A871.180.036.20	30
150	4	2,8	30	24/F	880.150.024.06	43	180	4,4-5,3	3,2	50	42/KW	A871.180.042.50	30
150	4,4-5	3,2	30	24/KW	A871.150.124.30	30	180	4,4-5,6	3	20	28/KW	871.180.028.20	28
150	4,4-5,3	3,2	20	24/KW	A871.150.024.20	30	180	4,4-5,6	3	30	28/KW	871.180.028.30	28
150	4,4-5,5	4	20	36/W	872.150.018.20	31	180	4,4-5,6	3,2	30	30/KW	871.180.130.30	28
150	4,4-5,6	3,2	20	24/KW	871.150.024.20	28	180	4,4-5,6	3,2	45	36/KW	871.180.136.45	28
150	4,4-5,6	3,2	30	24/KW	871.150.024.30	28	180	4,4-5,6	3,2	45	36/KW	871.180.236.45	28
150	4,4-5,6	3,2	45	24/KW	871.150.024.45	28	180	4,4-5,6	3,2	50	42/KW	871.180.042.50	28
150	4,4-5,6	3,2	30	36/KW	871.150.036.30	28	180	4,8-5,6	3,5	45	36/KW	A871.180.136.45	30
150	4,5	3,5	30	12/F	880.150.012.07	43	180	4,8-5,6	3,5	20	36/KW	A871.180.136.20	30
150	4,5	3,5	30	24/F	880.150.024.07	43	180	4,8-5,8	3,5	45	36/KW	871.180.036.45	28
150	5	3,5	30	12/F	880.150.012.08	43	180	4,8-5,8	3,5	20	36/KW	871.180.036.20	28
150	5	3,5	30	24/F	880.150.024.08	43	184	2,4	1,8	15	10/F	A887.184.010.15	50
150	6	3,9	30	12/F	880.150.012.09	43	190	2,2	1,8	30	38/W	889.190.038.30	48
150	6	3,9	30	24/F	880.150.024.09	43	190	2,4	1,8	30	12/F	A887.190.012.30	50
150	8	6	30	12/F	880.150.012.10	43	190	2,4	1,6	30	24/W	876.190.024.30	44
160	2,2	1,6	20	24/W	876.160.024.20	44	190	2,6	1,6	20	32/W	876.190.032.20	44
160	2,2	1,8	20	30/W	889.160.030.20	48	190	2,6	1,6	30	58/TFE	898.190.058.30	49
160	2,2	1,6	20	48/TFN	878.160.048.20	47	190	2,8	2	20	56/TF	878.190.056.20	47
160	2,2	1,6	20	48/W	876.160.048.20	44	200	2	1,6	30	64/W	864.200.064.30	18
160	2,4	1,8	20	10/F	A887.160.010.20	50	200	2,6	1,6	40	16+2/F	886.200.016.40	13
160	2,6	1,6	30	24/W	876.160.024.30	44	200	2,6	1,6	40	24+3/F	886.200.024.40	13
160	2,6	1,6	20	24/W	876.160.124.20	44	200	2,8	1,8	30	36/W	876.200.036.30	44
160	2,6	1,6	20	48/TFE	898.160.048.20	49	200	2,8	2	30	84/TFN	878.200.084.30	47
160	3,2	2,2	22	48/EL	888.160.048.22	41	200	3,2	2,2	30	36/W	863.200.036.30	17
160	3,2	2,2	22	48/ER	888.160.148.22	41	200	3,2	2,2	30	48/W	863.200.048.30	17
160	3,2	2,2	22	48/W	888.160.248.22	41	200	3,2	2,2	30	60/TF	866.200.060.30	20
160	4,4-5,3	3,2	45	28/KW	A871.160.028.45	30	200	3,2	2,2	30	60/W	863.200.060.30	17
160	4,4-5,3	3,2	55	36/KW	A871.160.036.55	30	200	4,4-5,3	3,2	20	36/KW	A871.200.036.20	30
160	4,4-5,6	3,2	45	36/KW	871.160.036.45	28	200	4,4-5,3	3,2	45	36/KW	A871.200.136.45	30
160	4,4-5,6	3,2	55	36/KW	871.160.136.55	28	200	4,4-5,3	3,2	65	36/KW	A871.200.036.65	30
170	3,5	2,2	30	48/EL	888.170.048.30	41	200	4,4-5,6	3,2	20	36/KW	871.200.036.20	28
170	3,5	2,2	30	48/ER	888.170.148.30	41	200	4,4-5,6	3,2	30	36/KW	871.200.036.30	28
180	1,6	1,1	30	20/F	897.180.020.30	18	200	4,4-5,6	3,2	45	36/KW	871.200.436.45	28
180	1,6	1,1	40	20/F	897.180.020.40	18	200	4,4-5,6	3,2	65	36/KW	871.200.136.65	28
180	2	1,4	30	56/W	864.180.056.30	18	200	4,4-5,6	3,2	80	36/KW	871.200.136.80	28
180	2,8	1,8	30	30/W	876.180.030.30	44	200	4,4-5,6	3,2	50	42/KW	871.200.042.50	28
180	2,8	1,8	50	30/W	876.180.030.50	44	200	4,8-5,6	3,5	45	36/KW	A871.200.036.45	30
180	2,8	2,2	30	56/TFN	878.180.056.30	47	200	4,8-5,6	3,5	65	36/KW	A871.200.136.65	30
180	3,2	2,2	30	30/W	863.180.030.30	17	200	4,8-5,8	3,5	20	36/KW	871.200.236.20	28
180	3,2	2,2	30	30/W	883.180.030.30	42	200	4,8-5,8	3,5	45	36/KW	871.200.036.45	28
180	3,2	2,2	35	30/W	883.180.030.35	42	200	4,8-5,8	3,5	65	36/KW	871.200.036.65	28
180	3,2	2,2	30	36/W	883.180.036.30	42	200	5,5-6,7	3,4	20	36/KW	871.200.136.20	28
180	3,2	2,2	65	42/EL	875.180.142.65	34	200	5,5-6,7	3,4	45	36/KW	871.200.136.45	28
180	3,2	2,2	65	42/EL	A875.180.142.65	34	200	5,8-6,8	3,5	45	36/KW	871.200.236.45	28

Quick search

D	B	b	d	Z	Ref.	Page	D	B	b	d	Z	Ref.	Page
200	6,2-7,2	4	45	36/KW	871.200.336.45	28	250	3,2	2,2	30	60/TF	883.250.160.30	42
205	4	2,8	80	44/F/LH	874.205.044.80	38	250	3,2	2,2	30	60/TF	A803.250.060.30	22
205	4	2,8	80	44/F/RH	874.205.144.80	38	250	3,2	2,2	30	60/TF	A803.250.160.30	22
210	2,6	2	30	14/F	A887.210.014.30	50	250	3,2	2,2	30	60/TFE	898.250.060.30	49
210	2,6	1,6	30	48/W	876.210.048.30	44	250	3,2	2,2	30	60/TFN	866.250.260.30	21
215	2,8	2	30	64/TFN	878.215.064.30	47	250	3,2	2,2	30	60/W	863.250.060.30	17
215	4,4-5,3	3,2	50	42/KW	A871.215.042.50	30	250	3,2	2,2	30	72/TF	A803.250.172.30	22
215	4,4-5,6	3,2	50	42/KW	871.215.042.50	29	250	3,2	2,2	30	80/TF	866.250.080.30	20
215	4,8-5,8	3,5	50	42/KW	871.215.142.50	29	250	3,2	2,6	30	80/TF	877.250.080.30	46
216	2,6	2	30	14/F	A887.216.014.30	50	250	3,2	2,2	30	80/TF	A803.250.080.30	22
216	2,6	2	30	14/F-NEG	A887.216.114.30	50	250	3,2	2,2	30	80/TF	A803.250.180.30	22
216	2,6	1,6	30	48/W-NEG	876.216.048.30	44	250	3,2	2,6	32	80/TF	877.250.080.32	46
216	2,6	1,6	30	64/W-NEG	876.216.064.30	44	250	3,2	2,2	30	80/TFE	898.250.080.30	49
216	2,8	1,8	30	24/W-NEG	876.216.024.30	44	250	3,2	2,2	30	80/TFE	A898.250.080.30	49
216	2,8	1,8	30	60/W-NEG	876.216.060.30	44	250	3,2	2,2	30	80/TF-M	866.250.480.30	20
216	2,8	1,8	30	80/W-NEG	876.216.080.30	44	250	3,2	2,2	30	80/TFN	866.250.280.30	21
220	2,8	2	30	36/W	883.220.036.30	42	250	3,2	2,6	30	80/TFN	878.250.080.30	47
220	3,2	2,2	30	42/DH	867.220.042.30	22	250	3,2	2,6	32	80/TFN	878.250.080.32	47
220	3,2	2,2	30	64/TF	866.220.064.30	20	250	3,2	2,2	30	80/TF-P	866.250.380.30	21
220	3,2	2,2	30	64/TFN	866.220.264.30	21	250	3,2	2,2	30	80/W	863.250.080.30	17
220	4	2,8	80	60/F/LH	874.220.460.80	38	250	3,2	2,2	30	80/W	865.250.080.30	19
220	4	2,8	80	60/F/RH	874.220.360.80	38	250	4	2,8	10	48/F/LH	874.250.448.99	38
220	6,5-7,4	4,5	20	36/KW	871.220.036.20	29	250	4	2,8	80	48/F/LH	874.250.448.80	38
225	2,8	1,8	30	24/W	876.225.024.30	44	250	4	2,8	10	48/F/RH	874.250.348.99	38
225	2,8	1,8	30	48/W	876.225.048.30	44	250	4	2,8	80	48/F/RH	874.250.348.80	38
230	2,2	1,8	30	44/W	889.230.044.30	48	250	4	2,8	10	72/F/LH	874.250.472.99	38
230	3	2	30	24/W	876.230.024.30	44	250	4	2,8	80	72/F/LH	874.250.472.80	38
235	3	2	30	34/W	876.235.034.30	44	250	4	2,8	10	72/F/RH	874.250.372.99	38
240	3,2	2,2	30	54/TF	883.240.054.30	42	250	4	2,8	80	72/F/RH	874.250.372.80	38
250	1,8	1,3	80	28/F	897.250.028.80	18	250	4,4-5,6	3,2	50	42/KW	871.250.042.50	29
250	2	1,6	30	80/W	864.250.080.30	18	250	5,6	3,8	30	20/F	869.250.020.30	14
250	2,2	1,8	30	48/W	889.250.048.30	48	250	5,6	3,8	70	20/F	869.250.020.70	14
250	2,2	1,8	30	60/W	889.250.060.30	48	254	2,2	1,8	30	60/W	889.254.060.30	48
250	2,5	1,8	30	80/W	864.250.180.30	18	255	4	2,8	13	48/EL	874.255.048.99	38
250	2,6	2	30	16/F	A887.250.016.30	50	255	4	2,8	13	48/EL/LH	874.255.348.99	38
250	2,8	2	70	16+2/F	870.250.116.70	11	255	4	2,8	13	48/ER	874.255.148.99	38
250	2,8	2	70	20+4/F	870.250.120.70	11	255	4	2,8	13	48/ER/RH	874.255.448.99	38
250	2,8	2,2	30	80/WE	895.250.080.30	48	255	4	2,8	80	48/F/LH	874.255.048.80	38
250	3,2	2,2	30	16+2/F	870.250.016.30	11	255	4	2,8	80	48/F/RH	874.255.148.80	38
250	3,2	2,2	70	16+2/F	870.250.016.70	11	255	4	2,8	13	60/EL	874.255.060.99	38
250	3,2	2,2	30	20/F	860.250.020.30	14	255	4	2,8	13	60/EL/LH	874.255.360.99	38
250	3,2	2,2	30	20+4/F	870.250.020.30	11	255	4	2,8	13	60/ER	874.255.160.99	38
250	3,2	2,2	70	20+4/F	870.250.020.70	11	255	4	2,8	13	60/ER/RH	874.255.460.99	38
250	3,2	2,2	30	20+4/W	852.250.020.30	12	255	4	2,8	80	60/F/LH	874.255.060.80	38
250	3,2	2,2	70	20+4/W	852.250.020.70	12	255	4	2,8	80	60/F/RH	874.255.160.80	38
250	3,2	2,2	80	20+4/W	852.250.020.80	12	260	2,3	1,8	30	80/W	876.260.080.30	44
250	3,2	2,2	30	24/W	861.250.024.30	15	260	2,8	1,8	30	48/W	876.260.048.30	44
250	3,2	2,2	30	24/W	879.250.024.30	12	260	2,8	1,8	30	60/W	876.260.060.30	44
250	3,2	2,2	30	36/W	861.250.036.30	15	260	2,8	1,8	30	60/W-NEG	876.260.160.30	44
250	3,2	2,2	30	40/W	863.250.040.30	17	260	3,2	2,2	30	80/TF	878.260.080.30	47
250	3,2	2,2	35	40/W	883.250.040.35	42	275	3,2	2,2	20	48/W	863.275.048.20	17
250	3,2	2,2	35	40/W	863.250.040.35	17	275	3,2	2,2	20	72/W	863.275.072.20	17
250	3,2	2,2	30	40/W-NEG	863.250.140.30	17	280	3,2	2,2	30	60/TF	883.280.060.30	42
250	3,2	2,2	30	48/DH	867.250.048.30	22	280	4,55	3,5	45	84/W	871.280.084.45	29
250	3,2	2,2	30	48/TF	A803.250.048.30	22	300	2,7	1,8	70	28/W	861.300.128.70	15
250	3,2	2,2	30	48/W	863.250.048.30	17	300	2,7	1,8	30	96/W	864.300.096.30	18
250	3,2	2,2	30	60/TF	866.250.060.30	20	300	2,8	2,2	30	20/F	A887.300.020.30	50

Quick search

D	B	b	d	Z	Ref.	Page	D	B	b	d	Z	Ref.	Page
300	2,8	2	70	20+4/F	870.300.120.70	11	300	4,4	3,2	80	60/TF	873.300.060.80	24
300	2,8	2	30	20+4/F	870.300.120.30	11	300	4,4	3,2	65	60/TF	A873.300.060.65	27
300	2,8	2,2	30	96/WE	895.300.096.30	48	300	4,4	3	30	60/TF	873.300.060.30P	26
300	3,2	2,2	30	20+4/F	870.300.020.30	11	300	4,4	3	30	72/TF	873.300.072.30	24
300	3,2	2,2	70	20+4/F	870.300.020.70	11	300	4,4	3,2	75	72/TF	873.300.072.75	24
300	3,2	2,2	80	20+4/F	870.300.120.80	11	300	4,4	3,2	80	72/TF	A873.300.072.80	27
300	3,2	2,2	30	24/F	860.300.024.30	14	300	4,4	3	30	72/TF	873.300.072.30P	26
300	3,2	2,2	70	24+4/F	870.300.024.70	11	300	4,4	3,2	60	72/TF	873.300.072.60	24
300	3,2	2,2	30	24+4/W	852.300.024.30	12	300	4,4	3,2	30	72/TF	A873.300.072.30	27
300	3,2	2,2	70	24+4/W	852.300.024.70	12	300	4,4	3,2	75	96/TF	873.300.096.75	24
300	3,2	2,2	80	24+4/W	852.300.024.80	12	300	4,4	3,2	75	96/TF	A873.300.596.75	27
300	3,2	2,2	30	28/W	861.300.028.30	15	300	4,4-5,6	3,2	30	36/KW	871.300.036.30	29
300	3,2	2,2	30	28/W	879.300.028.30	16	300	4,4-5,6	3,2	50	48/KW	871.300.048.50	29
300	3,2	2,2	30	36/W	863.300.036.30	17	300	4,4-5,6	3,2	65	48/KW	871.300.048.65	29
300	3,2	2,2	70	36/W	861.300.036.70	15	300	4,4-5,6	3,2	30	48/KW	871.300.048.30	29
300	3,2	2,2	80	36/W	861.300.036.80	15	300	4,48	3,2	75	96/TF	873.300.196.75	24
300	3,2	2,2	30	36/W-NEG	863.300.136.30	17	300	4,48	3,2	75	96/TF	A873.300.696.75	27
300	3,2	2,2	30	48/W	863.300.048.30	17	300	4,55	3,5	80	72/WE	871.300.072.80	29
300	3,2	2,2	35	48/W	863.300.048.35	17	300	5,6	3,8	30	24/F	869.300.024.30	14
300	3,2	2,2	30	60/W	863.300.060.30	17	300	5,6	3,8	70	24/F	869.300.024.70	14
300	3,2	2,2	30	72/TF	866.300.072.30	20	303	3,2	2,2	30	60/DH	867.303.060.30	22
300	3,2	2,2	30	72/TF	A803.300.072.30	22	305	2,2	1,8	25	60/W	889.305.060.26	48
300	3,2	2,2	30	72/TF	A803.300.172.30	22	305	2,2	1,8	30	60/W	889.305.060.30	48
300	3,2	2,2	30	72/TFE	898.300.072.30	49	305	2,2	1,8	25	80/W	889.305.080.26	48
300	3,2	2,2	30	72/TF-M	866.300.472.30	20	305	2,2	1,8	30	80/W	889.305.080.30	48
300	3,2	2,2	30	72/W	863.300.072.30	17	305	4	2,8	13	60/EL	874.305.060.99	38
300	3,2	2,2	50	72/W	883.300.072.50	42	305	4	2,8	13	60/ER	874.305.160.99	38
300	3,2	2,2	30	84/TF	A803.300.084.30	22	305	4	2,8	13	72/EL	874.305.072.99	38
300	3,2	2,2	30	84/TF	A803.300.184.30	22	305	4	2,8	13	72/ER	874.305.172.99	38
300	3,2	2,2	30	96/TF	866.300.096.30	20	310	4,4	3,2	60	72/TF	873.310.072.60	24
300	3,2	2,6	30	96/TF	877.300.196.30	46	310	4,4	3,2	60	72/TF	A873.310.072.60	27
300	3,2	2,2	30	96/TF	A803.300.096.30	22	320	3	2	80	20+4/F	870.320.020.80	11
300	3,2	2,2	30	96/TF	A803.300.196.30	22	320	3,2	2,2	80	20+4/F	870.320.120.80	11
300	3,2	2,6	32	96/TF	877.300.196.32	46	320	4,4	3,2	30	60/TF	873.320.060.30	24
300	3,2	2,2	30	96/TFE	898.300.096.30	49	320	4,4	3,2	50	60/TF	873.320.060.50	24
300	3,2	2,2	30	96/TFE	A898.300.096.30	49	320	4,4	3,2	65	60/TF	873.320.060.65	24
300	3,2	2,2	30	96/TF-M	866.300.496.30	20	320	4,4	3,2	80	60/TF	873.320.060.80	24
300	3,2	2,2	30	96/TFN	866.300.196.30	21	320	4,4	3,2	65	72/TF	A873.320.072.65	27
300	3,2	2,6	30	96/TFN	878.300.196.30	47	330	3,2	2,2	30	80/W	863.330.080.30	17
300	3,2	2,6	32	96/TFN	878.300.196.32	47	330	3,5	3	30	102/TFN	878.330.102.30	47
300	3,2	2,2	30	96/TF-P	866.300.396.30	21	340	5-5	3,5	45	108/W	871.340.108.45	29
300	3,2	2,2	30	96/W	863.300.096.30	17	350	3,2	2,2	30	42/W-NEG	863.350.142.30	17
300	3,2	2,2	30	96/W	865.300.096.30	19	350	3,2	2,2	30	72/DH	867.350.072.30	22
300	3,4	2,2	30	12/F	854.300.012.30	15	350	3,5	2,5	30	108/TF	866.350.108.30	20
300	3,4	2,2	22	20/T	881.300.020.22	45	350	3,5	2,5	30	108/W	863.350.108.30	17
300	3,4	2,2	30	20/T	881.300.020.30	45	350	3,5	2,5	75	24+6/F	870.350.024.75	11
300	3,4	2,2	80	20+4/F	870.300.220.80	11	350	3,5	2,5	30	24+6/F	870.350.024.30	11
300	3,4	2,2	80	28/F	860.300.128.80	14	350	3,5	2,5	70	24+6/F	870.350.024.70	11
300	3,7	2,5	70	14+4/W	855.300.014.70	13	350	3,5	2,5	80	24+6/F	870.350.024.80	11
300	4	3	80	72/TFE	A898.300.072.80	49	350	3,5	2,5	30	24+6/W	852.350.024.30	12
300	4	2,8	80	48	860.300.148.80	14	350	3,5	2,5	70	24+6/W	852.350.024.70	12
300	4,4	3	30	20+4/F	868.300.020.30	12	350	3,5	2,5	80	24+6/W	852.350.024.80	12
300	4,4	3	70	20+4/F	868.300.020.70	12	350	3,5	2,5	30	28/F	860.350.028.30	14
300	4,4	3,2	30	48/W	882.300.048.30	23	350	3,5	2,5	30	32/W	879.350.032.30	16
300	4,4	3	30	60/TF	873.300.060.30	24	350	3,5	2,5	30	36/W	861.350.036.30	15
300	4,4	3,2	65	60/TF	873.300.060.65	24	350	3,5	2,5	30	54/W	863.350.054.30	17

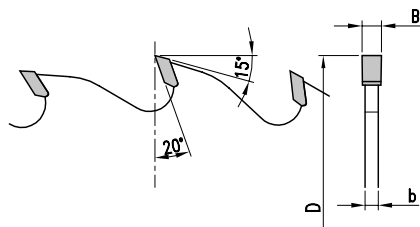
Quick search

D	B	b	d	Z	Ref.	Page
350	3,5	2,5	30	72/TF	A803.350.272.30	22
350	3,5	2,5	30	72/W	863.350.072.30	17
350	3,5	2,5	30	84/TF	866.350.084.30	20
350	3,5	2,5	25	84/TF	866.350.084.26	20
350	3,5	2,5	30	84/W	863.350.084.30	17
350	3,6	3	30	108/TF	877.350.108.30	46
350	3,6	3	32	108/TF	877.350.108.32	46
350	3,6	3	30	108/TFN	878.350.108.30	47
350	3,6	3	32	108/TFN	878.350.108.32	47
350	3,6	2,4	80	20+4/F	870.350.020.80	11
350	3,6	2,4	30	24/T	881.350.024.30	45
350	3,6	2,4	80	30/F	860.350.030.80	14
350	3,6	3	30	84/TF	877.350.084.30	46
350	3,6	3	32	84/TF	877.350.084.32	46
350	3,6	3	30	84/TFN	878.350.084.30	47
350	3,6	3	32	84/TFN	878.350.084.32	47
350	3,8	2,5	30	16/F	854.350.016.30	15
350	3,9	2,5	70	14+4/W	855.350.014.70	13
350	4	3	75	72/TF	A898.350.072.75	49
350	4	3	75	84/TFE	A898.350.084.75	49
350	4	3	80	84/TFE	A898.350.084.80	49
350	4,4	3,2	30	108/TF	873.350.108.30	24
350	4,4	3	30	24+6/F	868.350.024.30	12
350	4,4	3	70	24+6/F	868.350.024.70	12
350	4,4	3,2	30	54/W	882.350.054.30	23
350	4,4	3,2	60	54/W	882.350.054.60	23
350	4,4	3,2	75	54/W	882.350.054.75	23
350	4,4	3,2	60	60/TF	873.350.060.60P	26
350	4,4	3,2	30	72/TF	873.350.072.30	24
350	4,4	3,2	30	72/TF	A803.350.172.30	22
350	4,4	3,2	50	72/TF	873.350.072.50	24
350	4,4	3,2	50	72/TF	A873.350.072.50	27
350	4,4	3,2	60	72/TF	873.350.072.60	24
350	4,4	3,2	60	72/TF	A873.350.072.60	27
350	4,4	3,2	75	72/TF	873.350.072.75	24
350	4,4	3,2	75	72/TF	A873.350.072.75	27
350	4,4	3,2	80	72/TF	873.350.072.80	24
350	4,4	3,2	80	72/TF	A873.350.072.80	27
350	4,4	3,2	30	72/TF	873.350.072.30P	26
350	4,4	3,2	30	72/W	882.350.072.30	23
350	4,4	3,2	60	72/W	882.350.072.60	23
350	4,4	3,2	60	72/TF	873.350.072.60P	26
350	5,6	3,8	30	28/F	869.350.028.30	14
350	5,6	3,8	70	28/F	869.350.028.70	14
355	2,2	1,8	25	90/W	889.355.090.26	48
355	2,2	1,8	30	90/W	889.355.090.30	48
355	4	2,8	13	72/EL	874.355.072.99	38
355	4	2,8	13	72/ER	874.355.172.99	38
355	4	2,8	13	84/EL	874.355.084.99	38
355	4	2,8	13	84/ER	874.355.184.99	38
355	4,4	3,2	30	72/TF	873.355.072.30	24
355	4,4	3,2	75	72/TF	873.355.072.75	24
355	4,4	3,2	80	72/TF	873.355.072.80	24
355	4,4	3,2	65	72/TF	873.355.072.65	24
355	4,4	3,2	80	84/EL/LH	874.355.484.80	38
355	4,4	3,2	80	84/ER/RH	874.355.384.80	38
360	4,4	3,2	65	72/TF	873.360.072.65	24

D	B	b	d	Z	Ref.	Page
360	4,4	3,2	30	72/TF	873.360.072.30	24
370	4,4	3,2	30	72/TF	873.370.072.30	24
380	3,5	3	32	110/TFN	878.380.110.32	47
380	4,4	3,2	50	72/TF	873.380.072.50	24
380	4,4	3,2	60	72/TF	873.380.172.60	24
380	4,4	3,2	80	72/TF	873.380.172.80	24
380	4,4	3,2	65	72/TF	873.380.072.65	24
380	4,4	3,2	60	72/TT	873.380.372.60	24
380	4,4	3,2	60	72/W	882.380.072.60	23
380	4,6	3,2	80	72/TF	873.380.072.80	24
380	4,8	3,5	60	54/W	882.380.054.60	23
380	4,8	3,5	60	60/TF	873.380.060.60	24
380	4,8	3,5	60	72/TF	873.380.072.60	24
380	4,8	3,5	60	72/TF	A873.380.072.60	27
380	4,8	3,5	60	72/TF	873.380.072.60P	26
380	4,8	3,5	60	72/TT	873.380.272.60	24
400	3,5	2,5	30	120/W	863.400.120.30	17
400	3,5	2,8	30	120/W	891.400.120.30	16
400	3,5	2,5	30	28/W	861.400.028.30	15
400	3,5	2,5	30	36/W	861.400.036.30	15
400	3,5	2,5	30	36/W	879.400.036.30	16
400	3,5	2,5	30	48/W	863.400.048.30	17
400	3,5	2,5	30	60/W	863.400.060.30	17
400	3,5	2,4	30	78/DH	867.400.078.30	22
400	3,5	2,5	30	96/W	863.400.096.30	17
400	3,6	2,4	30	28/T	881.400.028.30	45
400	3,8	2,5	30	18/F	854.400.018.30	15
400	3,8	2,8	30	48/W-NEG	863.400.148.30	17
400	4	3,2	30	120/TF	877.400.120.30	46
400	4	3,2	32	120/TF	877.400.120.32	46
400	4	3,2	30	120/TFN	878.400.120.30	47
400	4	3,2	32	120/TFN	878.400.120.32	47
400	4	2,8	70	20+4/F	870.400.020.70	11
400	4	2,8	30	28+6/F	870.400.028.30	11
400	4	2,8	70	28+6/F	870.400.028.70	11
400	4	2,8	30	32/F	860.400.032.30	14
400	4	3	75	96/TFE	A898.400.096.75	49
400	4,4	2,8	70	14+4/W	855.400.014.70	13
400	4,4	3,2	75	42/W	882.400.042.75	23
400	4,4	3,2	30	72/TF	873.400.072.30	24
400	4,4	3,2	65	72/TF	873.400.172.65	24
400	4,4	3,2	75	72/TF	873.400.272.75	24
400	4,4	3,2	75	72/TF	A873.400.072.75	27
400	4,4	3,2	80	72/TF	873.400.172.80	24
400	4,4	3,2	80	72/TF	873.400.272.80	24
400	4,4	3,2	80	72/TF	A873.400.072.80	27
400	4,4	3,2	80	72/TF	873.400.272.80P	26
400	4,4	3,2	60	72/TF	873.400.072.60	24
400	4,4	3,2	80	72/TF	873.400.172.80P	26
400	4,4	3,2	30	72/TF	A873.400.072.30	27
400	4,4	3	30	72/W	882.400.072.30	23
400	4,4	3,2	75	72/W	882.400.072.75	23
400	4,4	3,2	80	72/W	882.400.072.80	23
400	4,8	3,5	75	72/TF	873.400.172.75	24
400	5,2	3,9	30	24+6/F	868.400.024.30	12
420	3,8	3,2	40	96/TFN	878.420.096.40	47

Quick search

D	B	b	d	Z	Ref.	Page	D	B	b	d	Z	Ref.	Page
420	3,8	3,2	40	96/W-NEG	863.420.096.40	17	480	4,8	3,5	60	72/TT	873.480.272.60	25
420	4	3,2	30	120/TF	877.420.120.30	46	500	4	2,8	30	144/W	863.500.144.30	17
420	4,4	3,2	50	72/TF	873.420.072.50	25	500	4	2,8	30	72/W	863.500.072.30	17
420	4,4	3,2	80	72/TF	873.420.072.80	25	500	4	2,8	35	72/W	863.500.072.35	17
420	4,4	3,8	30	96/TF	877.420.096.30	46	500	4,2	3,4	30	140/TF	877.500.140.30	46
420	4,8	3,5	60	72/TF	873.420.172.60	25	500	4,2	3,4	32	140/TF	877.500.140.32	46
420	4,8	3,5	60	72/TF	A873.420.072.60	27	500	4,2	3,4	30	140/TFN	878.500.140.30	47
430	4,4	3,2	30	72/TF	873.430.072.30	25	500	4,2	3,4	32	140/TFN	878.500.140.32	47
430	4,4	3,2	75	72/TF	873.430.072.75	25	500	4,4	2,8	30	36/T	881.500.036.30	45
430	4,4	3,2	80	72/TF	873.430.072.80	25	500	4,4	2,8	30	36/W	896.500.036.30	45
430	4,4	3,2	80	72/TF	A873.430.072.80	27	500	4,4	2,8	30	44/W	861.500.044.30	15
430	4,4	3,2	80	72/TF	873.430.072.80P	26	500	4,4	2,8	30	44/W	879.500.044.30	16
430	4,4	3,2	75	96/TF	873.430.096.75	25	500	4,4	2,8	35	60/W	861.500.060.35	15
430	4,4	3,2	75	96/TF	A873.430.096.75	27	500	4,4	3,2	75	72/W	882.500.072.75	23
430	4,8	3,5	70	72/TF	873.430.172.70	25	500	4,4	3,2	80	72/W	882.500.072.80	23
450	3,8	2,6	30	32/T	881.450.032.30	45	500	4,4	3,2	30	72/W	882.500.072.30	23
450	4	3,2	30	128/TF	877.450.128.30	46	500	4,8	3,5	30	144/W	891.500.144.30	16
450	4	3,2	32	128/TF	877.450.128.32	46	500	4,8	3,5	60	72/TF	873.500.072.60	25
450	4	3,2	30	128/TFN	878.450.128.30	47	500	6	3,9	30	32+6/F	868.500.032.30	12
450	4	3,2	32	128/TFN	878.450.128.32	47	520	4,4	3,2	30	72/TF	873.520.172.30	25
450	4	2,8	30	138/W	863.450.138.30	17	520	4,8	3,5	60	72/TF	873.520.072.60	25
450	4	2,8	30	40/W	861.450.040.30	15	530	4,8	3,5	75	72/TF	873.530.072.75	25
450	4	2,8	30	40/W	879.450.040.30	16	550	4,2	3,4	30	110/TF	877.550.110.30	46
450	4	2,8	30	66/W	863.450.066.30	17	550	4,2	3,4	30	140/TF	877.550.140.30	46
450	4,4	3	30	24+6/F	870.450.024.30	11	550	4,2	3,4	32	140/TF	877.550.140.32	46
450	4,4	3	70	24+6/F	870.450.024.70	11	550	4,2	3,2	30	84/W	863.550.084.30	17
450	4,4	3,2	30	72/TF	873.450.072.30	25	550	4,4	3,2	30	120/W	863.550.120.30	17
450	4,4	3,2	80	72/TF	873.450.272.80	25	550	4,4	3	30	60/W	861.550.060.30	15
450	4,4	3,2	80	72/TF	A873.450.072.80	27	550	4,8	3,2	30	44/W	896.550.044.30	45
450	4,4	3,2	30	72/TF	A873.450.172.30	27	550	5,5	3,8	40	60/TF	873.550.060.40	25
450	4,4	3,2	30	72/W	882.450.072.30	23	565	5,2	3,5	10	72/TF	873.565.072.99	25
450	4,8	3,5	30	138/W	891.450.138.30	16	570	4,8	3,5	60	60/TF	873.570.060.60	25
450	4,8	3,0	70	14+4/W	855.450.014.70	13	600	4,6	4	32	140/TF	877.600.140.32	46
450	4,8	3,5	60	60/TF	873.450.060.60	25	600	4,6	4	30	140/TF	877.600.140.30	46
450	4,8	3,5	80	60/W	882.450.060.80	23	600	4,6	4	30	140/TF	878.600.140.30	47
450	4,8	3,5	60	72/TF	873.450.072.60	25	600	4,6	4	40	140/TF	877.600.140.40	46
450	4,8	3,5	60	72/TF	A873.450.072.60	27	600	5,2	3,8	30	48/W	896.600.048.30	45
450	4,8	3,5	80	72/TF	873.450.172.80	25	600	5,4	4	30	172/W	891.600.172.30	16
450	4,8	3,5	80	72/TF	873.450.172.80P	26	600	5,8	4	60	60/TF	873.600.060.60	25
450	4,8	3,5	80	72/TF	A873.450.172.80	27	600	5,8	4	60	72/TF	873.600.072.60	25
450	4,8	3,5	60	72/TT	873.450.372.60	25	600	5,8	4	60	72/TF	A873.600.072.60	27
450	6	3,9	30	24+6/F	868.450.024.30	12	600	6	3,9	30	36+6/F	868.600.036.30	12
450	6	3,9	70	24+6/F	868.450.024.70	12	600	6	3,9	30	60/W	861.600.060.30	15
460	4,4	3,2	30	72/TF	873.460.072.30	25	620	6,2	4	40	72/TF	873.620.072.40	25
460	4,4	3,2	75	72/TF	873.460.072.75	25	650	5,2	3,6	30	54/W	896.650.054.30	45
460	4,4	3,2	30	72/TF	873.460.072.30P	26	670	6,2	4,2	40	72/TF	873.670.072.40	25
470	4,4	3,2	75	72/TF	873.470.072.75	25	700	5,6	4	30	60/W	896.700.060.30	45
470	4,4	3,2	75	72/TF	A873.470.072.75	27	720	6	4,4	30	72/W	861.720.072.30	15
470	4,4	3,2	75	72/W	882.470.072.75	23	720	6,5	4,5	40	60/TF	873.720.060.40	25
480	4,4	3,2	30	72/TF	873.480.072.30	25	730	6,2	4,2	60	60/TF	873.730.060.60	25
480	4,4	3,2	30	72/TF	873.480.072.30P	26	735	6	4,4	30	72/W	861.735.072.30	15
480	4,8	3,5	60	72/TF	873.480.172.60	25	760	6	4,4	30	72/W	861.760.072.30	15
480	4,8	3,5	60	72/TF	A873.480.072.60	27	800	6	4,4	30	80/W	861.800.080.30	15
480	4,8	3,5	75	72/TF	873.480.072.75	25							
480	4,8	3,5	80	72/TF	873.480.072.80	25							
480	4,8	3,5	80	72/TF	A873.480.072.80	27							
480	4,8	3,5	30	72/TF	873.480.172.30	25							



Application: Circular saw blade for longitudinal cutting of softwood and hardwood, dry up to 15% wood moisture content.

Machine: For single and double spindle multi-rip machines with horizontal or vertical spindles, sliding table saws, etc.

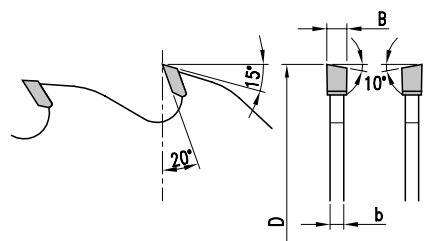
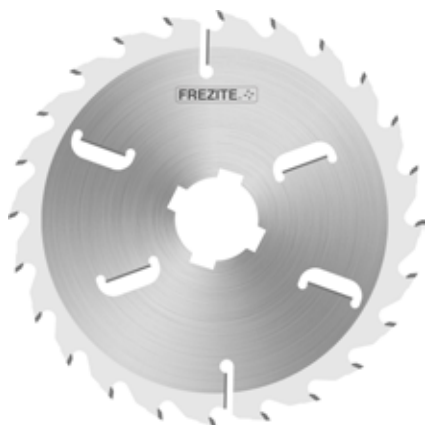
Technical information: Circular saw blade with flat grinded carbide teeth (HW). With internal and external wiper teeth for large wood heights, preventing contact between wood and saw blade body.

D	B	b	d	Z+RZ	KN	T _{max}	FL _{max}	Ref.
250	2,8	2,0	70	16+2	4/21x6	50	120	870.250.116.70
	2,8	2,0	70	20+4	4/21x6	50	120	870.250.120.70
	3,2	2,2	30	16+2		50	120	870.250.016.30
	3,2	2,2	70	16+2	4/21x6	50	120	870.250.016.70
	3,2	2,2	30	20+4		50	120	870.250.020.30
300	3,2	2,2	70	20+4	4/21x6	50	120	870.250.020.70
	2,8	2,0	30	20+4		70	120	870.300.120.30
	2,8	2,0	70	20+4	4/21x6	70	120	870.300.120.70
	3,2	2,2	30	20+4		70	120	870.300.020.30
	3,2	2,2	70	20+4	4/21x6	70	120	870.300.020.70
320	3,2	2,2	70	24+4	4/21x6	70	120	870.300.024.70
	3,2	2,2	80	20+4	2/21x6+2/14x10	70	120	870.300.120.80
	3,4	2,2	80	20+4	2/18,5x3,5	70	120	870.300.220.80 ■
	3,0	2,0	80	20+4	4/21x6	70	120	870.320.020.80
	3,2	2,2	80	20+4	4/21x6	70	120	870.320.120.80
350	3,5	2,5	30	24+6		95	120	870.350.024.30
	3,5	2,5	70	24+6	4/21x6	95	120	870.350.024.70
	3,5	2,5	75	24+6	4/21x6	95	120	870.350.024.75
	3,5	2,5	80	24+6	4/21x6	95	120	870.350.024.80
400	3,6	2,4	80	20+4	2/18,5x3,5	95	120	870.350.020.80 ■
	4,0	2,8	70	20+4	4/21x6	115	130	870.400.020.70
	4,0	2,8	30	28+6		115	130	870.400.028.30
	4,0	2,8	70	28+6	4/21x6	115	130	870.400.028.70
450	4,4	3,0	30	24+6		120	160	870.450.024.30
	4,4	3,0	70	24+6	4/21x6	120	160	870.450.024.70

■ Suitable for Raimann machine

852

Saw blades for multi-rip saws



Application: Circular saw blade for longitudinal and cross cutting of softwood and hardwood, dry up to 15% wood moisture content.

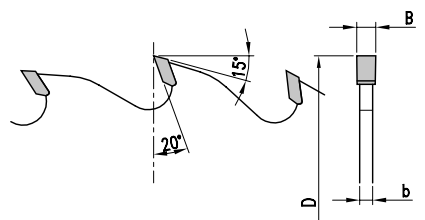
Machine: For single and double spindle multi-rip machines with horizontal or vertical spindles, sliding table saws, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). With internal and external wiper teeth for large wood heights, preventing contact between wood and saw blade body.

D	B	b	d	Z+Rz	KN	T _{max}	FL _{max}	Ref.
250	3,2	2,2	30	20+4		50	120	852.250.020.30
	3,2	2,2	70	20+4	4/21x6	50	120	852.250.020.70
	3,2	2,2	80	20+4	2/13x5+2/21x6	50	120	852.250.020.80
300	3,2	2,2	30	24+4		70	120	852.300.024.30
	3,2	2,2	70	24+4	4/21x6	70	120	852.300.024.70
	3,2	2,2	80	24+4	2/13x5+2/21x6	70	120	852.300.024.80
350	3,5	2,5	30	24+6		95	120	852.350.024.30
	3,5	2,5	70	24+6	4/21x6	95	120	852.350.024.70
	3,5	2,5	80	24+6	2/13x5+2/21x6	95	120	852.350.024.80

868

Saw blades for multi-rip saws



Application: Circular saw blade for longitudinal cutting of softwood and hardwood.

Machine: For single and double spindle multi-rip machines with horizontal or vertical spindles, sliding table saws, table saws, etc.

Technical information: Circular saw blade with flat grinded carbide teeth (HW). With internal and external wiper teeth for large wood heights, preventing contact between wood and saw blade body. With reinforced body for great stability.

D	B	b	d	Z+Rz	KN	NL/TK	T _{max}	FL _{max}	Ref.
300	4,4	3,0	30	20+4			70	120	868.300.020.30
	4,4	3,0	70	20+4	4/21x6		70	120	868.300.020.70
350	4,4	3,0	30	24+6			95	120	868.350.024.30
	4,4	3,0	70	24+6	4/21x6		95	120	868.350.024.70
400	5,2	3,9	30	24+6			115	130	868.400.024.30
450	6,0	3,9	30	24+6			120	160	868.450.024.30
	6,0	3,9	70	24+6	4/21x6		120	160	868.450.024.70
500	6,0	3,9	30	32+6		4/13/90	140	180	868.500.032.30
600	6,0	3,9	30	36+6			170	200	868.600.036.30

886

Saw blades for moulding machines

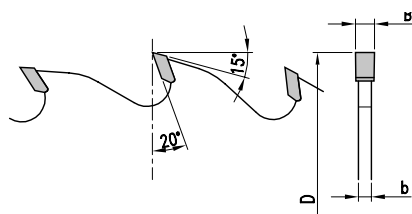


Application: Circular saw blade for longitudinal cutting of softwood and hardwood, dry up to 15% wood moisture content.

Machine: For moulders, etc.

Technical information: Thin kerf circular saw blade with flat grinded carbide teeth (HW). With external wiper teeth preventing contact between wood and saw blade body. For bigger wood yield by reduced cutting widths.

D	B	b	d	Z+Rz	T _{max}	FL _{max}	Ref.
200	2,6	1,6	40	16+2	40	85	886.200.016.40
	2,6	1,6	40	24+3	40	85	886.200.024.40



855

Saw blades for multi-rip saws

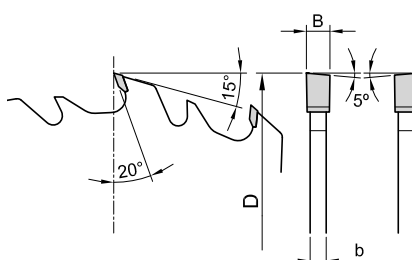


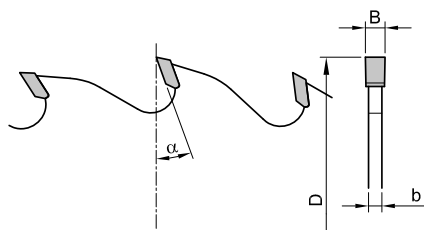
Application: Circular saw blade for longitudinal and cross cutting of softwood and hardwood, dry up to 15% wood moisture content.

Machine: For single and double spindle multi-rip machines with horizontal or vertical spindles, sliding table saws, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). With internal and external wiper teeth for large wood height, preventing contact between wood and saw blade body. Body with surface treatment promoting increased cutting stability and less resin build up.

D	B	b	d	Z+RZ	KN	T _{max}	FL _{max}	Ref.
300	3,7	2,5	70	14+4	4/21x6	75	120	855.300.014.70
350	3,9	2,5	70	14+4	4/21x6	100	120	855.350.014.70
400	4,4	2,8	70	14+4	4/21x6	120	130	855.400.014.70
450	4,8	3,0	70	14+4	4/21x6	125	160	855.450.014.70





Application: Circular saw blade for longitudinal cutting of softwood and hardwood, dry.

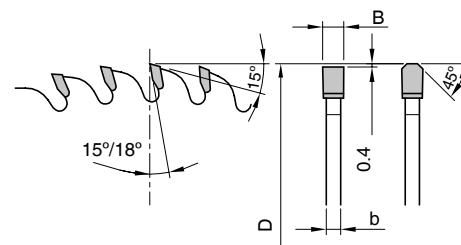
Machine: For single and double spindle multi-rip machines with horizontal or vertical spindles, sliding table saws, table saws, etc.

Technical information: Circular saw blade with flat grinded carbide teeth (HW). With large gullets for high chip evacuation.

D	B	b	d	Z	α	NL/TK	KN	Ref.
250	3,2	2,2	30	20	25°	NL03		860.250.020.30
300	3,2	2,2	30	24	25°	NL03		860.300.024.30
	3,4	2,2	80	28	20°		2/18,5x3,5	860.300.128.80 ■
	4,0	2,8	80	48	18°		2/18,5x3,5	860.300.148.80 ■ ●
12"	,165"	,118"	3-1/8"	36	15°		2-1/2"x1/4"	860.305.036.79 ▲ ●
350	3,5	2,5	30	28	25°	NL03		860.350.028.30
	3,6	2,4	80	30	20°		2/18,5x3,5	860.350.030.80 ■
400	4,0	2,8	30	32	25°	NL03		860.400.032.30

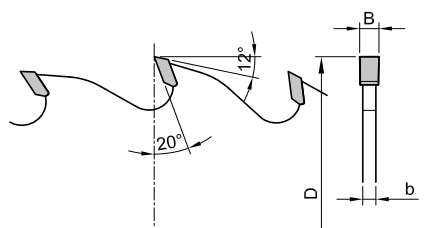
■ Suitable for Raimann machine

▲ Suitable for Mereen-Johnson machine



● 860.300.148.80

● 860.305.036.79

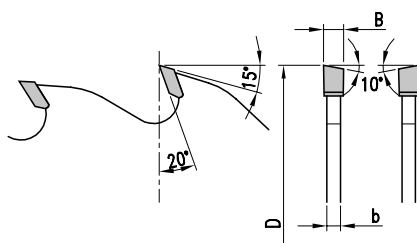


Application: Circular saw blade for longitudinal cutting of softwood and hardwood, dry.

Machine: For single and double spindle multi-rip machines with horizontal or vertical spindles, etc.

Technical information: Circular saw blade with flat grinded carbide teeth (HW). For set assembled with thin kerf saw blades. With reinforced body for increased stability.

D	B	b	d	Z	KN	Ref.
250	5,6	3,8	30	20		869.250.020.30
	5,6	3,8	70	20	4/21x6	869.250.020.70
300	5,6	3,8	30	24		869.300.024.30
	5,6	3,8	70	24	4/21x6	869.300.024.70
350	5,6	3,8	30	28		869.350.028.30
	5,6	3,8	70	28	4/21x6	869.350.028.70

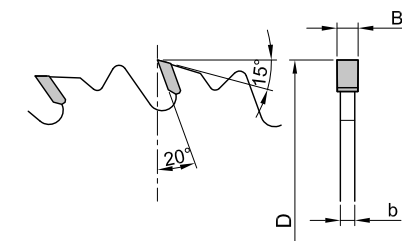


Application: Circular saw blade for longitudinal and cross cutting of softwood and hardwood, dry.

Machine: For single and double spindle multi-rip machines with horizontal or vertical spindles, sliding table saws, table saws, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). With large gullets for high chip evacuation.

D	B	b	d	Z	NL/TK	KN	Machine	Ref.
250	3,2	2,2	30	24	NL03			861.250.024.30
	3,2	2,2	30	36	NL03			861.250.036.30
300	2,7	1,8	70	28		2/21x6		861.300.128.70
	3,2	2,2	30	28	NL03			861.300.028.30
	3,2	2,2	70	36		2/21x6		861.300.036.70
	3,2	2,2	80	36		2/18,5x7		861.300.036.80
350	3,5	2,5	30	36	NL03			861.350.036.30
400	3,5	2,5	30	28	NL03			861.400.028.30
	3,5	2,5	30	36	NL03			861.400.036.30
450	4,0	2,8	30	40	NL03			861.450.040.30
500	4,4	2,8	30	44	NL03			861.500.044.30
	4,4	2,8	35	60	NL03			861.500.060.35
550	4,4	3,0	30	60	NL03			861.550.060.30
600	6,0	3,9	30	60	NL03			861.600.060.30
720	6,0	4,4	30	72	2/8,5/90		Hundegger	861.720.072.30
735	6,0	4,4	30	72	2/8,5/90		Hundegger	861.735.072.30
760	6,0	4,4	30	72	4/8,5/90+2/14/400		Hundegger	861.760.072.30
800	6,0	4,4	30	80	4/8,5/90+2/14/400		Hundegger	861.800.080.30



Application: Circular saw blade for longitudinal cutting of softwood and hardwood, dry.

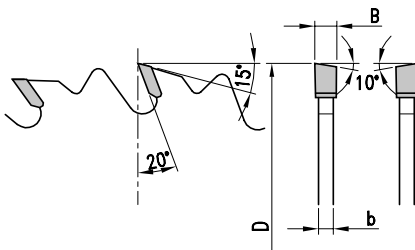
Machine: For sliding table saw machines, table saws, etc.

Technical information: Circular saw blade with flat grinded carbide teeth (HW). With chip thickness limitation to protect the teeth from loose wood knots, reduces the cutting vibrations and guides the cut.

D	B	b	d	Z	NL/TK	Ref.
300	3,4	2,2	30	12	NL03	854.300.012.30
350	3,8	2,5	30	16	NL03	854.350.016.30
400	3,8	2,5	30	18	NL03	854.400.018.30

879

Saw blades with chip thickness limiter



Application: Circular saw blade for longitudinal and cross cutting of softwood and hardwood, dry.

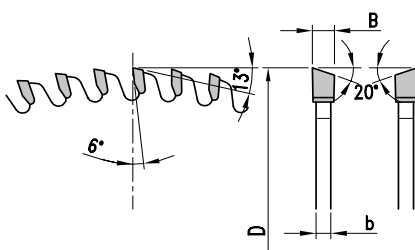
Machine: For sliding table saw machines, table saws, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). With chip thickness limitation to protect the teeth from loose wood knots, reduces the cutting vibrations and guides the cut.

D	B	b	d	Z	NL/TK	Ref.
250	3,2	2,2	30	24	NL03	879.250.024.30
300	3,2	2,2	30	28	NL03	879.300.028.30
350	3,5	2,5	30	32	NL03	879.350.032.30
400	3,5	2,5	30	36	NL03	879.400.036.30
450	4,0	2,8	30	40	NL03	879.450.040.30
500	4,4	2,8	30	44	NL03	879.500.044.30

891

Fast cut saw blades

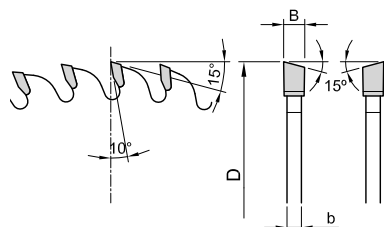


Application: Fast cut circular saw blade for cross cutting of dry softwood and hardwood in fast cutting operations (0.3 to 1.0 seconds per cycle).

Machine: For cross cutting machines, optimizers, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). With high number of teeth and large lateral tooth clearance.

D	B	b	d	Z	NL/TK	Ref.
400	3,5	2,8	30	120	2/10/60	891.400.120.30
450	4,8	3,5	30	138	2/10/60	891.450.138.30
500	4,8	3,5	30	144	2/10/60	891.500.144.30
600	5,4	4,0	30	172	2/10/60	891.600.172.30



Application: Circular saw blade for longitudinal and cross cutting of softwood and hardwood, dry, uncoated wood based material.

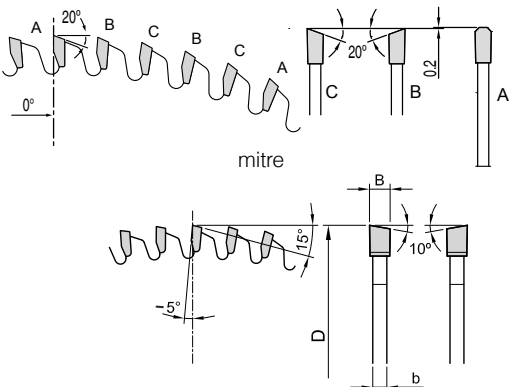
Machine: For sliding table saw machines, table saws, portable machines, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW).

D	B	b	d	Z	NL/TK	Ref.
150	3,2	2,2	30	24		863.150.024.30
	3,2	2,2	30	36		863.150.036.30
	3,2	2,2	30	48		863.150.048.30
180	3,2	2,2	30	30		863.180.030.30
	3,2	2,2	30	42		863.180.042.30
	3,2	2,2	30	56		863.180.056.30
200	3,2	2,2	30	36	NL03	863.200.036.30
	3,2	2,2	30	48	NL03	863.200.048.30
	3,2	2,2	30	60	NL03	863.200.060.30
250	3,2	2,2	30	40	NL03	863.250.040.30
	3,2	2,2	35	40		863.250.040.35
	3,2	2,2	30	48	NL03	863.250.048.30
	3,2	2,2	30	60	NL03	863.250.060.30
	3,2	2,2	30	80	NL03	863.250.080.30
10"	,126"	,087"	5/8"	60		863.254.060.15
10"	,126"	,087"	5/8"	80		863.254.080.15
275	3,2	2,2	20	48	NL03	863.275.048.20
	3,2	2,2	20	72	NL03	863.275.072.20
300	3,2	2,2	30	36	NL03	863.300.036.30
	3,2	2,2	30	48	NL03	863.300.048.30
	3,2	2,2	35	48		863.300.048.35
	3,2	2,2	30	60	NL03	863.300.060.30
	3,2	2,2	30	72	NL03	863.300.072.30
	3,2	2,2	30	96	NL03	863.300.096.30
12"	,126"	,087"	1"	60		863.305.060.26
330	3,2	2,2	30	80	NL03	863.330.080.30
350	3,5	2,5	30	54	NL03	863.350.054.30
	3,5	2,5	30	72	NL03	863.350.072.30
	3,5	2,5	30	84	NL03	863.350.084.30
	3,5	2,5	30	108	NL03	863.350.108.30
400	3,5	2,5	30	48	NL03	863.400.048.30
	3,5	2,5	30	60	NL03	863.400.060.30
	3,5	2,5	30	96	NL03	863.400.096.30
	3,5	2,5	30	120	NL03	863.400.120.30
450	4,0	2,8	30	66	NL03	863.450.066.30
	4,0	2,8	30	138	NL03	863.450.138.30
500	4,0	2,8	30	72	NL03	863.500.072.30
	4,0	2,8	35	72		863.500.072.35
	4,0	2,8	30	144	NL03	863.500.144.30
550	4,2	3,2	30	84	NL03	863.550.084.30
	4,4	3,2	30	120	NL03	863.550.120.30

D	B	b	d	Z	NL/TK	Ref.
10"	,126"	,087"	1"	80		863.254.180.15
12"	,126"	,087"	1"	80		863.305.180.26

D	B	b	d	Z	NL/TK	Ref.
250	3,2	2,2	30	40 neg		863.250.140.30
300	3,2	2,2	30	36 neg.	NL03	863.300.136.30
350	3,2	2,2	30	42 neg.	NL03	863.350.142.30
400	3,8	2,8	30	48 neg.	NL03	863.400.148.30
420	3,8	2,8	40	96 neg		863.420.096.40



897

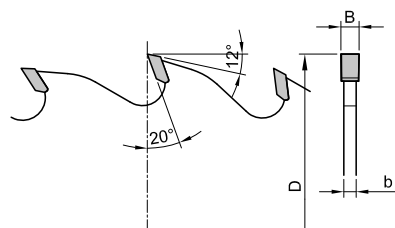
Extreme thin kerf saw blades



Application: Extreme thin kerf circular saw blade for longitudinal cutting of softwood and hardwood, dry.

Machine: For moulders, single and double spindle multi-rip machines with horizontal or vertical spindles, etc.

Technical information: Circular saw blade with flat grinded carbide teeth (HW). For bigger wood yield by reduced cutting widths. Body with surface treatment avoiding less resin build up.



D	B	b	d	Z	KN	Ref.
180	1,6	1,1	30	20		897.180.020.30
	1,6	1,1	40	20		897.180.020.40
250	1,8	1,3	80	28	2/21x6	897.250.028.80

864

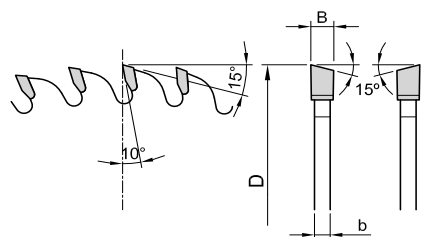
Thin kerf saw blades



Application: Thin kerf circular saw blade for longitudinal, cross and mitre cutting of cork, plastic profiles, plexiglas, etc. Also used for cutting veneer stacks up to 40 mm cutting height.

Machine: For sliding table saw machines, table saws, portable machines, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). Thin kerf to increase saw blade performance.



D	B	b	d	Z	NL/TK	Ref.
150	2,0	1,4	30	48	NL03	864.150.048.30
180	2,0	1,4	30	56	NL03	864.180.056.30
200	2,0	1,6	30	64	NL03	864.200.064.30
250	2,0	1,6	30	80	NL03	864.250.080.30
250	2,5	1,8	30	80	NL03	864.250.180.30
300	2,7	1,8	30	96	NL03	864.300.096.30

865

Saw blades for coated panel cutting / High ATB



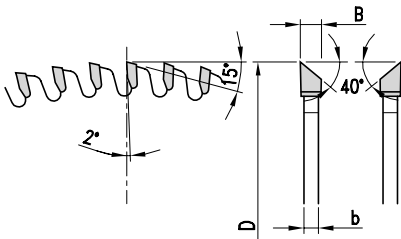
Application: Circular saw blade for longitudinal and cross cutting of both sides coated wood based material.

Machine: For sliding table saw machines, table saws, vertical panel sizing machines, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). Saw blade produced with long life tips for maximum wear resistance and extra-long lifetime. To work with or without scoring saw.



D	B	b	d	Z	NL/TK	Ref.
250	3,2	2,2	30	80	NL03	865.250.080.30
300	3,2	2,2	30	96	NL03	865.300.096.30
12"	,126"	,087"	1-1/4"	96		865.305.096.31



862

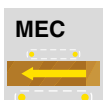
Combination saw blades



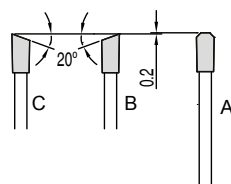
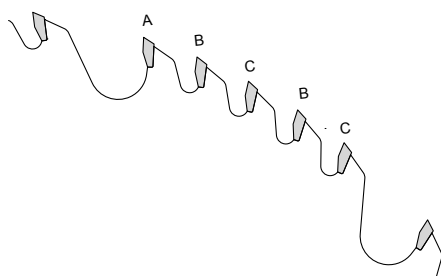
Application: Circular saw blade for rip and crosscuts. The deep gullets allow for deeper cuts and improved chip clearance.

Machine: For sliding table saw machines, table saws, vertical panel sizing machines, etc.

Technical information: Circular saw blade with alternate top bevel + raker carbide teeth (HW).



D	B	b	d	Z	Ref.
10"	,126"	,087"	5/8"	50 ATB+R	862.254.050.15
12"	,126"	,087"	1"	60 ATB+R	862.305.060.26

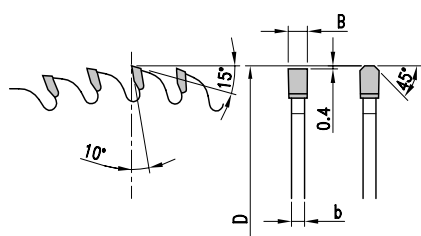




Application: Circular saw blade for cutting of coated wood based material such as chipboard and MDF.

Machine: For sliding table saw machines, table saws, etc.

Technical information: Circular saw blade with triple chip flat grinded carbide teeth (HW). For finish cut quality with scoring saw blade.



D	B	b	d	Z	NL/TK	Ref.
200	3,2	2,2	30	60	NL03	866.200.060.30
220	3,2	2,2	30	64	NL03	866.220.064.30
250	3,2	2,2	30	60	NL03	866.250.060.30
10"	,126"	,087"	5/8"	60		866.254.060.15
10"	,126"	,087"	5/8"	80		866.254.080.15
	3,2	2,2	30	80	NL03	866.250.080.30
300	3,2	2,2	30	72	NL03	866.300.072.30
	3,2	2,2	30	96	NL03	866.300.096.30
350	3,5	2,5	25,4	84	NL03	866.350.084.26
	3,5	2,5	30	84	NL03	866.350.084.30
	3,5	2,5	30	108	NL03	866.350.108.30

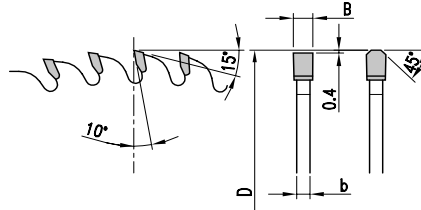
MARATONA



Application: Circular saw blade for cutting of coated wood based material (chipboard, MDF, etc.). For excellent finishing quality in sensitive coatings (high gloss paintings, etc.). Highly recommended for thermoplastic materials (ex. Corian®, Varicor, etc.).

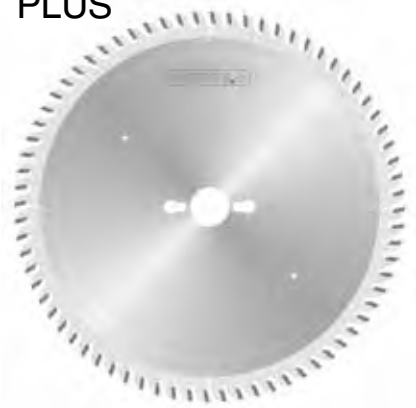
Machine: For sliding table saw machines, table saws, etc.

Technical information: Circular saw blade with triple chip flat grinded carbide teeth (HW) and innovative design for great finishing quality. For finish cut quality with scoring saw blade.



D	B	b	d	Z	NL/TK	Ref.
250	3,2	2,2	30	80	NL03	866.250.480.30
300	3,2	2,2	30	72	NL03	866.300.472.30
	3,2	2,2	30	96	NL03	866.300.496.30

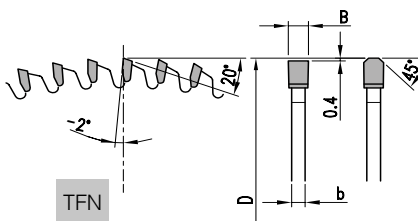
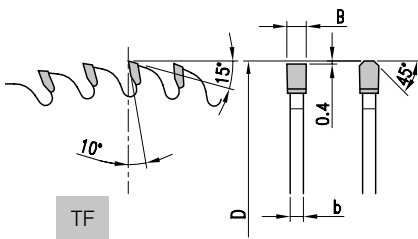
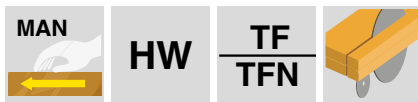
PLUS



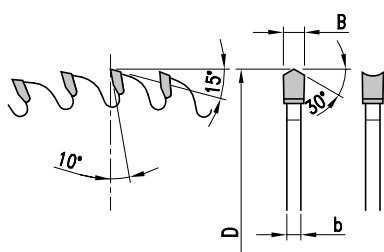
Application: Circular saw blade for cutting of high density coating wood based materials (laminated boards, HPL, etc.).

Machine: For sliding table saw machines, table saws, vertical panel sizing machines, etc.

Technical information: Circular saw blade with triple chip flat grinded carbide teeth (HW). Saw blade produced with long life tips for maximum wear resistance and extra-long lifetime. For finish cut quality with scoring saw blade. For vertical panel sizing machines it is recommended to work with negative hook angle.



D	B	b	d	Z	NL/TK	Ref.
220	3,2	2,2	30	64 TFN	NL03	866.220.264.30
250	3,2	2,2	30	60 TFN	NL03	866.250.260.30
	3,2	2,2	30	80 TFN	NL03	866.250.280.30
	3,2	2,2	30	80 TF	NL03	866.250.380.30
300	3,2	2,2	30	96 TFN	NL03	866.300.196.30
	3,2	2,2	30	96 TF	NL03	866.300.396.30
12"	,126"	,087"	1-1/4"	96 TFN		866.305.096.31



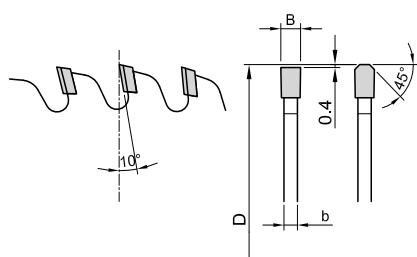
Application: Circular saw blade for cutting of coated wood based material such as chipboard and MDF. For excellent finishing quality in sensitive coatings (melamine, painting, etc.).

Machine: For panel sizing machines, sliding table saws, table saws, etc.

Technical information: Circular saw blade with hollow inverted grinded carbide teeth (HW). Saw blade produced with long life tips for maximum wear resistance and extra-long lifetime. For finish cut quality even without scoring saw blade.

D	B	b	d	Z	NL/TK	Ref.
220	3,2	2,2	30	42	NL03	867.220.042.30
250	3,2	2,2	30	48	NL03	867.250.048.30
303	3,2	2,2	30	60	NL03	867.303.060.30
350	3,2	2,2	30	72	NL03	867.350.072.30
400	3,5	2,4	30	78	NL03	867.400.078.30

A803 Diamond saw blades for panel cutting



Application: Circular saw blade for cutting of coated wood based material such as chipboard, MDF, laminated boards, etc.

Machine: For sliding table saw machines, table saws, etc.

Technical information: Circular saw blade with triple chip flat grinded polycrystalline teeth (DP). For finish cut quality with scoring saw blade.

D	B	b	d	Z	DP	NL/TK	Ref.
250	3,2	2,2	30	48	5	NL03	A803.250.048.30
	3,2	2,2	30	60	5	NL03	A803.250.060.30
	3,2	2,2	30	80	5	NL03	A803.250.080.30
300	3,2	2,2	30	72	5	NL03	A803.300.072.30
	3,2	2,2	30	84	5	NL03	A803.300.084.30
	3,2	2,2	30	96	5	NL03	A803.300.096.30

D	B	b	d	Z	DP	NL/TK	Machine	Ref.
250	3,2	2,2	30	60	4	NL03		A803.250.160.30
	3,2	2,2	30	72	4	2/8/42	Frama	A803.250.172.30
	3,2	2,2	30	80	4	NL03		A803.250.180.30
300	3,2	2,2	30	72	4	NL03		A803.300.172.30
	3,2	2,2	30	84	4	NL03		A803.300.184.30
	3,2	2,2	30	96	4	NL03		A803.300.196.30
350	4,4	3,2	30	72	4			A803.350.172.30 ■
	3,5	2,5	30	72	4	NL03		A803.350.272.30

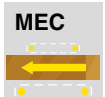
■ While quantities last



Application: Circular saw blade for longitudinal and cross cutting of softwood and hardwood boards and veneered wood based materials. For single boards and stacks of boards.

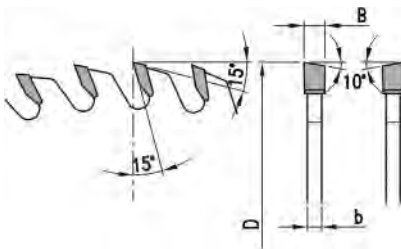
Machine: For panel sizing machines.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). Saw blade produced with long life tips for maximum wear resistance and extra-long lifetime. For finish cut quality with scoring saw blade.



HW

W



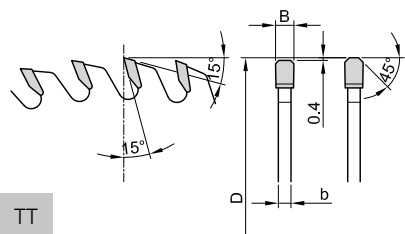
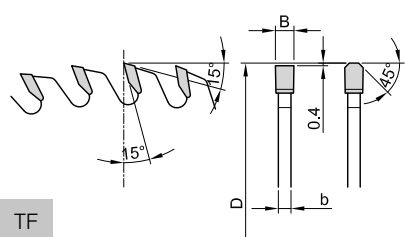
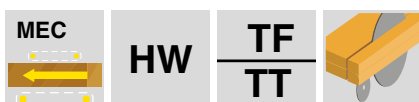
D	B	b	d	Z	NL/TK	Machine	Ref.
300	4,4	3,2	30	48	NL03	Panhans	882.300.048.30
350	4,4	3,2	30	54	NL03	Panhans, Scherr	882.350.054.30
	4,4	3,2	30	72	NL03	Panhans, Scherr	882.350.072.30
	4,4	3,2	60	54	2/14/100+211/85	Holzma, Anthon	882.350.054.60
	4,4	3,2	60	72	2/14/100+2/11/85	Holzma, Anthon	882.350.072.60
	4,4	3,2	75	54	2/10/120	Macmazza	882.350.054.75
380	4,4	3,2	60	72	2/14/100+2/14/125	Holzma	882.380.072.60
	4,8	3,5	60	54	2/14/100+2/14/125	Holzma	882.380.054.60
400	4,4	3,2	75	42	4/15/105	Giben, Euromac	882.400.042.75
	4,4	3,2	30	72	2/10/60	Scherr, Tecmatic	882.400.072.30
	4,4	3,2	80	72	4/19/120+2/9/130	Selco	882.400.072.80
	4,4	3,2	75	72	4/15/105	Giben, Euromac	882.400.072.75
450	4,4	3,2	30	72	2/10/60+2/14/125	Sherr, Tecmatic	882.450.072.30
	4,8	3,5	80	60	NL08	Selco, Gabbiani	882.450.060.80
470	4,4	3,2	75	72	4/15/105	Giben	882.470.072.75
500	4,4	3,2	30	72			882.500.072.30
	4,4	3,2	75	72	2/7/110	Giben	882.500.072.75
	4,4	3,2	80	72			882.500.072.80



Application: Circular saw blade for cutting of coated wood based materials. For single boards and stacks of boards.

Machine: For panel sizing machines, etc.

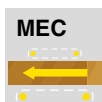
Technical information: Circular saw blade with triple chip flat grinded carbide teeth (HW). Saw blade produced with long life tips for maximum wear resistance and long lifetime. For finish cut quality with scoring saw blade.



D	B	b	d	Z	NL/TK	Machine	Ref.
300	4,4	3,0	30	60 TF	2/10/60	Panhans	873.300.060.30
	4,4	3,2	65	60 TF	2/9/100+2/9/110	Selco	873.300.060.65
	4,4	3,0	30	72 TF	2/10/60	Panhans, Paoloni	873.300.072.30
	4,4	3,2	60	72 TF	2/14/100	Holzma	873.300.072.60
	4,4	3,2	75	72 TF		Tecmatic, Homag	873.300.072.75
	4,4	3,2	75	96 TF		Homag CV	873.300.096.75
	4,48	3,2	75	96 TF		Homag CV	873.300.196.75
	4,4	3,2	80	60 TF	2/14/110+4/9/100	SCM	873.300.060.80
310	4,4	3,2	60	72 TF	2/14/100	Holzma	873.310.072.60
320	4,4	3,2	30	60 TF	NL03	Felder Format 4	873.320.060.30
	4,4	3,2	50	60 TF	4/13/80	Giben	873.320.060.50
	4,4	3,2	65	60 TF	2/9/100+2/9/110	Selco	873.320.060.65
	4,4	3,2	80	60 TF	4/9/100+2/14/110	SCM	873.320.060.80
350	4,4	3,2	30	72 TF	NL03	Mayer, Tecmatic, Panhans, Scherr	873.350.072.30
	4,4	3,2	30	108 TF		Paoloni	873.350.108.30
	4,4	3,2	50	72 TF	4/13/80	Giben	873.350.072.50
	4,4	3,2	60	72 TF	2/14/100+2/11/85	Holzma, Anthon	873.350.072.60
	4,4	3,2	75	72 TF	2/14/100+2/7/110	Holzma, Giben	873.350.072.75
	4,4	3,2	80	72 TF	NL08	Gabbiani	873.350.072.80
355	4,4	3,2	30	72 TF	2/10/60	Panhans, SCM	873.355.072.30
	4,4	3,2	65	72 TF	2/9/100+2/9/110	Selco	873.355.072.65
	4,4	3,2	75	72 TF	4/5/105	Giben	873.355.072.75
	4,4	3,2	80	72 TF	NL08	Gabbiani	873.355.072.80
360	4,4	3,2	30	72 TF	2/13/94	Schelling	873.360.072.30
	4,4	3,2	65	72 TF	2/9/100+2/9/110	Selco	873.360.072.65
370	4,4	3,2	30	72 TF	2/10/60	Schelling	873.370.072.30
380	4,4	3,2	50	72 TF	4/13/80	Giben	873.380.072.50
	4,4	3,2	60	72 TF	2/14/100+2/14/125	Holzma	873.380.172.60
	4,4	3,2	60	72 TT	2/14/100+2/14/125	Holzma	873.380.372.60
	4,4	3,2	65	72 TF	2/9/110	Selco	873.380.072.65
	4,4	3,2	80	72 TF	NL08	Gabbiani	873.380.172.80
	4,6	3,2	80	72 TF	2/14/110		873.380.072.80
	4,8	3,5	60	60 TF	2/14/100+2/14/125	Holzma	873.380.060.60
	4,8	3,5	60	72 TF	2/14/100+2/14/125	Holzma	873.380.072.60
	4,8	3,5	60	72 TT	2/14/100+2/14/125	Holzma	873.380.272.60
400	4,4	3,2	30	72 TF	2/10/60	Scheer, Tecmatic, Mayer	873.400.072.30
	4,4	3,2	60	72 TF	NL06	Holzma, Anthon	873.400.072.60
	4,4	3,2	65	72 TF	2/9/100+2/9/110	Selco	873.400.172.65
	4,4	3,2	75	72 TF	4/15/105	Giben, Euromac	873.400.272.75
	4,4	3,2	80	72 TF	4/19/120+2/9/130	Selco	873.400.172.80
	4,4	3,2	80	72 TF	NL08	Gabbiani	873.400.272.80
	4,8	3,5	75	72 TF	4/15/105	Giben	873.400.172.75

Continued next page

D	B	b	d	Z	NL/TK	Machine	Ref.
420	4,4	3,2	50	72 TF	4/13/80	Giben2	873.420.072.50
	4,4	3,2	80	72 TF	NL08	Gabbiani	873.420.072.80
	4,8	3,5	60	72 TF	2/19/120+2/14/125	Holzma	873.420.172.60
430	4,4	3,2	30	72 TF	NL03	HolzHer	873.430.072.30
	4,4	3,2	75	72 TF	4/15/105	Giben	873.430.072.75
	4,4	3,2	80	72 TF	NL08	Selco, Gabbiani	873.430.072.80
	4,4	3,2	75	96 TF	4/15/105+2/7/110	Giben Prismatic	873.430.096.75
	4,8	3,5	70	72 TF	4/11/130	Selco	873.430.172.70
450	4,4	3,2	30	72 TF	2/10/60+2/14/125		873.450.072.30
	4,4	3,2	80	72 TF	NL08	Selco, Gabbiani	873.450.272.80
	4,8	3,5	60	60 TF	NL06	Holzma, Anthon	873.450.060.60
	4,8	3,5	60	72 TF	NL06	Holzma, Anthon	873.450.072.60
	4,8	3,5	60	72 TT	2/19/120+2/14/125	Holzma	873.450.372.60
	4,8	3,5	80	72 TF	NL08	Selco, Gabbiani	873.450.172.80
460	4,4	3,2	30	72 TF	2/13/94	Schelling	873.460.072.30
	4,4	3,2	75	72 TF	2/7/110	Giben	873.460.072.75
470	4,4	3,2	75	72 TF	4/15/105	Giben	873.470.072.75
480	4,4	3,2	30	72 TF	2/13/94	Schelling	873.480.072.30
	4,8	3,5	30	72 TF	2/10/60	Schelling	873.480.172.30
	4,8	3,5	60	72 TF	2/19/120	Holzma	873.480.172.60
	4,8	3,5	60	72 TT	2/11/115+2/19/120	Holzma	873.480.272.60
	4,8	3,5	75	72 TF		Tecmatic, Giben	873.480.072.75
	4,8	3,5	80	72 TF	4/19/120+2/9/130	Selco	873.480.072.80
500	4,8	3,5	60	72 TF	2/11/115+2/19/120	Holzma	873.500.072.60
520	4,4	3,2	30	72 TF	2/13/94	Schelling	873.520.172.30
	4,8	3,5	60	72 TF	2/11/115+2/19/120	Holzma	873.520.072.60
530	4,8	3,5	75	72 TF	2/7/110	Giben	873.530.072.75
550	5,5	3,8	40	60 TF	2/13/122	Schelling	873.550.060.40
565	5,2	3,5	100	72 TF		Giben Matic H150	873.565.072.99
570	4,8	3,5	60	60 TF		Holzma	873.570.060.60
600	5,8	4,0	60	60 TF	2/11/115+2/19/120	Holzma	873.600.060.60
	5,8	4,0	60	72 TF	2/11/115+2/19/120	Holzma	873.600.072.60
620	6,2	4,0	40	72 TF	2/14/113	Schelling	873.620.072.40
670	6,2	4,2	40	72 TF	2/13/114+2/13/140	Schelling	873.670.072.40
720	6,5	4,5	40	60 TF	2/14/114+2/14/140	Schelling	873.720.060.40
730	6,2	4,2	60	60 TF	2/19/120+2/11/148	Holzma	873.730.060.60

Plus²

HW

TF



Application: Circular saw blade for cutting MDF and HDF with high density coating. For single boards and stacks of boards.

Machine: For panel sizing machines, etc.

Technical information: Circular saw blade with triple chip flat grinded carbide teeth (HW). Saw blade produced extra wear resistance and extra-long lifetime. For finish cut quality with scoring saw blade.

D	B	b	d	Z	NL/TK	Machine	Ref.
300	4,4	3,0	30	60 TF	2/10/60	Panhans	873.300.060.30P
	4,4	3,0	30	72 TF	2/10/60	Panhans	873.300.072.30P
350	4,4	3,2	60	60 TF	2/14/100	Holzma	873.350.060.60P
	4,4	3,2	60	72 TF	NL06	Holzma, Anthon	873.350.072.60P
350	4,4	3,2	30	72 TF	NL03	Mayer, Tecmatic, Panhans, Scherr	873.350.072.30P
380	4,8	3,5	60	72 TF	NL06	Holzma, Anthon	873.380.072.60P
400	4,4	3,2	80	72 TF	NL08	Gabbiani	873.400.272.80P
	4,4	3,2	80	72 TF	4/19/120+2/9/130	Selco	873.400.172.80P
430	4,4	3,2	80	72 TF	NL08	Selco, Gabbiani	873.430.072.80P
450	4,8	3,5	80	72 TF	NL08	Selco, Gabbiani	873.450.172.80P
460	4,4	3,2	30	72 TF	2/13/94	Schelling	873.460.072.30P
480	4,4	3,2	30	72 TF	2/13/94	Schelling	873.480.072.30P

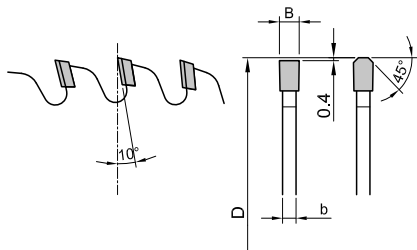
A873 Diamond saw blades for panel sizing machines



Application: Circular saw blade for cutting of coated wood based material. For single boards and stacks of boards.

Machine: For panel sizing machines, etc.

Technical information: Circular saw blade with triple chip flat grinded polycrystalline teeth (DP). For finish cut quality with scoring saw blade.



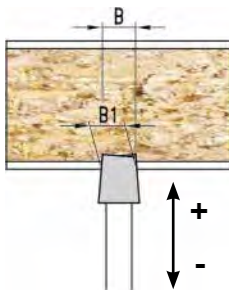
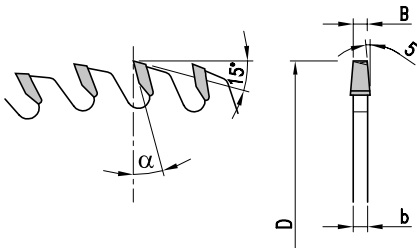
D	B	b	d	Z	DP	NL/TK	Machine	Ref.
300	4,4	3,2	65	60	5	2/9/100+2/9/110	Selco	A873.300.060.65
	4,4	3,2	30	72	5	NL03	Paoloni	A873.300.072.30
	4,4	3,2	80	72	5	4/9/100+2/14/110	SCM	A873.300.072.80
	4,4	3,2	75	96	5		Homag CV	A873.300.596.75
	4,48	3,2	75	96	5		Homag CV	A873.300.696.75
310	4,4	3,2	60	72	5	2/14/100	Holzma	A873.310.072.60
320	4,4	3,2	65	72	5	2/9/100+2/9/110	Selco	A873.320.072.65
350	4,4	3,2	60	72	5	2/11/85+2/14/100	Holzma, Anthon	A873.350.072.60
	4,4	3,2	50	72	5	4/13/80	Giben	A873.350.072.50
	4,4	3,2	75	72	5	2/14/100+2/7/110	Giben, Holzma	A873.350.072.75
	4,4	3,2	80	72	5	NL08	Gabbiani	A873.350.072.80
380	4,8	3,5	60	72	5	2/14/100+2/14/125	Holzma	A873.380.072.60
400	4,4	3,2	30	72	5	NL03	Mayer PSP100	A873.400.072.30
	4,4	3,2	75	72	5	4/15/105	Giben, Euromac	A873.400.072.75
	4,4	3,2	80	72	5	NL08	Gabbiani	A873.400.072.80
	4,4	3,2	80	72	5	4/19/120+2/9/130	Selco	A873.400.172.80
420	4,8	3,5	60	72	5	2/14/125	Holzma	A873.420.072.60
430	4,4	3,2	75	96	5	4/15/105+2/7/110	Giben Prismatic	A873.430.096.75
	4,4	3,2	80	72	5	NL08	Selco	A873.430.072.80
450	4,4	3,2	80	72	5	4/19/120+2/9/130	Selco	A873.450.072.80
	4,4	3,2	30	72	5	2/14/95	Sheling	A873.450.172.30
	4,8	3,5	60	72	5	NL06	Holzma, Anthon	A873.450.072.60
	4,8	3,5	80	72	5	NL08	Selco	A873.450.172.80
470	4,4	3,2	75	72	5	4/15/105	Giben	A873.470.072.75
480	4,8	3,5	60	72	5	2/19/120	Holzma	A873.480.072.60
	4,8	3,5	80	72	5	4/19/120+2/9/130	Selco	A873.480.072.80
600	5,8	4,0	60	72	5	2/19/120+2/11/115	Holzma	A873.600.072.60



Application: Scoring saw blade for scoring groove on coated wood based materials. For finish cut on bottom of first board.

Machine: For panel sizing machines and sliding table saws with scoring saw.

Technical information: Scoring saw blade with conical alternate grinded carbide teeth (HW). Saw blade produced with long life tips for maximum wear resistance and extra-long lifetime. The cutting width from scoring saw blade must be the same as that of the main saw blade. To work with the feed.

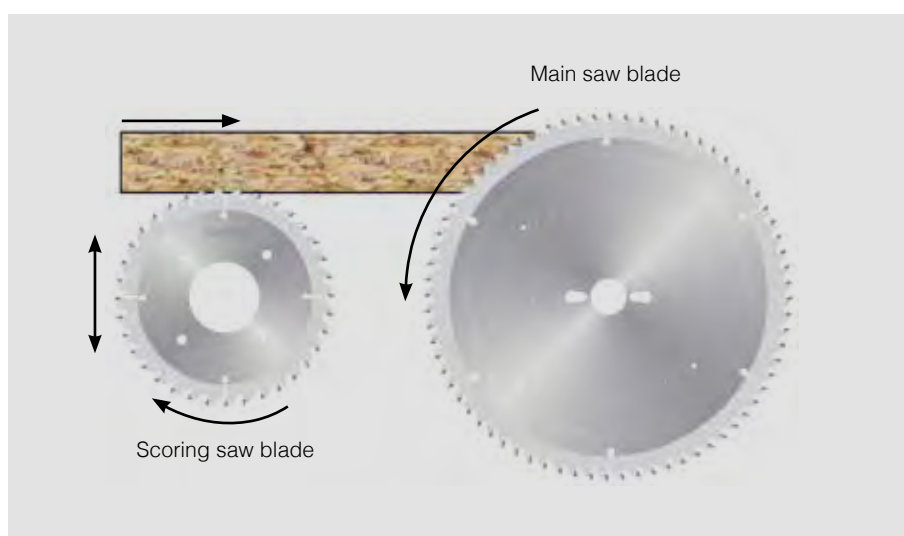


The size of the groove (B1) is obtained by adjusting the height of the scoring saw blade. Increasing the height of the scoring saw blade increases the size of the groove (B1).

D	B	b	d	Z	α	NL/TK	Machine	Ref.
80	3,1-4,3	2,2	20	12	0°			871.080.012.20
100	3,1-4,3	2,2	20	20	0°		Schelling	871.100.020.20
	3,1-4,3	2,2	22	20	0°			871.100.020.22
105	3,1-4,3	2,2	45	16	0°		Kraftlyne, Usikraft	871.105.016.45
120	3,1-4,3	2,2	20	24	0°			871.120.024.20
	3,1-4,3	2,2	22	24	0°			871.120.024.22
	3,1-4,3	2,2	30	24	0°			871.120.024.30
125	3,1-4,3	2,2	20	24	0°	2/8/42	Panhans, Frama	871.125.024.20
	3,1-4,3	2,2	22	24	0°		Panhans	871.125.024.22
	4,4-5,6	3,2	20	24	0°		Gabbiani, SCM	871.125.124.20
	4,4-5,6	3,2	45	24	0°		Giben, Homag	871.125.024.45
150	4,4-5,6	3,2	20	24	8°		Schelling	871.150.024.20
	4,4-5,6	3,2	30	24	8°		SCM	871.150.024.30
	4,4-5,6	3,2	30	36	8°		Felder	871.150.036.30
	4,4-5,6	3,2	45	24	8°		Homag, Holzma	871.150.024.45
160	4,4-5,6	3,2	45	36	8°	3/13/80+3/11/70	Giben	871.160.036.45
	4,4-5,6	3,2	55	36	8°	3/7/66+3/6/84	Gabbiani, SCM, Macmazza	871.160.136.55
180	4,4-5,6	3,0	20	28	8°	2/9/60	Anthon	871.180.028.20
	4,4-5,6	3,0	30	28	8°	NL03	Panhans	871.180.028.30
	4,4-5,6	3,2	30	30	8°	2/10/60	HolzHer	871.180.130.30
	4,4-5,6	3,2	45	36	8°	3/13/80	Giben	871.180.136.45
	4,4-5,6	3,2	45	36	8°		Holzma	871.180.236.45
	4,4-5,6	3,2	50	42	8°	3/13/80+4/13/80	Giben	871.180.042.50
	4,8-5,8	3,5	20	36	8°	2/9/60	Anthon	871.180.036.20
	4,8-5,8	3,5	45	36	8°		Holzma	871.180.036.45
200	4,4-5,6	3,2	20	36	8°	2/9/110+2/11/66	Schelling	871.200.036.20
	4,4-5,6	3,2	30	36	8°	2/9/60	Scheer	871.200.036.30
	4,4-5,6	3,2	45	36	8°		Holzma	871.200.436.45
	4,4-5,6	3,2	50	42	8°	3/13/80	Giben Smart 65	871.200.042.50
	4,4-5,6	3,2	65	36	8°	2/9/100+2/9/110	Selco	871.200.136.65
	4,4-5,6	3,2	80	36	8°	2/14/110	Gabbiani	871.200.136.80
	4,8-5,8	3,5	20	36	8°		Schelling	871.200.236.20
	4,8-5,8	3,5	45	36	8°		Holzma	871.200.036.45
	4,8-5,8	3,5	65	36	8°	2/9/100 +2/9/110	Selco	871.200.036.65
	5,5-6,7	3,4	20	36	8°		Schelling	871.200.136.20
	5,5-6,7	3,4	45	36	8°		Holzma	871.200.136.45
	5,8-6,8	3,5	45	36	8°		Holzma	871.200.236.45
	6,2-7,2	4,0	45	36	8°		Holzma	871.200.336.45

Continued next page

D	B	b	d	Z	α	NL/TK	Machine	Ref.
215	4,4-5,6	3,2	50	42	8°	3/15/80	Giben	871.215.042.50
	4,8-5,8	3,5	50	42	8°	3/7/80 + 3/15/80	Giben	871.215.142.50
220	6,5-7,4	4,5	20	36	8°		Schelling	871.220.036.20
250	4,4-5,6	3,2	50	42	8°	3/13/80	Giben 2	871.250.042.50
280	4,55	3,5	45	84	15°		Holzma HPP250 Postforming	871.280.084.45
300	4,4-5,6	3,2	30	36	8°	2/9/100+2/9/110	Schelling	871.300.036.30
	4,4-5,6	3,2	30	48	8°	NL03+2/11/73	Schelling	871.300.048.30
	4,4-5,6	3,2	50	48	8°	3/15/80	Giben	871.300.048.50
	4,4-5,6	3,2	65	48	8°	2/9/100+2/9/110	Selco EB	871.300.048.65
	4,55	3,5	80	72WE	15°	2/14/110	Gabbiani Postforming	871.300.072.80
	5,0	3,5	45	108	15°	3/14/65	Holzma Postforming	871.340.108.45



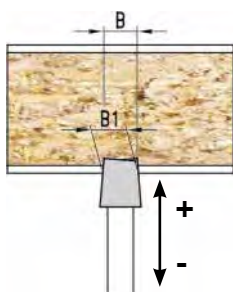
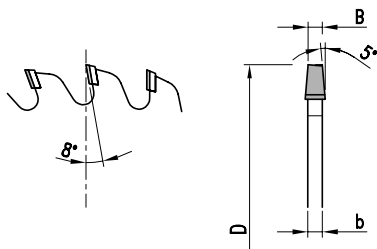
A871 Conical scoring diamond saw blade



Application: Scoring saw blade for scoring groove on coated wood based materials. For finish cut on bottom of first board.

Machine: For panel sizing machines and sliding table saws with scoring saw.

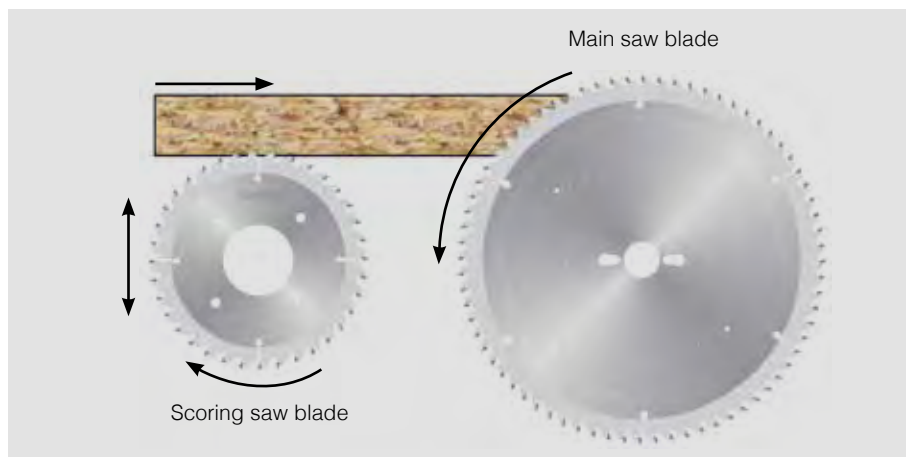
Technical information: Scoring saw blade with conical alternate grinded polycrystalline teeth (DP). Saw blade produced with long life tips for maximum wear resistance and extra-long lifetime. The cutting width from scoring saw blade must be the same as that of the main saw blade. To work with the feed.

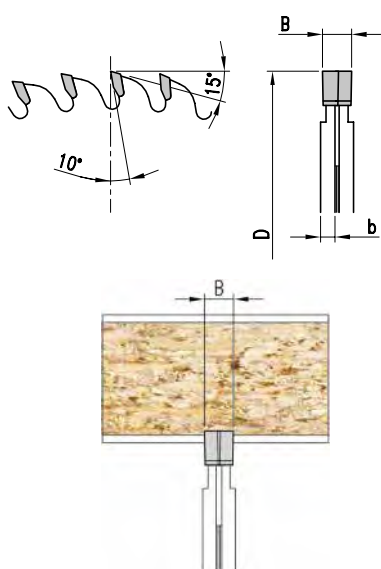


The size of the groove (B1) is obtained by adjusting the height of the scoring saw blade. Increasing the height of the scoring saw blade increases the size of the groove (B1).

D	B	b	d	Z	DP	NL/TK	Machine	Ref.
125	4,4-5,3	3,2	45	18	5		Homag CV'S	A871.125.018.45
	4,4-5,3	3,2	20	24	5		Gabbiani, SCM	A871.125.024.20
150	4,4-5,3	3,2	20	24	5		Schellin Paoloni	A871.150.024.20
160	4,4-5,3	3,2	45	28	5	3/11/70	Giben	A871.160.028.45
	4,4-5,3	3,2	55	36	5	3/7/66	Gabbiani, SCM	A871.160.036.55
180	4,4-5,3	3,2	20	36	5	2/9/60	Anthon	A871.180.036.20
	4,4-5,3	3,2	45	36	5		Holzma	A871.180.036.45
	4,4-5,3	3,2	50	42	5	3/13/80+4/13/80	Gibben	A871.180.042.50
	4,8-5,6	3,5	20	36	5		Anthon	A871.180.136.20
	4,8-5,6	3,5	45	36	5		Holzma	A871.180.136.45
200	4,4-5,3	3,2	20	36	5	2/9/110+2/11/66	Scheling FH6	A871.200.036.20
	4,4-5,3	3,2	45	36	5		Holzma	A871.200.136.45
	4,4-5,3	3,2	65	36	5	2/9/100+2/9/110	Selco	A871.200.036.65
	4,8-5,6	3,5	45	36	5		Holzma	A871.200.036.45
	4,8-5,6	3,5	65	36	5	2/9/100+2/9/110	Selco	A871.200.136.65
215	4,4-5,3	3,2	50	42	5	3/15/80	Giben	A871.215.042.50

D	B	b	d	Z	DP	NL/TK	Machine	Ref.
120	3,2/3,8	2,8	20	18	4			A871.120.118.20
	3,2/3,8	2,8	22	18	4			A871.120.118.22
125	3,2/3,8	2,8	20	18	4			A871.125.118.20
	3,2/3,8	2,8	20	24	4	2/8/42	Frama	A871.125.124.21
150	4,4/5,0	3,2	30	24	4			A871.150.124.30
180	4,4/5,0	3,2	30	30	4			A871.180.130.30





Adjustment by spacers.



Mechanical adjustment.

Application: Adjustable scoring saw blade for scoring groove on coated wood based materials. For finish cut on bottom of board.

Machine: For sliding table saws machines with scoring saw.

Technical information: Adjustable scoring saw blade with flat or alternate top bevel grinded carbide teeth (HW). Adjustable cutting width with spacers or with rapido system, to suit the kerf of the main saw blade. To work with the feed.

D	B	d	Z	Machine	Ref.
70	2,8-3,6	20	2x9	Putsch, Meniconi	872.070.009.20
80	2,8-3,6	20	2x10	Felder	872.080.010.20
100	2,8-3,6	20	2x12	Panhans, Schelling	872.100.012.20
	2,8-3,6	22	2x12	Altendorf, Striebig	872.100.012.22
120	2,8-3,6	20	2x12	HolzHer, SCM	872.120.012.20
	2,8-3,6	22	2x12	Altendorf, Martin	872.120.012.22
125	2,8-3,6	20	2x12	Paoloni	872.125.012.20
	2,8-3,6	22	2x12	Paoloni	872.125.012.22
150	4,4-5,5	20	2x18 W	Paoloni	872.150.018.20

Spacers set

Scoring diameter	B	Ref.
70	2,8-3,6	703.048.20
80-100	2,8-3,6	703.049.22
120-125	2,8-3,6	703.050.22
150	4,4-5,5	703.051.22

D	B	d	Z	Machine	Ref.
120	2,8-3,6	50	2x12	Altendorf, SCM, Griggio	872.120.012.50 ■
180	3,0-3,8	50	2x18 W	Altendorf, SCM, Griggio	872.180.018.50 ■

■ Rapido system

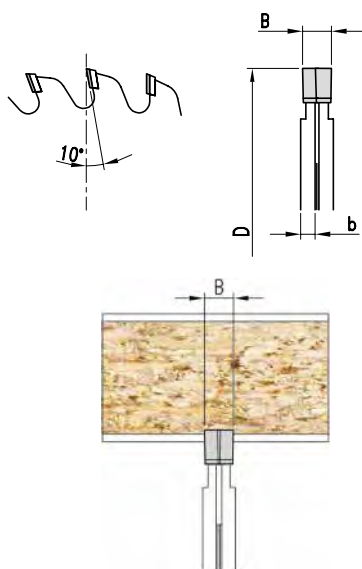
A872 Two-piece adjusting scoring diamond saw blade



Application: Adjustable scoring saw blade for scoring groove on coated wood based materials. For finish cut on bottom of board.

Machine: For sliding table saws machines with scoring saw.

Technical information: Adjustable scoring saw blade with flat or alternate top bevel grinded polycrystalline teeth (DP). Adjustable cutting width with spacers or with rapid system, to suit the kerf of the main saw blade. To work with the feed.



Adjustment by spacers.



Mechanical adjustment.

D	B	d	Z	DP	Machine	Ref.
80	2,8-3,6	20	2x10	5	Felder	A872.080.010.20
100	2,8-3,6	20	2x12	5	Panhans, Schelling	A872.100.012.20
	2,8-3,6	22	2x12	5	Altendorf, Striebig	A872.100.012.22
120	2,8-3,6	20	2x12	5	HolzHer, SCM	A872.120.012.20
	2,8-3,6	22	2x12	5	Altendorf, Martin	A872.120.012.22
125	2,8-3,6	20	2x12	5	Paoloni	A872.125.012.20
	2,8-3,6	22	2x12	5	Paoloni	A872.125.012.22

D	B	d	Z	DP	Ref.
120	2,8-3,6	20	2x12	4	A872.120.024.20
125	2,8-3,6	20	2x12	4	A872.125.024.20

Spacers set

Scoring diameter	B	Ref.
80-100	2,8-3,6	703.049.22
120-125	2,8-3,6	703.050.22

D	B	d	Z	DP	Machine	Ref.
120	2,8-3,6	50	2x12	5	Altendorf, SCM, Griggio	A872.120.012.50 ■
180	3,0-3,8	50	2x18	5	Altendorf, SCM, Griggio	A872.180.018.50 ■

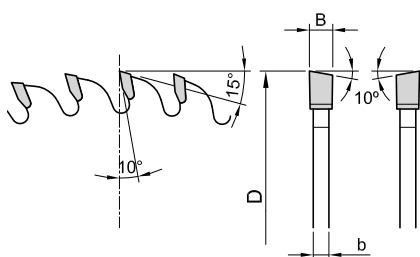
■ Rapido system



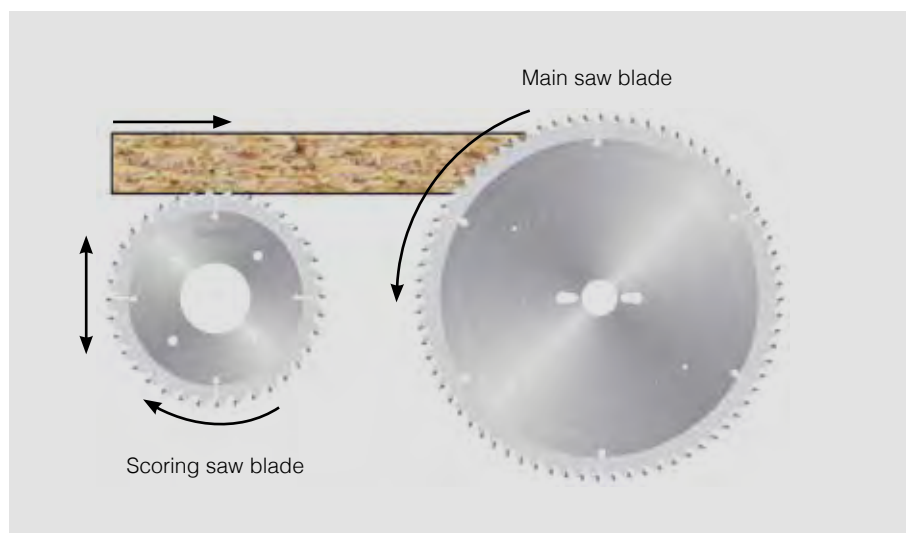
Application: Scoring saw blade for scoring groove on coated wood based materials. For finish cut on bottom of board.

Machine: For sliding table saws machines with scoring saw.

Technical information: Scoring saw blade with alternate top bevel grinded carbide teeth (HW). Saw blade produced with long life tips for maximum wear resistance and extra-long lifetime. The cutting width from scoring saw blade must be the same as that of the main saw blade. To work with the feed.



D	B	b	d	Z	Machine	Ref.
100	3,35	2,2	20	20	SCM, Schelling	853.100.020.20
120	3,35	2,2	20	24	Holzer, SCM	853.120.024.20
	3,35	2,2	22	24	Altendorf, Martin	853.120.024.22
125	3,35	2,2	20	24	Paoloni	853.125.024.20
	3,35	2,2	22	24	Altendorf, Martin	853.125.024.22

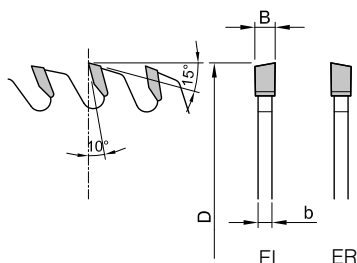


875/A875 Scoring sets for double-end tenoners



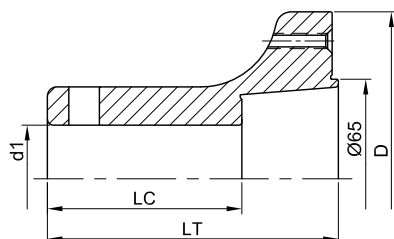
EL

ER



EL

ER



Application: Scoring saw blade for scoring groove on coated wood based material. For finish cut on bottom of board.

Machine: For double end tenoner machines with scoring spindle, edge banding machines, etc.

Technical information: Scoring saw blade with left or right top bevel grinded carbide teeth (HW) or polycrystalline teeth (DP). To work set on flange adjusted to machine spindle. To work with the feed.

Set composed by saw blade and flange sleeve

D	B	d	Z	Ref. EL	Ref. ER
150	3,2	30	30 HW	875.150.330.30	875.150.130.30
	3,2	35	30 HW	875.150.330.35	875.150.130.35
180	3,2	30	42 HW	875.180.342.30	875.180.142.30
	3,2	35	42 HW	875.180.342.35	875.180.142.35

Spare saw blades

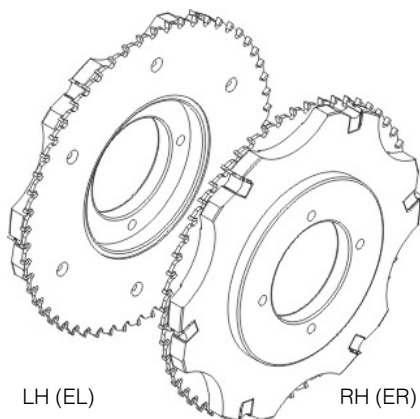
D	B	b	d	Z	DP	NL/TK	Ref. EL	Ref. ER
150	3,2	2,2	65	30 HW		6/6/90	875.150.130.65	875.150.030.65
	3,2	2,2	65	30 DP	5	6/6/90	A875.150.130.65	A875.150.030.65
180	3,2	2,2	65	42 HW		6/6/90	875.180.142.65	875.180.042.65
	3,2	2,2	65	42 DP	5	6/6/90	A875.180.142.65	A875.180.042.65

Flange sleeve

D	d1	LT	LC	DKN	NL/TK	Machine	Ref.
109	30	95	63	8x4	6/M5/90	Homag, Brandt, IMA	730.103.30
109	35	95	63	10x4	6/M5/90	Homag, Brandt, IMA	730.103.35

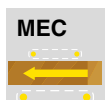
Spare parts

	Ref.
Screw for saw blade	M5x12 705.300.12



LH (EL)

RH (ER)



HW

EL
ER

Application: Hogger for hogging coated wood based material. For great finishing edge quality.

Machine: For double end tenoner machines, edge processing machines, etc.

Technical information: Hogger composed by scoring saw blade with left or right bevel grinded teeth's (EL or ER) in tungsten carbide tips (HW) and hogger with steel body and reversible four sides tungsten carbide knives (HW). For mounting on flange adjusted to the machine spindle (see page 52).

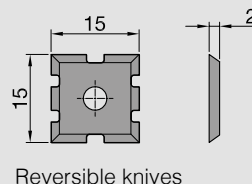
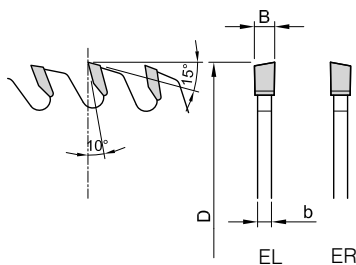
D	B	d	Z	Ref. LH	Ref. RH
255/250	18,5	80	48/6	885.250.048.80	885.250.148.80
	18,5	80	60/6	885.250.060.80	885.250.160.80

Spare saw blades

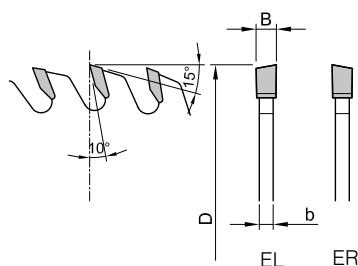
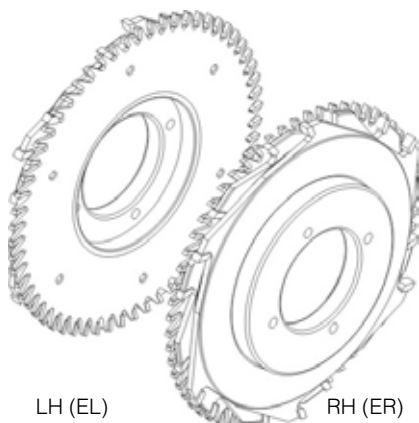
D	B	b	d	Z	NL/TK	Ref. EL	Ref. ER
255	4,0	2,8	130	48	6/9/190	874.255.048.99	874.255.148.99
	4,0	2,8	130	60	6/9/190	874.255.060.99	874.255.160.99

Spare parts

	Ref.	
Screw for saw blade	M5x12	705.300.12
Reversible knives	15x15x2	754.301
Clamping wedge		707.885.01
Screw	M8x16	705.542



Reversible knives



Application: Hogger for hogging softwood and hardwood on longitudinal fiber direction.

Machine: For double end tenoner machines, edge processing machines, etc.

Technical information: Hogger composed by scoring saw blade with left or right bevel grinded teeth's (EL or ER) in tungsten carbide tips (HW) and hogger with steel body and brazed tungsten carbide teeth's (HW). For mounting on flange adjusted to the machine spindle (see page 52).

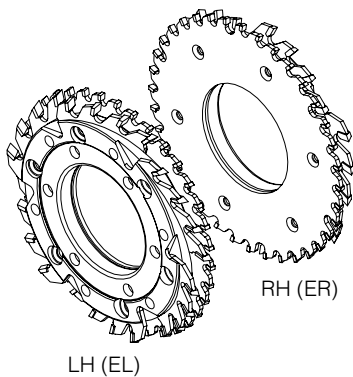
D	B	d	Z	Ref. LH	Ref. RH
255/250	16,5	80	48/12+6	884.250.048.80	884.250.148.80
	16,5	80	60/12+6	884.250.060.80	884.250.160.80
255/250	22,5	80	48/12+6+6	884.250.248.80	884.250.348.80
	22,5	80	60/12+6+6	884.250.260.80	884.250.360.80

Spare saw blades

D	B	b	d	Z	NL/TK	Ref. EL	Ref. ER
255	4,0	2,8	130	48	6/9/190	874.255.348.99	874.255.448.99
	4,0	2,8	130	60	6/9/190	874.255.360.99	874.255.460.99

Spare parts

	Ref.
Screw for B= 16,5	M5x12 705.300.12
Screw for B= 16,5	M5X20 705.300.20



Application: Hogger for hogging softwood, hardwood and coated wood based materials. For great finishing edge quality.

Machine: For double end tenoner machines, edge processing machines, etc.

Technical information: Hogger composed by scoring saw blade with left or right bevel grinded teeth's (EL or ER) in tungsten carbide tips (HW) and hogger with light alloy body and segments with Z6, Z8 or Z10 teeth's depending on the hogger diameter. Allows additional assembly of hogger bodies to increase the thickness of material to be hogged. For mounting on flange adjusted to the machine spindle (see page 52).

D	B	d	Z	Ref. LH	Ref. RH
255/250	26	80	48	893.250.048.80	893.250.148.80
	26	80	60	893.250.060.80	893.250.160.80
305/300	30	80	60	893.300.060.80	893.300.160.80
	30	80	72	893.300.072.80	893.300.172.80
355/350	36	80	72	893.350.072.80	893.350.172.80
	36	80	84	893.350.084.80	893.350.184.80

Hoggers unit body with segments

D	B	d	NxZ	Ref. LH	Ref. RH
250	24	80	6x6	893.250.024.80	893.250.124.80
300	26	80	6x8	893.300.026.80	893.300.126.80
350	30	80	6x10	893.350.030.80	893.350.130.80

Spare segment HW

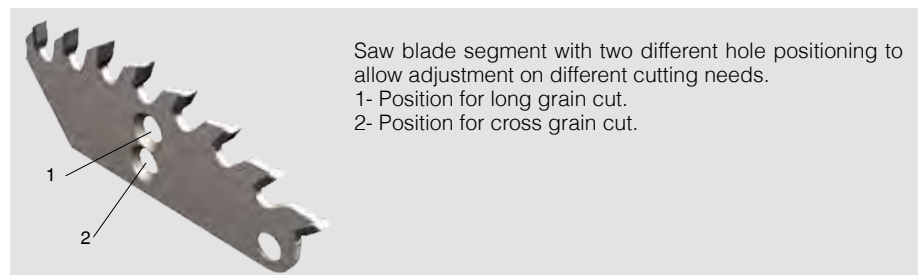
D	Z	Ref. LH	Ref. RH
250	6	893.250.006.00	893.250.106.00
300	8	893.300.008.00	893.300.108.00
350	10	893.350.010.00	893.350.110.00

Spare saw blades

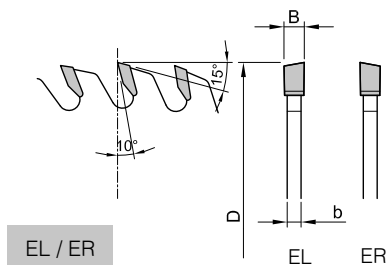
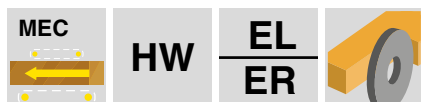
D	B	b	d	Z	NL/TK	Ref. EL	Ref. ER
255	4,0	2,8	130	48	6/9/190	874.255.048.99	874.255.148.99
	4,0	2,8	130	60	6/9/190	874.255.060.99	874.255.160.99
305	4,0	2,8	130	60	6/9/240	874.305.060.99	874.305.160.99
	4,0	2,8	130	72	6/9/240	874.305.072.99	874.305.172.99
355	4,0	2,8	130	72	6/9/300	874.355.072.99	874.355.172.99
	4,0	2,8	130	84	6/9/300	874.355.084.99	874.355.184.99

Spare parts

	Ref.	
1 - Screw for segment	M8x12	705.341.12
2 - Screw for saw blade	M5x12	705.300.12



Saw blade segment with two different hole positioning to allow adjustment on different cutting needs.
1- Position for long grain cut.
2- Position for cross grain cut.

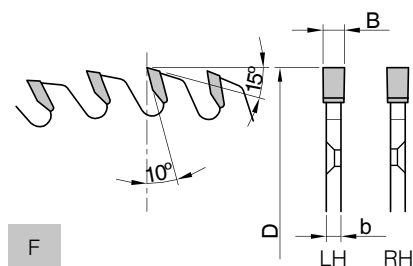


Application: Scoring saw blade for softwood, hardwood and coated wood based materials.

Machine: For double end tenoner machines, edge processing machines, etc.

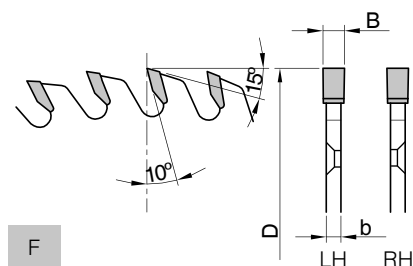
Technical information: Scoring saw blade with left or right bevel grinded teeth's (EL or ER) in tungsten carbide tips (HW). For mounting on segment hoggers.

D	B	b	d	Z	NL/TK	Hogger	Ref. EL	Ref. ER
255	4,0	2,8	130	48	6/9/190	885/893	874.255.048.99	874.255.148.99
	4,0	2,8	130	48	6/9/190	884/893	874.255.348.99	874.255.448.99
	4,0	2,8	130	60	6/9/190	885/893	874.255.060.99	874.255.160.99
	4,0	2,8	130	60	6/9/190	884/893	874.255.360.99	874.255.460.99
305	4,0	2,8	130	60	6/9/240	893	874.305.060.99	874.305.160.99
	4,0	2,8	130	72	6/9/240	893	874.305.072.99	874.305.172.99
355	4,0	2,8	130	72	6/9/300	893	874.355.072.99	874.355.172.99
	4,0	2,8	130	84	6/9/300	893	874.355.084.99	874.355.184.99



Spare saw blades for AKE hoggers

D	B	b	d	Z	NL/TK	Ref. LH	Ref. RH
205	4,0	2,8	80	44 F	4/10/140	874.205.044.80	874.205.144.80
255	4,0	2,8	80	48 F	6/10/190	874.255.048.80	874.255.148.80
	4,0	2,8	80	60 F	6/10/190	874.255.060.80	874.255.160.80



Spare saw blades for Leuco hoggers

D	B	b	d	Z	NL/TK	Ref. LH	Ref. RH
220	4,0	2,8	80	60 F	6/6,5/154	874.220.460.80	874.220.360.80
250	4,0	2,8	80	48 F	6/6,5/200	874.250.448.80	874.250.348.80
	4,0	2,8	100	48 F	6/6,5/200	874.250.448.99	874.250.348.99
	4,0	2,8	80	72 F	6/6,5/200	874.250.472.80	874.250.372.80
	4,0	2,8	100	72 F	6/6,5/200	874.250.472.99	874.250.372.99
355	4,4	3,2	80	84	6/6,5/300	874.355.484.80	874.355.384.80

A806 Diamond compact hogger



MARATONA



Application: Hogger for hogging coated wood based materials. To work with and against the feed, with double hogger or scoring saw blade and hogger. Descending profile hogger for MDF, chipboard and longitudinal cutting of plywood, ascending profile hogger for transverse cutting of plywood. For great finishing edge quality.

Machine: For double end tenoner machines, edge processing machines, etc.

Technical information: Hogger with steel body and brazed polycrystalline teeth's (DP). With new cutting geometry and tool construction promoting high chip flow capacity, ensuring excellent finishes on both board edges and longer tool life. For mounting on flange adjusted to the machine spindle (see page 52).



Table for double hogger

Edges (Z)	Feed (m/min)
30+6+6	32
36+6+6	40
42+6+6	45
48+6+6	50
60+6+6	60

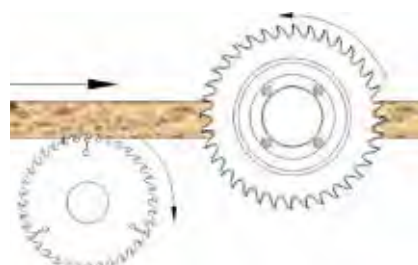


Table for hogger/scoring

Edges (Z)	Feed (m/min)
30+6+6	20
36+6+6	25
42+6+6	27
48+6+6	30
60+6+6	40

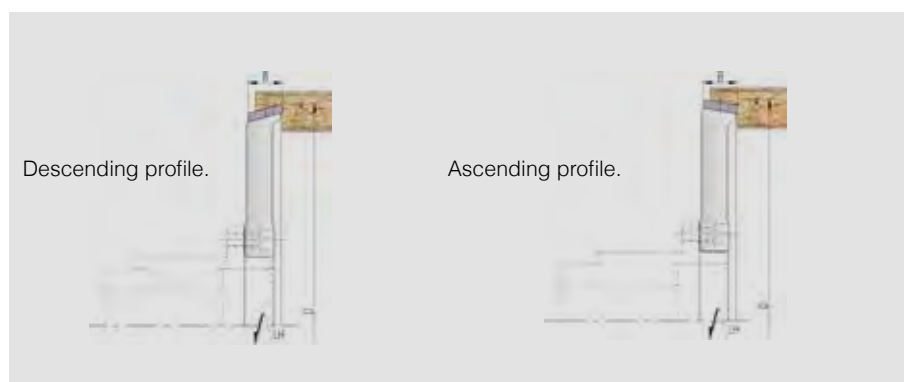
Descending profile

D	B	d	Z	DP	n max	Ref. LH	Ref. RH
250	10/20	80	30+6+6	5	7000	A806.250.020.80	A806.250.120.80
	10/20	80	36+6+6	5	7000	A806.250.022.80	A806.250.122.80
	10/20	80	42+6+6	5	7000	A806.250.024.80	A806.250.124.80
	10/20	80	48+6+6	5	7000	A806.250.026.80	A806.250.126.80
	10/20	80	60+6+6	5	7000	A806.250.028.80	A806.250.128.80
250	10/20	80	30+6+6	6	7000	A806.250.021.80	A806.250.121.80
	10/20	80	36+6+6	6	7000	A806.250.023.80	A806.250.123.80
	10/20	80	42+6+6	6	7000	A806.250.025.80	A806.250.125.80
	10/20	80	48+6+6	6	7000	A806.250.027.80	A806.250.127.80
	10/20	80	60+6+6	6	7000	A806.250.029.80	A806.250.129.80

Ascending profile

D	B	d	Z	DP	n max	Ref. LH	Ref. RH
250	10/20	80	30+6+6	5	7000	A806.250.320.80 ■	A806.250.220.80 ■
	10/20	80	36+6+6	5	7000	A806.250.322.80 ■	A806.250.222.80 ■
	10/20	80	42+6+6	5	7000	A806.250.324.80 ■	A806.250.224.80 ■
	10/20	80	48+6+6	5	7000	A806.250.326.80 ■	A806.250.226.80 ■
	10/20	80	60+6+6	5	7000	A806.250.328.80 ■	A806.250.228.80 ■
250	10/20	80	30+6+6	6	7000	A806.250.321.80 ■	A806.250.221.80 ■
	10/20	80	36+6+6	6	7000	A806.250.323.80 ■	A806.250.223.80 ■
	10/20	80	42+6+6	6	7000	A806.250.325.80 ■	A806.250.225.80 ■
	10/20	80	48+6+6	6	7000	A806.250.327.80 ■	A806.250.227.80 ■
	10/20	80	60+6+6	6	7000	A806.250.329.80 ■	A806.250.229.80 ■

■ Under request





A815 Diamond compact hogger

RADIU

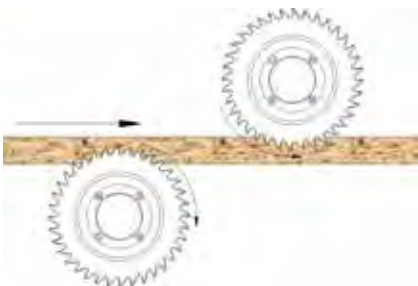


Table for double hogger

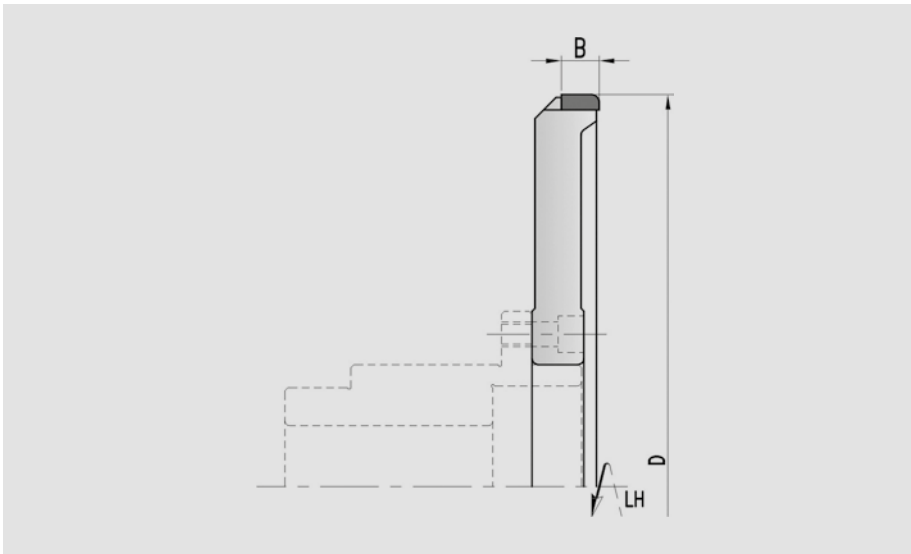
Edges (Z)	Feed (m/min)
30+6+6	32
36+6+6	40
42+6+6	45

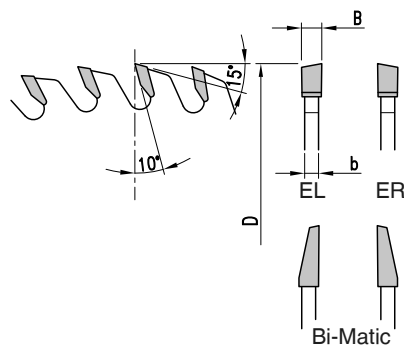
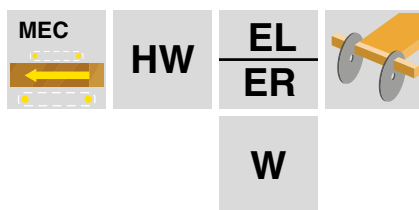
Application: Hogger for hogging coated wood based materials. To work with the feed. For great finishing edge quality.

Machine: For double end tenoner machines, edge processing machines, etc.

Technical information: Hogger with steel body and brazed polycrystalline teeth's (DP) H= 7 mm. For mounting on flange adjusted to the machine spindle (see page 52).

D	B	d	Z	DP	n max	Ref. LH	Ref. RH
250	8/16	80	30+6	7	7000	A815.250.030.80	A815.250.130.80
	8/16	80	36+6	7	7000	A815.250.036.80	A815.250.136.80
	8/16	80	42+6	7	7000	A815.250.042.80	A815.250.142.80



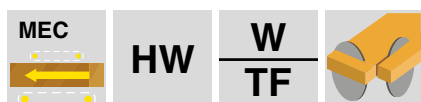


Application: Circular saw blade for end trim of edge bandings in plastic, melamine, wood, etc.

Machine: For edge banding machines.

Technical information: Circular saw blade with left, right or alternate top bevel grinded carbide teeth (HW). Adjusted body and pin holes for different edge banding machines.

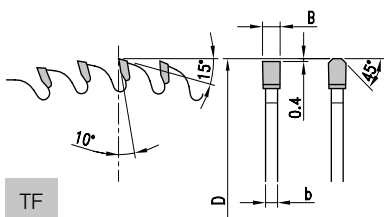
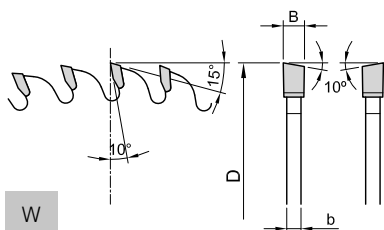
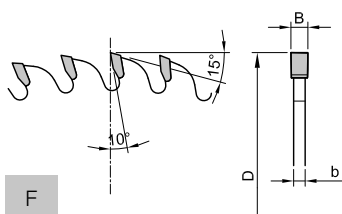
D	B	b	d	Z	NL	Machine	Ref.
80	3,2	2,2	30	12 EL		Bi-Matic	888.080.012.30
	3,2	2,2	30	12 ER		Bi-Matic	888.080.112.30
85	3,2	2,2	30	12 EL		Bi-Matic	888.085.012.30
	3,2	2,2	30	12 ER		Bi-Matic	888.085.112.30
100	2,4	1,6	22	20 W		OTT	888.100.420.22
	2,6	1,6	32	20 EL		Homag, Brandt	888.100.020.32
	2,6	1,6	32	20 ER		Homag, Brandt	888.100.120.32
	3,0	2,2	32	30 EL		Cehisa	888.100.030.32
	3,0	2,2	32	30 ER		Cehisa	888.100.130.32
	3,2	2,2	30	20 EL		Tecnomat	888.100.020.30
	3,2	2,2	30	20 ER		Tecnomat	888.100.120.30
	3,2	2,2	22	20 EL		Griggio, Homag Wilmsmeyer	888.100.020.22
	3,2	2,2	22	20 ER		Griggio, Homag Wilmsmeyer	888.100.120.22
110	3,0	2,2	30	20 EL		Homburg	888.110.020.30
	3,0	2,2	30	20 ER		Homburg	888.110.120.30
	3,0	2,2	32	20 EL		SCM, Olimpic	888.110.020.32
	3,0	2,2	32	20 ER		SCM, Olimpic	888.110.120.32
	3,2	2,5	40	20 W	4+4/6-11/52	Homag	888.110.020.40
	3,6	2,4	22	20 W		Holz-Her	888.110.320.22
	3,6	2,4	32	20 EL		IDM	888.110.220.32
	3,6	2,4	32	20 ER		IDM	888.110.320.32
	3,2	2,2	32	30 EL		Homag, Brand, Cehisa	888.110.030.32
	3,2	2,2	32	30 ER		Homag, Brand, Cehisa	888.110.130.32
115	2,6	1,6	30	24 W		SCM	888.115.024.30
120	3,6	2,8	40	24 W	4+4/6-11/52	Homag	888.120.024.40
125	3,2	2,2	22	36 EL		Camal	888.125.036.22
	3,2	2,2	22	36 ER		Camal	888.125.136.22
130	3,6	2,8	30	16+4 W		Biesse	888.130.120.30
	3,6	2,8	30	24 EL	4/8-13/46	Biesse	888.130.024.30
	3,6	2,8	30	24 ER	4/8-13/46	Biesse	888.130.124.30
	3,6	2,8	30	20+4 EL	4/8-13/46	Biesse	888.130.224.30
	3,6	2,8	30	20+4 ER	4/8-13/46	Biesse	888.130.324.30
140	3,2	2,2	16	36 EL		OTT	888.140.036.16
	3,2	2,2	16	36 ER		OTT	888.140.136.16
	3,2	2,2	30	36 EL		OTT	888.140.036.30
	3,2	2,2	30	36 ER		OTT	888.140.136.30
	3,2	2,2	30	36 W-LH	4/8-13/46	Biesse	888.140.236.30
	3,2	2,2	30	36 W-RH	4/8-13/46	Biesse	888.140.336.30
	3,6	2,4	30	36 W	3+3/8-13/56	Biesse Akron	888.140.436.30
150	3,8	2,5	35	24+6 EL	4/4-11/50	Stefani	888.150.024.35
	3,8	2,5	35	24+6 ER	4/4-11/50	Stefani	888.150.124.35
160	3,2	2,2	22	48 EL		IMA	888.160.048.22
	3,2	2,2	22	48 ER		IMA	888.160.148.22
	3,2	2,2	22	48 W		IMA	888.160.248.22
170	3,5	2,2	30	48 W-LH	4/5,5/52	Homag	888.170.048.30
170	3,5	2,2	30	48 W-RH	4/5,5/52	Homag	888.170.148.30



HW

W
TF

F



Application: Circular saw blade for grooving, trimming and mitre cutting of softwood, hardwood and wood based materials.

Machine: For aggregates on CNC machining centers, etc.

Technical information: Circular saw blade with flat, alternate or triple chip flat grinded carbide teeth (HW). With pine holes adjusted for the different models of aggregates on CNC machines.

D	B	b	d	Z	NL/TK	Machine	Ref.
90	3,5	2,2	20	24 F		Robland	883.090.024.20
100	3,2	2,2	30	20 F		Weeke	883.100.020.30
120	3,2	2,2	20	24 W	3/4,5/35	SCM	883.120.024.20
	3,2	2,2	30	24 W	4/6/48		883.120.024.30
4	3,0	35	30 W	2/6/46+4/5,5-10/50	Biesse, Felder		883.120.030.35
125	3,2	2,2	30	36 W	4+4/5,5/48	Weeke	883.125.036.30
150	3,2	2,2	30	24 W	4+4/6/48	A423.030.104	883.150.024.30 ■
	3,2	2,2	30	36 W	4+4/6/48	A423.030.104	883.150.036.30 ■
180	3,2	2,2	30	30 W	4/6/52	Homag, Weeke	883.180.030.30
	3,2	2,2	30	36 W	4/6/52	Homag, Weeke	883.180.036.30
	3,2	2,2	30	42 W	4/6/52	Homag, Weeke	883.180.042.30
	3,2	2,2	30	56 W	4/6/52	Homag, Weeke	883.180.056.30
	3,2	2,2	35	30 W	1/6/50	Biesse	883.180.030.35
	3,2	2,2	35	58 W	1/6/50	Biesse	883.180.058.35
4	3,0	30	42 W	2/6/42+4/5,5-10/45	Felder		883.180.142.30
220	2,8	2,2	30	36 W	4/6,5/60	IMA	883.220.036.30
240	3,2	2,2	30	54 TF	4/5,5/52	Homag	883.240.054.30
250	3,2	2,2	35	40 W	1/6/50	Biesse	883.250.040.35
	3,2	2,2	30	60 W	NL03	Homag	863.250.060.30
	3,2	2,2	30	60 TF	2/7/42	Homag	883.250.160.30
280	3,2	2,2	30	60 TF	2/7/42	Homag	883.280.060.30
300	3,2	2,2	50	72 W	6/5,5/80+1/6/80	Biesse	883.300.072.50

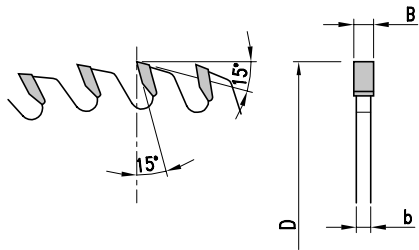
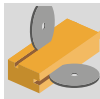
■ Can be applied on arbor with shank A423.030.104.20/25.



Application: Circular saw blade for grooving and rebating softwood, hardwood and wood based materials.

Machine: Single spindle moulders, moulders, etc.

Technical information: Circular saw blade with flat grinded carbide teeth (HW). Saw blades with Z12 can work in set for different cutting height.



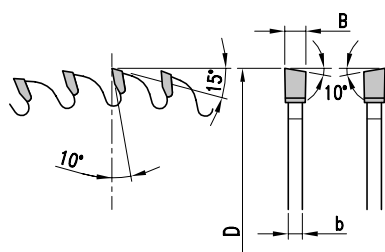
D	B	b	d	Z	Ref.
150	2,5	1,8	30	12	880.150.012.03
	3,0	2,0	30	12	880.150.012.04
	3,5	2,5	30	12	880.150.012.05
	4,0	2,8	30	12	880.150.012.06
	4,5	3,5	30	12	880.150.012.07
	5,0	3,5	30	12	880.150.012.08
	6,0	3,9	30	12	880.150.012.09
150	8,0	6,0	30	12	880.150.012.10
	10,0	7,0	30	12	880.150.012.11
	2,5	1,8	30	24	880.150.024.03
	3,0	2,0	30	24	880.150.024.04
	3,5	2,5	30	24	880.150.024.05
	4,0	2,8	30	24	880.150.024.06
	4,5	3,5	30	24	880.150.024.07
150	5,0	3,5	30	24	880.150.024.08
	6,0	3,9	30	24	880.150.024.09



Application: Circular saw blade for grooving, trimming and mitre cutting of softwood, hardwood and wood based materials.

Machine: For portable machines, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). With positive or negative hook angle depending on cutting position.



D	B	b	d	Z	NL/TK	Machine	Ref.
120	1,9	1,3	20	36	2/5,5/30		876.120.036.20
150	2,6	1,6	30	24			876.150.024.30
160	2,2	1,6	20	24	2/6/32		876.160.024.20
160	2,2	1,6	20	48	2/6/32		876.160.048.20
	2,6	1,6	20	24		Festool	876.160.124.20
	2,6	1,6	30	24			876.160.024.30
180	2,8	1,8	30	30			876.180.030.30
	2,8	1,8	50	30			876.180.030.50
190	2,4	1,6	30	24	2/7/42		876.190.024.30
	2,6	1,6	20	32		Festool	876.190.032.20
200	2,8	1,8	30	36			876.200.036.30
210	2,6	1,6	30	48	2/7/42		876.210.048.30
216	2,6	1,6	30	48 neg			876.216.048.30
	2,6	1,6	30	64 neg			876.216.064.30
	2,8	1,8	30	24 neg			876.216.024.30
	2,8	1,8	30	60 neg			876.216.060.30
	2,8	1,8	30	80 neg			876.216.080.30
225	2,8	1,8	30	24	2/7/42		876.225.024.30
	2,8	1,8	30	48	2/7/42		876.225.048.30
230	3,0	2,0	30	24			876.230.024.30
235	3,0	2,0	30	34			876.235.034.30
250	3,2	2,2	30	40	NL03		863.250.040.30
260	2,3	1,8	30	80		Makita	876.260.080.30
	2,8	1,8	30	48		Makita	876.260.048.30
	2,8	1,8	30	60		Makita	876.260.060.30
	2,8	1,8	30	60 neg		Festool	876.260.160.30

881

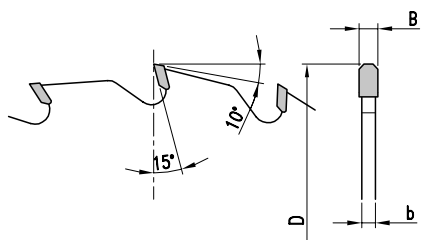
Construction saw blades



Application: Circular saw blade for cutting of softwood and hardwood with impurities (nails, cement, etc.). Ideal to work on building sites.

Machine: For portable machines, table saws, etc.

Technical information: Circular saw blade with triple chip grinded carbide teeth (HW). With special carbide grade tips for these applications.



D	B	b	d	Z	NL/TK	Ref.
300	3,4	2,2	22	20	NL03	881.300.020.22
	3,4	2,2	30	20	NL03	881.300.020.30
350	3,6	2,4	30	24	NL03	881.350.024.30
400	3,6	2,4	30	28	NL03	881.400.028.30
450	3,8	2,6	30	32	NL03	881.450.032.30
500	4,4	2,8	30	36	NL03	881.500.036.30

896

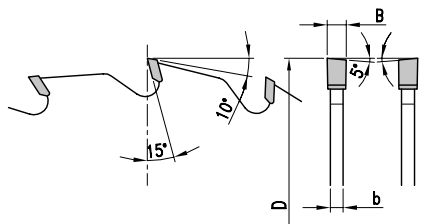
Construction saw blades



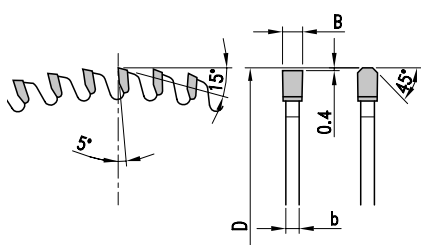
Application: Circular saw blade for cutting of softwood, hardwood, wood wool (Heraklith, etc.), etc. Ideal to work on building sites.

Machine: For table saws, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW) for these applications.



D	B	b	d	Z	NL/TK	Ref.
500	4,4	2,8	30	36	NL03	896.500.036.30
550	4,8	3,2	30	44	NL03	896.550.044.30
600	5,2	3,8	30	48	NL03	896.600.048.30
650	5,2	3,6	30	54	NL03	896.650.054.30
700	5,6	4,0	30	60	NL03	896.700.060.30

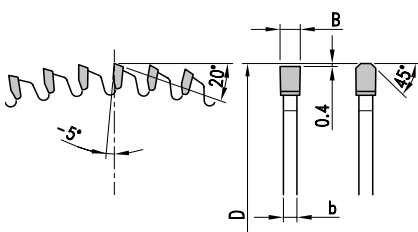


Application: Circular saw blade for cutting of non-ferrous profiles, plastic profiles (ex. PVC), etc., with wall thickness till 7 mm. Use of coolant is recommended to assure superior finish and extended lifetime to the saw blade. The material must always be well clamped to avoid vibration. Narrow toothed saw blades for sawing thin walled non-ferrous and plastic profiles.

Machine: For double cross cutting machines, CNC machines, etc.

Technical information: Circular saw blade with triple chip flat grinded carbide teeth (HW). With positive hook angle and reinforced body for higher resistance to side hits and reduce vibrations.

D	B	b	d	Z	NL/TK	Ref.
250	3,2	2,6	30	80	NL03	877.250.080.30
	3,2	2,6	32	80	2/11/63	877.250.080.32
300	3,2	2,6	30	96	NL03	877.300.196.30
	3,2	2,6	32	96	2/11/63	877.300.196.32
350	3,6	3,0	30	84	NL03	877.350.084.30
	3,6	3,0	32	84	2/11/63	877.350.084.32
	3,6	3,0	30	108	NL03	877.350.108.30
	3,6	3,0	32	108	2/11/63	877.350.108.32
400	4,0	3,2	30	120		877.400.120.30
	4,0	3,2	32	120	2/11/63	877.400.120.32
420	4,4	3,8	30	96	2/10,5/70	877.420.096.30
	4,0	3,2	30	120		877.420.120.30
450	4,0	3,2	30	128		877.450.128.30
	4,0	3,2	32	128	2/11/63	877.450.128.32
500	4,2	3,4	30	140	2/10,5/70	877.500.140.30
	4,2	3,4	32	140	2/11/63	877.500.140.32
550	4,2	3,4	30	110		877.550.110.30
	4,2	3,4	30	140		877.550.140.30
	4,2	3,4	32	140	2/11/63	877.550.140.32
600	4,6	4,0	30	140		877.600.140.30
	4,6	4,0	32	140	2/11/63	877.600.140.32
	4,6	4,0	40	140		877.600.140.40



Application: Circular saw blade for cutting of non-ferrous profiles, plastic profiles (ex. PVC), etc., with wall thickness till 7 mm. Use of coolant is recommended to assure superior finish and extended lifetime to the saw blade. The material must always be well clamped to avoid vibration. Narrow toothed saw blades for sawing thin walled non-ferrous and plastic profiles.

Machine: For double cross cutting machines, CNC machines, mitre cutting machines, etc.

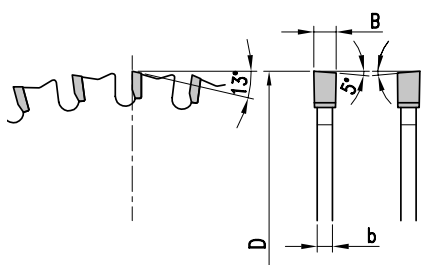
Technical information: Circular saw blade with triple chip flat grinded carbide teeth (HW). With negative hook angle and reinforced body for higher resistance to side hits and reduce vibrations. Suited for cutting from above.

D	B	b	d	Z	NL/TK	Machine	Ref.
160	2,2	1,6	20	48	2/6/32		878.160.048.20
180	2,8	2,0	30	56			878.180.056.30
190	2,8	2,0	20	56		Festool	878.190.056.20
200	2,8	2,0	30	84			878.200.084.30
215	2,8	2,0	30	64	NL03		878.215.064.30
250	3,2	2,6	30	80	NL03		878.250.080.30
	3,2	2,6	32	80	2/11/63		878.250.080.32
260	3,2	2,2	30	80			878.260.080.30
300	3,2	2,6	30	96	NL03		878.300.196.30
	3,2	2,6	32	96	2/11/63		878.300.196.32
12"	,128"	,102"	5/8"	100			878.305.100.15
12"	,128"	,087"	1"	100			878.305.100.26
330	3,5	3,0	30	102	NL03		878.330.102.30
350	3,6	3,0	30	84	NL03		878.350.084.30
	3,6	3,0	32	84	2/11/63		878.350.084.32
	3,6	3,0	30	108	NL03		878.350.108.30
	3,6	3,0	32	108	2/11/63		878.350.108.32
14"	,138"	,110"	5/8"	100			878.355.100.15
14"	,150"	,126"	1"	108			878.355.108.26
380	3,5	3,0	32	110	2/11/63		878.380.110.32
400	4,0	3,2	30	120	NL03		878.400.120.30
	4,0	3,2	32	120	2/11/63		878.400.120.32
420	3,8	3,2	40	96		Graule	878.420.096.40
450	4,0	3,2	30	128			878.450.128.30
	4,0	3,2	32	128	2/11/63		878.450.128.32
500	4,2	3,4	30	140	2/10,5/70		878.500.140.30
	4,2	3,4	32	140	2/11/63		878.500.140.32
600	4,6	4,0	30	140			878.600.140.30

889

Dry Cut saw blades

DRY CUT



Application: Circular saw blade for cutting of steel rods and profiles, PVC, compound materials, sheets, etc. without coolants. Saw blade with D= 305 Z80 special recommended for stainless steel.

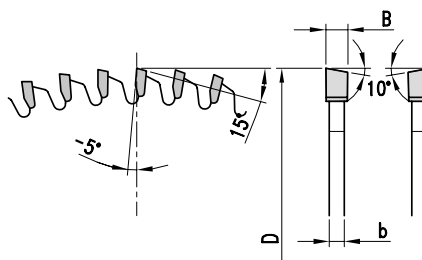
Machine: for mitre cutting machines, portable machines, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). Special design carbide grade tips for these applications.

D	B	b	d	Z	NL/TK	n max	Ref.
160	2,2	1,8	20	30		2800	889.160.030.20
190	2,2	1,8	30	38		2400	889.190.038.30
230	2,2	1,8	30	44	NL03	2000	889.230.044.30
250	2,2	1,8	30	48	NL03	1800	889.250.048.30
	2,2	1,8	30	60	NL03	1800	889.250.060.30
254	2,2	1,8	30	60	NL03	1800	889.254.060.30
305	2,2	1,8	25,4	60		1500	889.305.060.26
	2,2	1,8	30	60	NL03	1500	889.305.060.30
	2,2	1,8	25,4	80		1500	889.305.080.26
	2,2	1,8	30	80	NL03	1500	889.305.080.30
355	2,2	1,8	25,4	90		1500	889.355.090.26
	2,2	1,8	30	90	NL03	1500	889.355.090.30

895

Saw blades for plastic materials

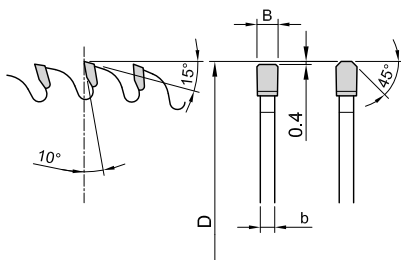


Application: Circular saw blade for longitudinal, cross and mitre cutting of plastic profiles, plexiglas and laminated flooring.

Machine: For sliding table saw machines, cross cutting saws, mitre saws, etc.

Technical information: Circular saw blade with alternate top bevel grinded carbide teeth (HW). With negative hook angle for cutting from above. Reduced cutting width and body thickness to reduce the cutting pressure.

D	B	b	d	Z	NL/TK	Ref.
250	2,8	2,2	30	80	NL03	895.250.080.30
300	2,8	2,2	30	96	NL03	895.300.096.30

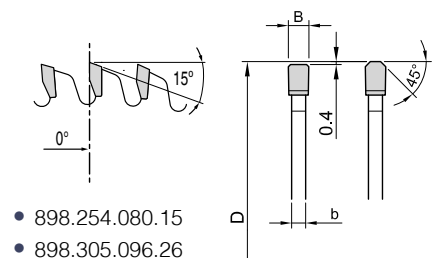


Application: Circular saw blade for cutting of composite materials (ex. HPL, Trespa, etc.) and thermoplastic materials (ex. Corian®, Varicor, etc.).

Machine: For sliding table saws machines, table saws, portable machines, vertical panel sizing machines, etc.

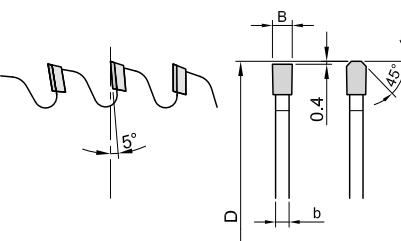
Technical information: Circular saw blade with triple chip flat grinded carbide teeth (HW). Special design for composed materials assuring great cutting finishing's.

D	B	b	d	Z	NL/TK	Ref.
160	2,6	1,6	20	48		898.160.048.20
190	2,6	1,6	30	58		898.190.058.30
250	3,2	2,2	30	60	NL03	898.250.060.30
	3,2	2,2	30	80	NL03	898.250.080.30
10"	,126"	,087"	5/8"	80		898.254.080.15 •
300	3,2	2,2	30	72	NL03	898.300.072.30
	3,2	2,2	30	96	NL03	898.300.096.30
12"	,126"	,087"	1"	96		898.305.096.26 •



A898

Diamond saw blade for composite materials boards / solid surface



Application: Circular saw blade for cutting of composite materials (ex. HPL, Trespa, etc.) and thermoplastic materials (ex. Corian®, Varicor, etc.).

Machine: For panel sizing machines, sliding table saws machines, etc.

Technical information: Circular saw blade with triple chip flat grinded polycrystalline teeth (DP). Special design for cutting of high density composed materials. For finish cut quality with scoring saw blade.

D	B	b	d	Z	DP	NL/TK	Machine	Ref.
250	3,2	2,2	30	80	5	NL03		A898.250.080.30
300	3,2	2,2	30	96	5	NL03		A898.300.096.30
	4,0	3,0	80	72	5	NL08	SCM	A898.300.072.80
350	4,0	3,0	75	72	5	4/15/105	Holzma, Giben	A898.350.072.75
	4,0	3,0	75	84	5	4/15/105	Holzma, Giben	A898.350.084.75
	4,0	3,0	80	84	5	2/14/100+2/14/110	Holzma	A898.350.084.80
400	4,0	3,0	75	96	5	4/15/105	Giben	A898.400.096.75

A887 Industrial diamond saw blade for cutting fiber cement



MAISCUT



DP

T

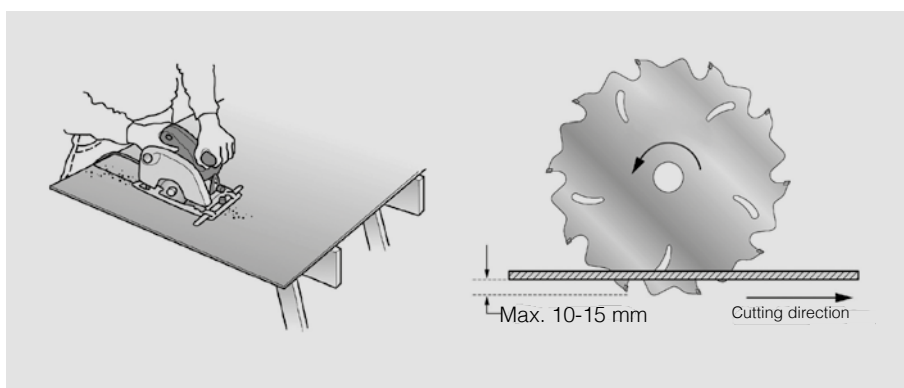


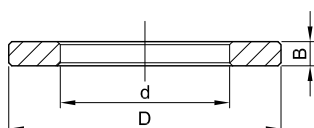
Application: Circular saw blade for cutting of cement composite boards (ex. Eternit, etc.). Guarantees excellent finish cut quality and enlarged tool life time.

Machine: For sliding table saws machines, table saws, portable machines, etc.

Technical information: Circular saw blade with triple chip grinded polycrystalline teeth (DP). Special design body and grinding for exceptional cutting quality, enlarged tool life time, reducing the amount of dust created during cutting operations.

D	B	b	d	Z	DP	NL/TK	Ref.
120	1,8	1,2	20	8	4		A887.120.008.20
160	2,4	1,8	20	10	4		A887.160.010.20
184	2,4	1,8	5/8"	10	4		A887.184.010.15
190	2,4	1,8	30	12	4	NL03	A887.190.012.30
210	2,6	2,0	30	14	4	NL03	A887.210.014.30
216	2,6	2,0	30	14	4	NL03	A887.216.014.30
	2,6	2,0	30	14 neg	4	NL03	A887.216.114.30
250	2,6	2,0	30	16	4	NL03	A887.250.016.30
300	2,8	2,2	30	20	4	NL03	A887.300.020.30

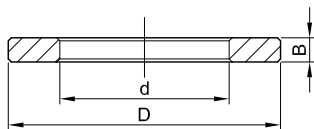




Application: Reducing rings for central saw blade bore.

Technical information: When used, reducing ring must not interfere with the tightening from the flange on the saw blade, ensuring safe saw blade setting on machine.

d	B	D	Ref.
16	2	30	712.113.16
20	2	22	712.119.20
	2	25	712.114.20
	2	30	712.112.20
	2	32	712.110.20
	2	35	712.106.20
25	2	30	712.111.25
	2	32	712.109.25
	2	35	712.105.25
25,4	2	30	712.118.26
	2	35	712.108.26
30	2	32	712.107.30
	2	35	712.104.30
32	2	35	712.103.32
	2	40	712.102.32
35	2	40	712.101.35



Technical information: Spacer with steel body and bore with keyway.

d	B	D	KN	Ref.
70	0,1	90	2/21x6	703.428.70
	0,2	90	2/21x6	703.429.70
	0,5	90	2/21x6	703.430.70
	1	90	2/21x6	703.431.70
	5	90	2/21x6	703.432.70
	10	90	2/21x6	703.433.70
	20	90	2/21x6	703.434.70
75	0,5	100	2/21x6	703.430.75 ■
	1	100	2/21x6	703.431.75 ■
	5	100	2/21x6	703.432.75 ■
	10	100	2/21x6	703.433.75 ■
	20	100	2/21x6	703.434.75 ■
80	0,5	115	2/18x5	703.440.80 ■
	1	115	2/18x5	703.441.80 ■
	5	115	2/18x5	703.442.80 ■
	10	115	2/18x5	703.443.80 ■
	20	115	2/18x5	703.444.80 ■

■ Under request



Application: Flange sleeve for tool assemble: version 1 for hogs, version 2 for scoring saw blades.

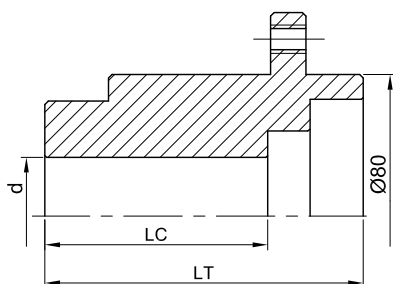
Machine: For double end tenoners, etc.

Technical information: Case hardened steel flange sleeve. Tool fixation with screws.

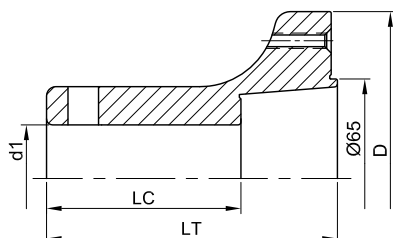
LT	LC	d	TK	Machine	Ref.
90	63	35	8/M8/100	Homag, IMA, Torwegge	730.101
97	68	40	8/M8/100	Schwabedissen, Gabbiani	730.102

Spare parts

		Ref.
Screw for hogs with segments	M8x12	705.700.12
Screw for compact hogger	M8x16	705.700.16



Flange sleeve for hogs



Flange sleeve for saw blades

LT	LC	D	d	DKN	NL	Machine	Ref.
95	63	109	30	8x4	6/M5/90	Homag, Brandt, IMA	730.103.30
95	63	109	35	10x4	6/M5/90	Homag, Brandt, IMA	730.103.35

Spare parts

		Ref.
Screw for saw blade	M5x12	705.300.12

Query for special saw blades

Client

Name

Phone

Adress

Contact

Post code

Mobile

Town

Date

Saw blade specifications

(D) Diameter

(B) Cutting width

(b) Body thickness

(d) Bore

Cutting material



HW



DP

(Z) Number of teeth

Geometry of the teeth

Body shape

Pinhole

Machine data

☐ Multi-rip saw

☐ Panel sizing machine

☐ Cross cut saw

☐ Edge banding machine

Others

Producer

Model

Year

Rotation

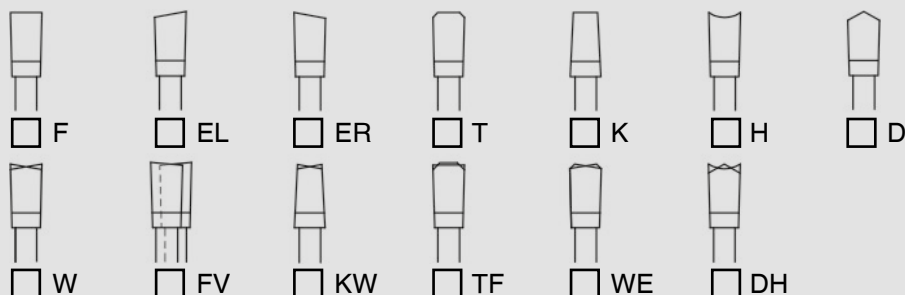
Feed

m/min

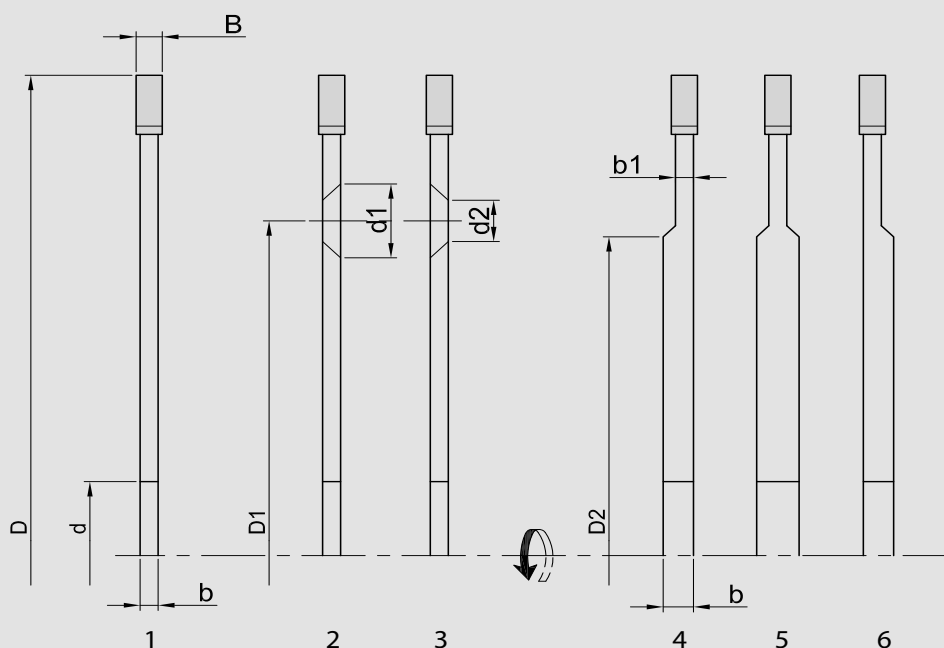
Flange

mm

Geometry of the teeth



Body shape



Query for special saw blades

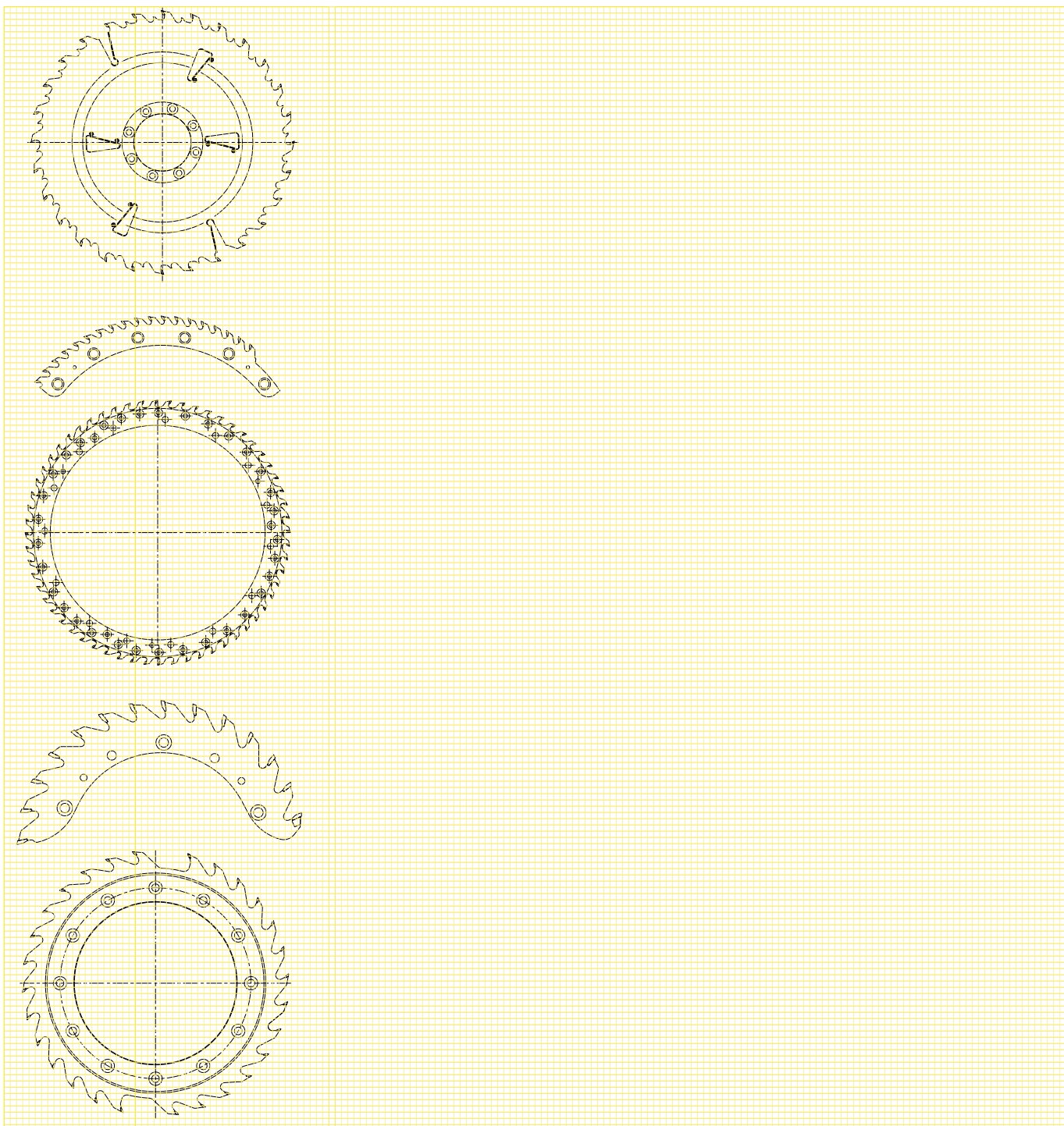
Workpiece material

- ☐ Solid wood
☐ Hard wood
☐ Plastic laminates
☐ Particle board
☐ Coated particle board
☐ 1 face ☐ 2 faces

- ☐ MDF
☐ Coated MDF
☐ 1 face ☐ 2 faces
☐ Aluminium
☐ Others

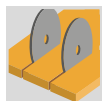
Cutting sense

- ☐ Cutting with the grain
☐ Cutting against the grain



Technical information

■ SYMBOLS



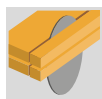
Multiple cut (along the grain)



Universal cut (along and across the grain)



Cut along the grain



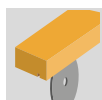
Cut of stacks



Cut across the grain



Cut with scoring



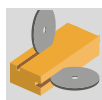
Scoring



Hogging



End trimming



Grooving

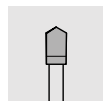


Aluminum and plastic profiles

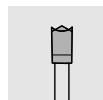


Dry cut

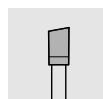
■ GEOMETRY OF THE TEETH



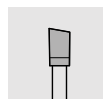
D Inverted V.



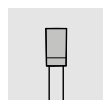
DH Hollow, inverted V.



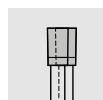
EL Left bevel.



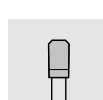
ER Right bevel.



F Flat.

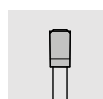


FV Flat split.



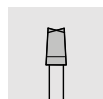
T Trapezoidal.

TT Trapezoidal-Trapezoidal

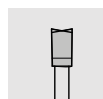


TF Triple chip flat.

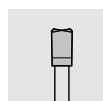
TFN Negative triple chip flat.



KW Conical alternat.



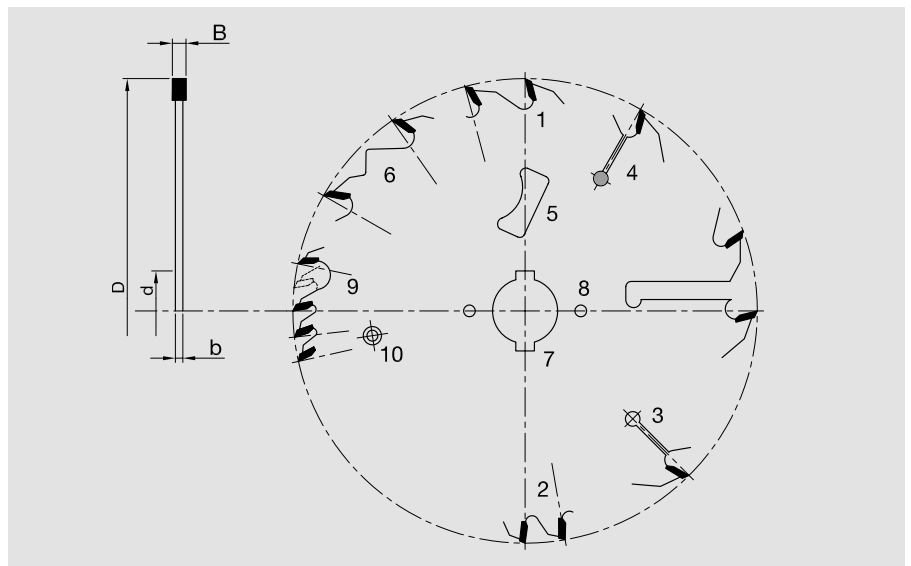
W Alternate top bevel.



WE Alternate top bevel with chanfer.

■ TERMINOLOGY

B	- Cutter width
b	- Body thickness
D	- Cutter diameter
d	- Bore
FL max	- Flange diameter
KN	- Keyway
NL	- Pinhole
NL03	- 2/7/42+2/9/46,4+2/10/60
NL06	- 2/11/85+2/19/120+2/14/125
NL08	- 4/9/100+4/19/120+2/9/110 +2/9/130+2/14/110
n. max	- RPM
Rz	- Scrapers
TK	- Diameter for pin holes
T max	- Grooving depth
Z	- Edges
α	- Cutting angle



- (1) Positive hook angle
- (2) Negative angle
- (3) Expansion slots
- (4) Expansion slots with copper rivets
- (5) Cooling slot
- (6) Chip thickness limitation
- (7) Keyway
- (8) Pinhole
- (9) Recess for hogger
- (10) Countersunk holes for trimming hoggers

Technical information

■ CUTTING FEED Surface quality

The quality to be obtained on a surface is associated to the cutting feed especially of each tooth feed and the number of teeth of the tool.

The feed speed can be easily calculated as following:

$$V_f = \frac{F_z \times n \times Z}{1000} \text{ m/min}$$

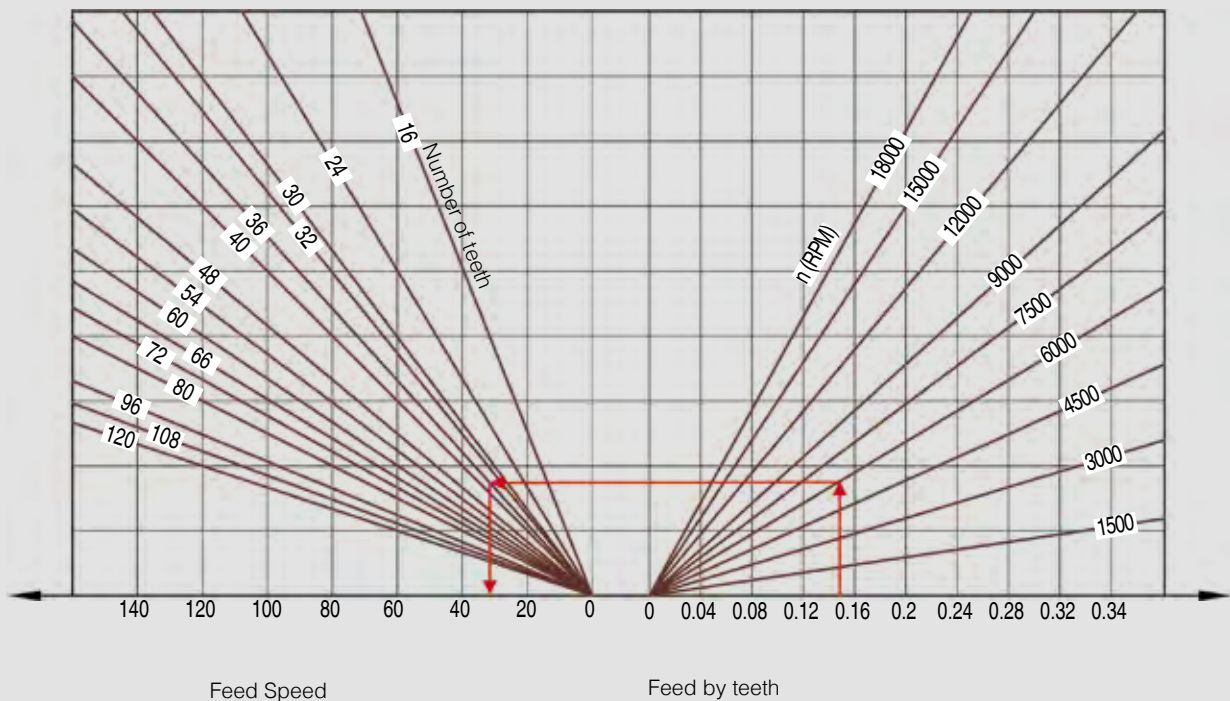
Whereas:

F_z= Feed Speed per edge in mm/rotation.

n= Maximum allowable cutter RPM.

Z= Number of teeth.

■ GRAPHIC TO DETERMINE the number of teeth / Feed.



■ FEED BY TEETH RECOMMENDED for different kinds of materials

Fz (mm)	Materials
0,10 - 0,20	Solid wood
0,05 - 0,25	Particle board
0,03 - 0,08	Chip board
0,03 - 0,06	ACoated chip board
0,05 - 0,12	Aluminium
0,03 - 0,08	Al-Mg-Cu
0,02 - 0,05	Fiber cement
0,05 - 0,15	Thermoplastics

Example:

To determine the feed of a saw blade with 36 teeth with a feed of Fz= 0,15 and an angular speed of 6000 RPM.
Vf= 32,4 m/min

■ CUTTING SPEED

The cutting speed, i.e. the speed of the cutter edge radius is calculated considering the diameter of the cutter on the cutting point and in the number of rotations (angular speed). It is calculated from the formula:

$$V_c = \frac{D \times \pi \times n}{1000 \times 60} \text{ m/s}$$

Whereas

D= External diameter in mm

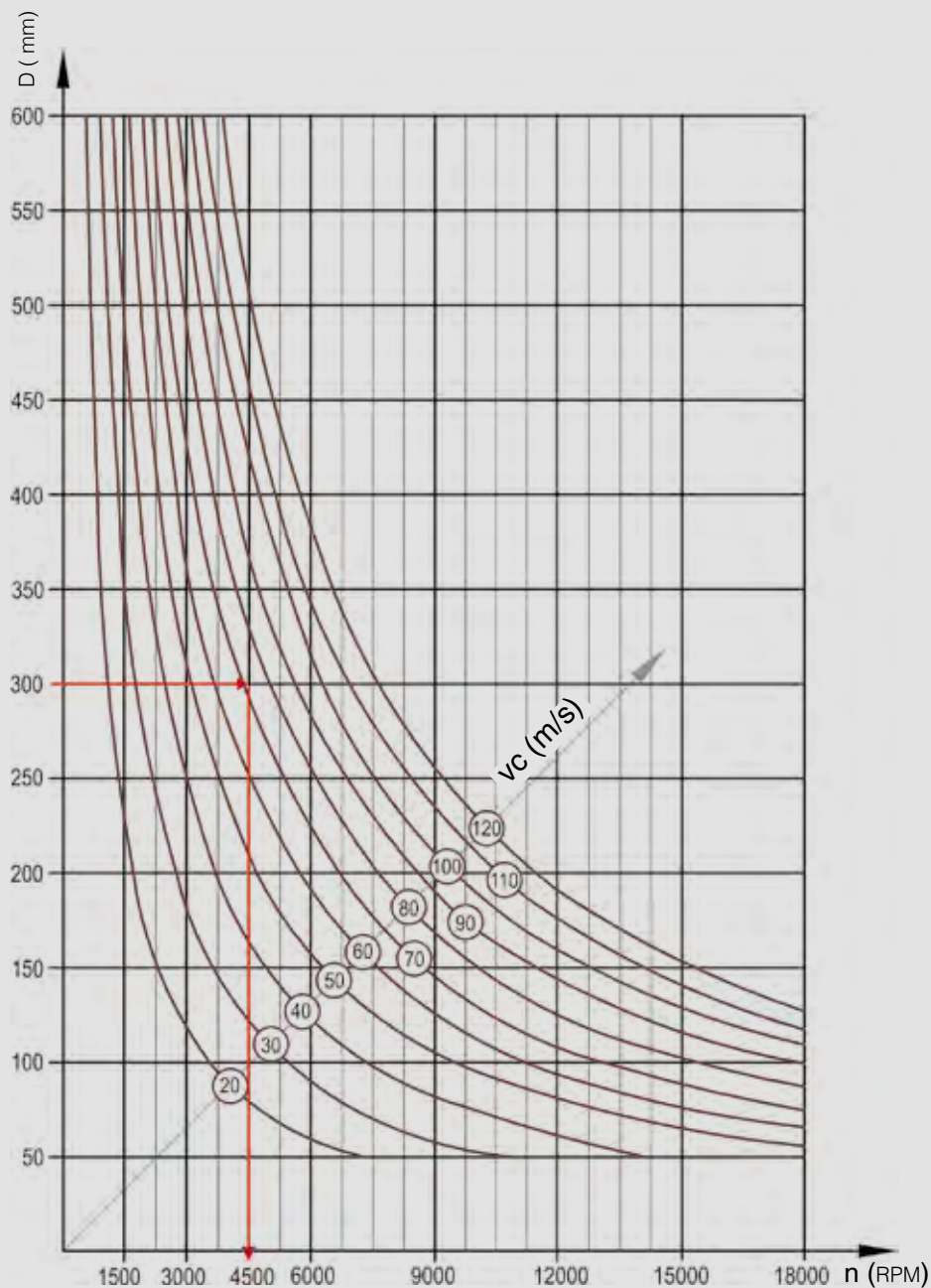
n= Number of rotations per min.

π = Constant = 3,14

Vc (m/s)	RECOMMENDED CUTTING SPEEDS for different kinds of wood.
60 - 100	Soft woods
55 - 90	Hard woods
50 - 85	Exotic wood
50 - 80	Particle board
60 - 80	Chip board
60 - 80	Coated chip board
60 - 80	MDF
30 - 60	Phenolic laminates
15 - 50	Corian®
40 - 70	Aluminium
40 - 60	Al-Mg-Cu
40 - 60	Fiber cement

Technical information

- GRAPHIC TO DETERMINE THE DIAMETER OR RPM OF CIRCULAR SAW BLADES.



Example:

To determine the circular speed (RPM) of a saw blade with a diameter of 300 mm and a cutting speed of 70 m/s.

RPM = 4500

General sales conditions

■ PLACEMENT OF ORDERS

The preparation of an order is based on the acceptance of the General Dinosaw Sales Conditions and the express confirmation of the latter by the customer.

All the order must include the necessary data to clearly define the tool to be delivered, and the customer shall be responsible for supplying all elements (drawings, samples and other). These elements will be kept by Dinosaw for a period of six months and shall only be returned to the customer when requested in writing. The cancellation or alteration of the order by the customer requires the express consent and permission of Dinosaw and all costs shall be borne by the customer.

■ DELIVERY AND RETURN TIME

The order delivery times are not binding but merely indicative, and therefore does not confer the right, due to any delays, to penalties or cancellation of the order. Dinosaw does not accept the return of special tools. Any other return requires the prior written permission of Dinosaw and it shall not be responsible thereof. The company shall have the right to pass on to the customer 5% of the value of the return, deemed to be handling costs.

■ SHIPMENTS

The goods sent by Dinosaw are transported at the customer's expense and risk, even with postage paid at origin. Insurance to cover any loss for damage or loss suffered during shipment will only be applied upon the written request of the customer, who will be liable for the costs thereof.

■ PRICES

The prices shown in the tables and budgets are free of taxes and fees and only reflect the value of the product in storage.

The amounts stated in the invoice represent the applicable prices as at the date of the issue thereof. The prices for the special tools must be stated and confirmed in the order.

■ RESERVATION OF OWNERSHIP

Until full payment is made of the tools supplied, Dinosaw reserves the right of ownership over the same.

■ WARRANTY

Dinosaw, as a certified company, warrants the quality of the tools it produces and supplies. Defects, however, arising from the incorrect use and/or normal wear of the tool are not covered by the warranty.

The warranty only covers the replacement or repair costs of the tool when it is recognized by Dinosaw as being defective. Complaints must be lodged in writing and duly substantiated in order to be taken into consideration.

■ SAFETY

The tools for woodworking and plastic are considered dangerous tools because of their cutting angles which are usually positive, their very sharp cutting edges and high working speed. Therefore, they require a secure and reliable construction, to reduce the risks to the user. Dinosaw tools are designed and produced in accordance with European Standard EN 847 1-3 with respect to safety, design and quality requirements.

■ GENERAL INFORMATION

Dinosaw reserves the copyright over all documents, whether images, sketches, samples or otherwise, and does not consent to their change or disclosure to third parties without its prior express consent, given in writing.

Dinosaw is entitled to make any technological and graphic changes without prior notice.

The place for fulfillment of the contract concluded with customer shall be the registered office of Dinosaw in Hudson, NY. It is expressly established that the Forum for the State of New York shall have jurisdiction to determine any disputes arising from it, to the exclusion of all others.

Reference	Page
703	51
712	51
730	52
852	12
853	33
854	15
855	13
860	14
861	15
862	19
863	17
864	18
865	19
866	20-21
867	22
868	12
869	14
870	11
871	28-29
872	31
873	24-25-26
874	38
875	34
876	44
877	46
878	47
879	16
880	43
881	45
882	23
883	42
884	36
885	35
886	13
888	41
889	48
891	16
893	37
895	48
896	45
897	18
898	49
A803	22
A806	39
A815	40
A871	30
A872	32
A873	27
A875	34
A887	50
A898	49



www.dinosaw.com



DINOSAW - NY Office
340 Power Ave
Hudson, NY 12534
Phone: 518 828-9942
Fax: 518 828-6610
e-mail: info@dinosaw.com

DINOSAW - PA Office
81 Universal Rd.
Selingsgrove, PA 17870
Phone: 570 374-5531
Fax: 570 374-6121
e-mail: info@dinosaw.com

