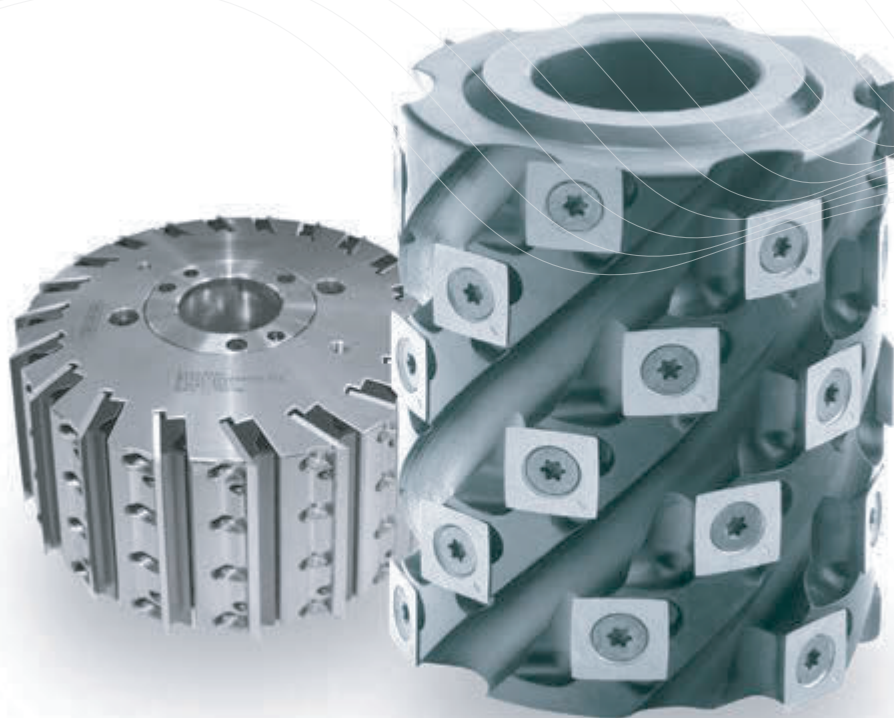


2

GROOVERS, REBATE, PLANING CUTTERBLOCKS AND CUTTERHEADS



Grooving cutter and cutterhead.....	2.3-2.6
Grooving cutter for biscuit joiners.....	2.6-2.8
Groovingbed cutterhead.....	2.8
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Jointing and planing cutterhead.....	2.17-2.19
Jointing cutter and cutterhead.....	2.20-2.22
Cutterhead for guide.....	2.22
Planing cutterblock and cutterhead.....	2.23-2.31
Cutterhead for tenoning machine	2.32
Cutterhead and cutter for edge banding machine	2.33-2.42

Grooving cutterhead

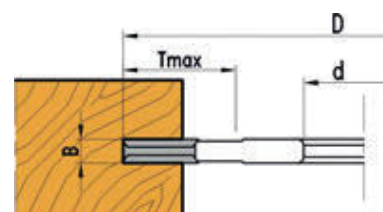
D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
120	4	20/30	4	4	27	6400-11100	551.091
	5	20/30	4	4	27	6400-11100	551.092
	6	20/30	4	4	27	6400-11100	551.093
140	4	30/50	4	4	32	5500-9500	551.101
	5	30/50	4	4	32	5500-9500	551.102
	6	30/50	4	4	32	5500-9500	551.103

Spare parts

	B	Dim.	Ref.
Knife	4	18x18x1,95	766.101
	5	18x18x2,45	766.102
	6	18x18x2,95	766.103
Nut	4	11,9x1,7	709.129
	5/6	11,9x2,2	709.127
Spur	4/5/6	14x14x1,2	750.113
Nut	4/5/6	9,9x1,6	709.128
Screw	4	M4x3,2	705.313
	5/6	M4x4,2	705.314
Torx wrench		T9	706.301

MAN HW

551



2

Grooving cutterhead

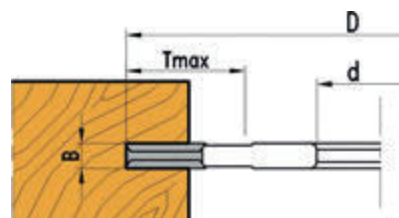
D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
140	8	30/50	4	4	32	5500-9500	518.101
	10	30/50	4	4	32	5500-9500	518.102
	12	30/50	4	4	32	5500-9500	518.103
	15	30/50	4	4	32	5500-9500	518.104

Spare parts

	B	Dim.	Ref.
Knife	8	7,5x12x1,5	750.097
	10	9,6x12x1,5	750.098
	12	11,6x12x1,5	750.099
	15	14,6x12x1,5	750.201
Clamping wedge	8		707.002.07
	10		707.002.08
	12		707.002.10
	15		707.002.13
Screw	8	M5x16	705.582
	10	M6x16	705.535
	12/15	M8x16	705.542
Spur		14x14x2	750.111
Torx screw		M5x6	705.425
Torx wrench		T15	706.304
T Wrench		SW2,5	706.102
		SW3	706.103
		SW4	706.104
Adjusting gauge		0,3/0,8	717.309

MAN HW

518

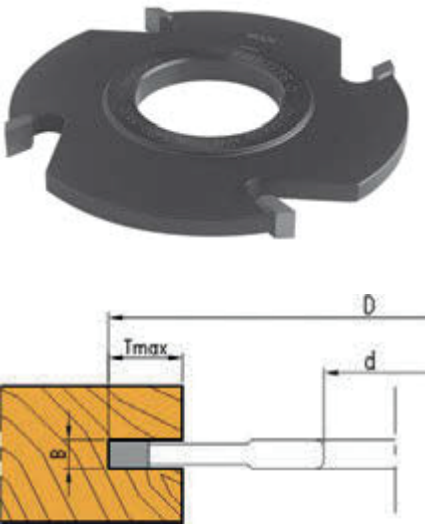


Grooving cutter

D	B	d	Z	T _{max.}	n _{min.-max.}	Ref.
140	4	30/50	4	32	5500 - 9500	004.351
	5	30/50	4	32	5500 - 9500	004.352
	6	30/50	4	32	5500 - 9500	004.353
	7	30/50	4	32	5500 - 9500	004.354
	8	30/50	4	32	5500 - 9500	004.355
	10	30/50	4	32	5500 - 9500	004.356
	12	30/50	4	32	5500 - 9500	004.357
	14	30/50	4	32	5500 - 9500	004.358
	16	30/50	4	32	5500 - 9500	004.359
20	30/50	4	32		5500 - 9500	004.361

MAN HW

004

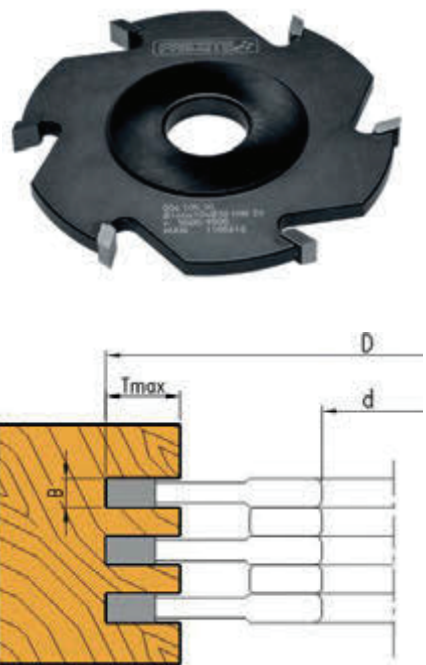


Grooving cutter

D	B	d	Z	T _{max.}	n _{min.-max.}	Ref.
140	4	30/50	6	32	5500-9500	006.100
	5	30/50	6	32	5500-9500	006.101
	6	30/50	6	32	5500-9500	006.102
	8	30/50	6	32	5500-9500	006.104
	10	30/50	6	32	5500-9500	006.105
	12	30/50	6	32	5500-9500	006.106
	14	30/50	6	32	5500-9500	006.107
	16	30/50	6	32	5500-9500	006.108
	20	30/50	6	32	5500-9500	006.110

MAN HW

006





D	B	d	Z	n _{max.}	Ref.
DP=5mm					
120	4	30	8	12000	A805.120.004.30
	5	30	8	12000	A805.120.005.30
	6	30	8	12000	A805.120.006.30
150	4	30	12	12000	A805.150.004.30
	5	30	12	12000	A805.150.005.30
	6	30	12	12000	A805.150.006.30

MEC

DP

A805



2

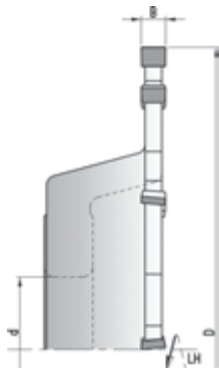


D	B	d	Z	n _{max.}	Ref.LH	Ref.RH
DP=5mm						
120	5	30	8	10000	A817.120.005.30	A817.120.105.30
	6	30	8	10000	A817.120.006.30	A817.120.106.30
150	5	30	12	10000	A817.150.005.30	A817.150.105.30
	6	30	12	10000	A817.150.006.30	A817.150.106.30

MEC

DP

A817

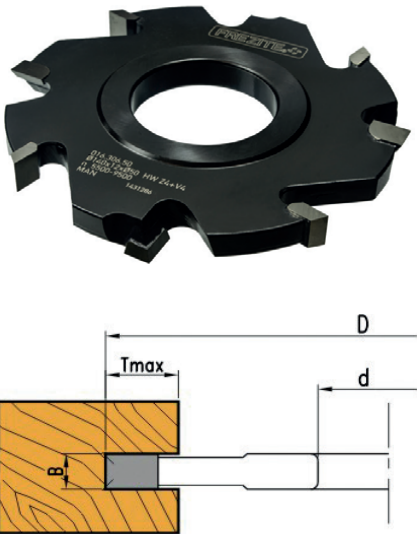


Spur type grooving cutter

D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
140	4	30/50	4	4	32	5500-9500	016.301
	5	30/50	4	4	32	5500-9500	016.302
	6	30/50	4	4	32	5500-9500	016.303
	8	30/50	4	4	32	5500-9500	016.304
	10	30/50	4	4	32	5500-9500	016.305
	12	30/50	4	4	32	5500-9500	016.306
	16	30/50	4	4	32	5500-9500	016.307
160	20	30/50	4	4	32	5500-9500	016.309
	4	30/50	4	4	42	4800-8300	016.701
	6	30/50	4	4	42	4800-8300	016.703
	8	30/50	4	4	42	4800-8300	016.704
	10	30/50	4	4	42	4800-8300	016.705
	12	30/50	4	4	42	4800-8300	016.706
	16	30/50	4	4	42	4800-8300	016.707
	20	30/50	4	4	42	4800-8300	016.709

MAN HW

016



Grooving cutter for biscuit joiners

D	B	d	Z	V	NL	n _{min.-max.}	Ref.
100	3,97	22	4	4	4/4.5/36	7800-13300	580.101

Spare parts		
	Dim.	Ref.
Knife	18x18x1,95	766.101
Nut	11,9x1,7	709.129
Spur	14x14x1,2	750.113
Nut	9,9x1,6	709.128
Screw	M4x3,2	705.313
Torx wrench	T9	706.301

MAN HW

580

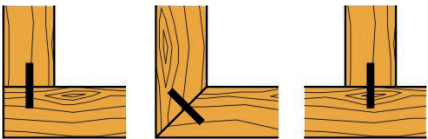


Grooving cutter for biscuit joiners

D	B	b	d	Z	NL	n min.-max.	Ref.
100	3,97	2,8	22	6	4/4.5/36	7800-13300	018.201
	3,97	2,8	22	8	4/4.5/36	7800-13300	018.202

MAN HW

018



2

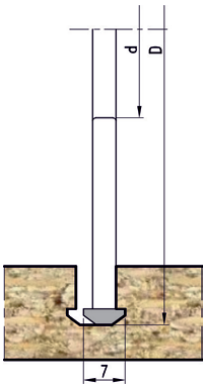
Diamond grooving cutter



D	B	d	Z	NL	n min-max	Ref.
100,4	7	22	3	4/4,5/36	7800-13300	A828.100.107.22

MAN DP

A828



Adjustable thickness grooving cutterhead

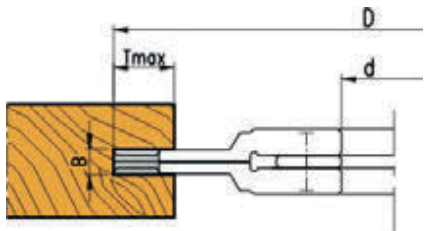
D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
160	4-7,5	30/50	8	4	32	4800-8300	538.101
	4-15	30/50	8	4	32	4800-8300	538.151
180	4-7,5	30/50	8	4	38	4300-7400	538.501
	4-15	30/50	8	4	38	4300-7400	538.551

Spare parts

	B	Dim.	Ref.
Knife	7,5 (4-15)	7,5x12x1,5	750.097
Clamping wedge	7,5 (4-15)		707.002.07
Screw	7,5 (4-15)	M5x12	705.523
Knife	4-7,5	18x18x1,95	766.101
Nut	4-7,5	11,9x1,7	709.129
Spur	4-7,5	14x14x1,2	750.113
Nut	4-7,5	9,9x1,6	709.128
Screw	4-7,5	M4x3,2	705.313
T Wrench		SW2,5	706.102
Torx wrench		T9	706.301
Spacers set	4-7,5		703.032

MAN HW

538



B = 4-7,5: with 2 piece
B = 4-15 : with 3 piece

2

Adjustable thickness grooving cutterhead

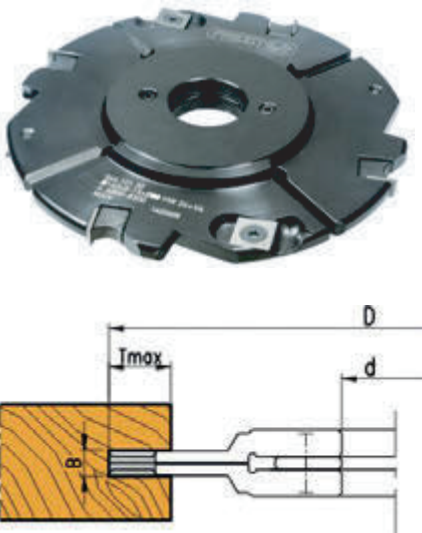
D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
160	8-15	30/50	4	4	32	4800-8300	546.101
	12,6-24	30/50	4	4	32	4800-8300	546.151
180	8-15	30/50	4	4	38	4300-7400	546.501
	12,6-24	30/50	4	4	38	4300-7400	546.551

Spare parts

	B	Dim.	Ref.
Knife	8-15	7,5x12x1,5	750.097
	12,6-24	12x12x1,5	754.102
Clamping wedge	8-15		707.002.06
	12,6-24		707.002.10
Screw	8-15	M5x16	705.582
	12,6-24	M8x16	705.542
Spur		14x14x2	750.111
Torx screw		M5x6	705.425
Torx wrench		T15	706.304
T Wrench		W2,5	706.102
		SW4	706.104
Spacer set	8-15		703.039
	12,6-24		703.040
Adjusting gauge		0,3/0,8	717.309

MAN HW

546



Adjustable thickness grooving cutterhead

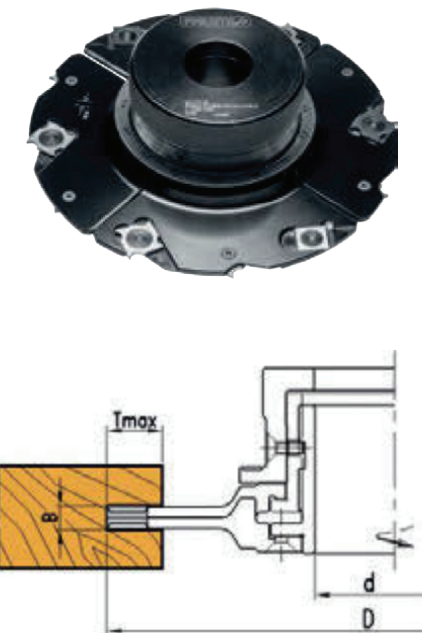
D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
180	4-7,5	30/50	8	4	32	4300-7400	537.101

Spare parts

	Dim.	Ref.
Knife	18x18x1,95	766.101
Nut	11,9x1,7	709.129
Spur	14x14x1,2	750.113
Nut	9,9x1,6	709.128
Screw	M4x3,2	705.313
Torx wrench	T9	706.301

MAN HW

537



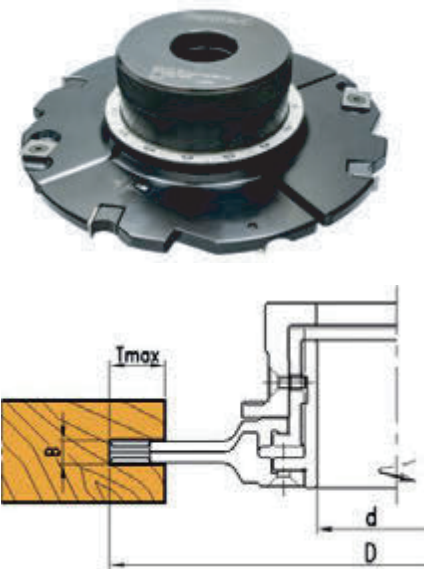
Adjustable thickness grooving cutterhead

D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
180	8-15	30/50	4	4	32	4300-7400	548.101
	12,6-24	30/50	4	4	32	4300-7400	548.102

Spare parts				B	Dim.	Ref.
Knife				8-15	7,5x12x1,5	750.097
				12,6-24	12x12x1,5	754.102
Clamping wedge				8-15		707.002.06
				12,6-24		707.002.10
Screw				8-15	M5x16	705.582
				12,6-24	M8x16	705.542
Spur					14x14x2	750.111
Torx screw					M5x6	705.425
Torx wrench					T15	706.304
T Wrench					W2,5 (M5)	706.102
					SW4 (M8)	706.104
Adjusting gauge					0,3/0,8	717.309

MAN HW

548



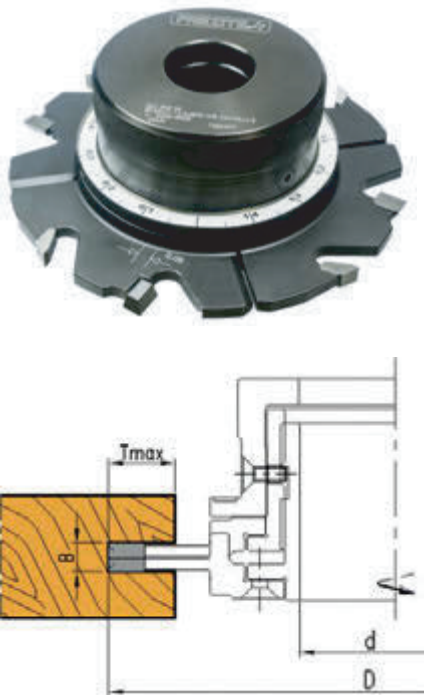
2

Adjustable thickness grooving cutter with spurs

D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
150	4-7,5	30/50	4	4	27	5200-8900	041.301
	7-13,5	30/50	4	4	27	5200-8900	041.302

MAN HW

041

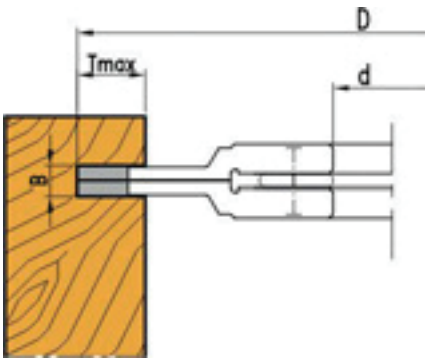


Adjustable thickness grooving cutter

D	B	d	Z	T _{max.}	n _{min.-max.}	Ref.
120	1,8-3,4	30	6+6	12	6400-11100	044.201
	2,2-4,0	30	6+6	15	6400-11100	044.202
140	2,2-4,0	50	6+6	15	5500-9500	044.301
220	3,5-6,5	30	20+20	17	3500-6000	044.401

MAN HW

044



Adjustable thickness grooving cutter with spurs

D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
120	3,5-6,5	0/50	4	4	16	400-11100	030.100
	4-7,5	30/50	4	4	16	400-11100	030.101 ■
	5-9,5	30/50	4	4	16	400-11100	030.102
	7-13,5	30/50	4	4	16	400-11100	030.103 ■
	10-19,5	30/50	4	4	16	400-11100	030.104 ■
140	4-7,5	30/50	4	4	22	5500-9500	030.301
	5-9,5	30/50	4	4	22	5500-9500	030.302
	7-13,5	30/50	4	4	22	5500-9500	030.303
	10-19,5	30/50	4	4	22	5500-9500	030.304
	15-29,5	30/50	4	4	22	5500-9500	030.305
	20-39,5	30/50	4	4	22	5500-9500	030.306
	30-59,5	30/50	4	4	22	5500-9500	030.307
150	4-7,5	30/50	4	4	27	5200-8900	030.501 ■
	5-9,5	30/50	4	4	27	5200-8900	030.502 ■
	7-13,5	30/50	4	4	27	5200-8900	030.503 ■
160	4-7,5	30/50	4	4	32	4800-8300	030.701
	5-9,5	30/50	4	4	32	4800-8300	030.702
	7-13,5	30/50	4	4	32	4800-8300	030.703
	10-19,5	30/50	4	4	32	4800-8300	030.704

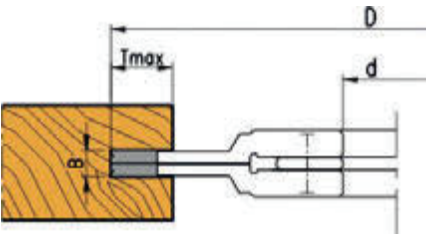
■ While quantities last

Spacer set

B	d	Ref.
3,5-6,5	30/50	703.031
4-7,5	30/50	703.032
5-9,5	30/50	703.033
7-13,5	30/50	703.034
10-19,5	30/50	703.035
20-39,5	30/50	703.037
30-59,5	30/50	703.038

MAN HW

030



2

Adjustable thickness grooving cutter with spurs

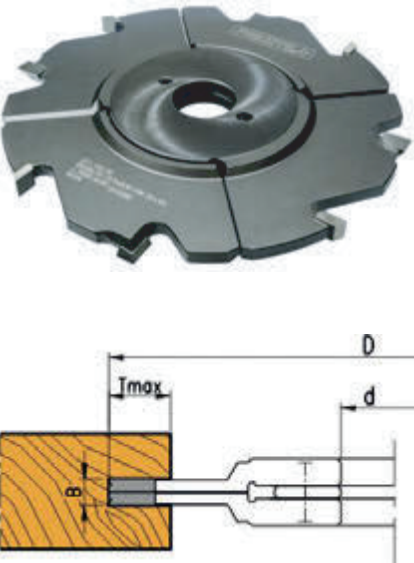
D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
200	5 - 9,5	30/50	4	4	45	3900-6600	011.101
	10-19,5	30/50	4	4	45	3900-6600	011.103
250	7-13,5	30/50	4	4	70	3100-5300	011.301
	10-19,5	30/50	4	4	70	3100-5300	011.302
	15-29,5	30/50	4	4	70	3100-5300	011.303

Spacer set

B	d	Ref.
5-9,5	30/50	703.033
7-13,5	30/50	703.034
10-19,5	30/50	703.035
15-29,5	30/50	703.036

MAN HW

011



Adjustable thickness grooving cutter with spurs

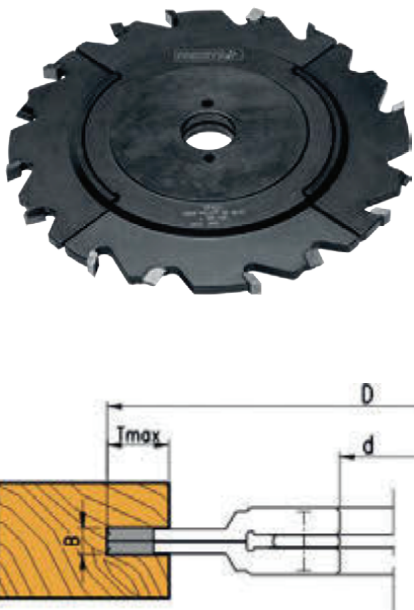
D	B	d	Z	V	T _{max.}	n _{min.-max.}	Ref.
250	7-13,5	30	8	8	40	3100-5300	019.101
	10-19,5	30	8	8	40	3100-5300	019.102
	15-29,5	30	8	8	40	3100-5300	019.103

Spacer set

B	d	Ref.
7-13,5	30	703.034
10-19,5	30	703.035
15-29,5	30	703.036

MAN HW

019



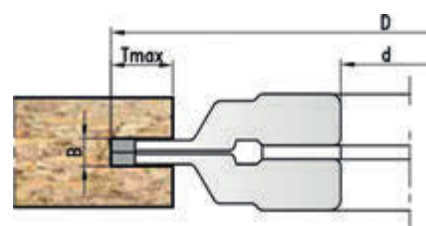
Adjustable thickness grooving diamond cutter



D	B	d	Z	T _{max.}	n _{min.-max.}	Ref.
DP=5mm						
100	3,5-6,5	30	4+4	10	5200-8900	A808.100.100.30
150	4-7,5	30	6+6	15	5200-8900	A808.150.100.30
200	7-13,5	30	6+6	20	3900-6600	A808.200.101.30

MAN DP

A808



2

Spacer set

B	d	Ref.
3,5-6,5	30/50	703.031
4-7,5	30/50	703.032
7-13,5	30/50	703.034

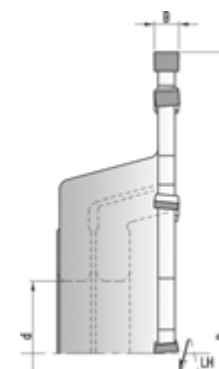
Adjustable thickness grooving diamond cutter



D	B	d	Z	n _{max.}	Ref.LH	Ref.RH
DP=5mm						
120	4-7,5	30	8+8	10000	A818.120.004.30	A818.120.104.30
	7-13,5	30	8+8	10000	A818.120.007.30	A818.120.107.30
160	4-7,5	30	8+8	8500	A818.160.004.30	A818.160.104.30
	7-13,5	30	8+8	8500	A818.160.007.30	A818.160.107.30

MAN DP

A818



Spacer set

B	d	Ref.
4-7,5	30	703.903
7-13,5	30	703.919

Adjustable grooving / rebating cutterhead

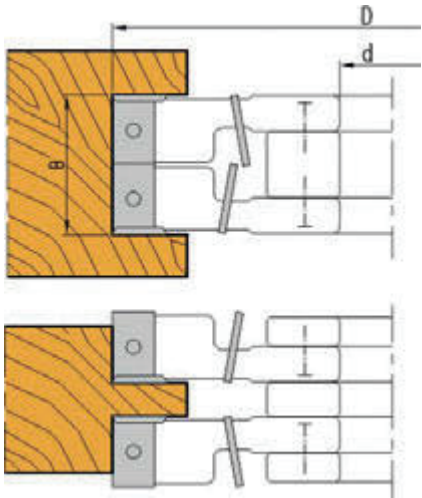
D	B	d	Z	V	n min.-max.	Ref.
160	16-30	30/50	4	4	4800-8300	530.100
	21-40	30/50	4	4	4800-8300	530.101
	31-60	30/50	4	4	4800-8300	530.102
	51-100	30/50	4	4	4800-8300	530.103

Spare parts

	B	Dim.	Ref.
Knife	16-30	15x12x1,5	750.101
	21-40	20x12x1,5	750.102
Clamping wedge	31-60	30x12x1,5	750.104
	51-100	50x12x1,5	750.106
	16-30		707.002.13
	21-40		707.002.18
	31-60		707.002.28
	51-100		707.002.48
Screw		M8x16	705.542
T Wrench		SW4	706.104
Spur		14x14x2	750.111
Torx screw		M5x6	705.425
Torx wrench		T15	706.304
Spacer set	16-30		703.036
	21-40		703.037
	31-60		703.038
	51-100		703.042
Adjusting gauge		0,3/0,8	717.309

MAN HW

530



Jointing and planing cutterhead

D	B	d	Z	n min.-max.	Ref.
80	50	45	4	9600-16000	505.601
100	30	30/35	4	7800-13300	505.101
	50	30/35	4	7800-13300	505.102
125	30	35/40/50	4	6200-10600	505.403
	50	35/40/50	4	6200-10600	505.404
	60	40/50	4	6200-10600	505.415
	80	40/50	4	6200-10600	505.416

Spare parts

	B	Dim.	Ref.
Knife	30	30x12x1,5	750.104
	50	50x12x1,5	750.106
	60	60x12x1,5	750.107
	80	80x13x2,2	750.108
Clamping wedge	30		707.002.28
	50 (D80)		707.001.48
	50		707.002.48
	60		707.002.58
	80		707.002.78
Screw		M6x12(D80)	705.533
		M8x16	705.542
T Wrench		SW3	706.103
		SW4	706.104
Adjusting gauge		1,0	717.302

MAN HW

505



Pin can be removed for individual use.

2

Copier cutterhead

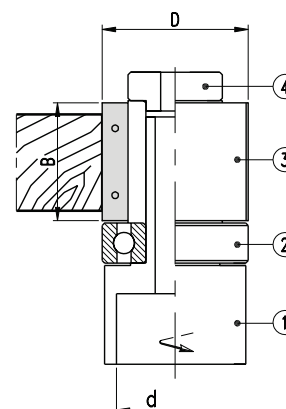
Nr.	D	B	d	Z	n min.-max.	Ref.
1	50		50			709.138
2	62		25			701.108
3	62	50	25	4		531.102
4	40		16,5			709.139
1+2+3+4					12400-18000	531.101

Spare parts

	B	Dim.	Ref.
Knife	50	50x12x1,5	750.106
Clamping wedge			707.001.48
Screw		M6x12	705.533
T Wrench		SW3	706.103

MAN HW

531



Jointing and rebating cutterhead

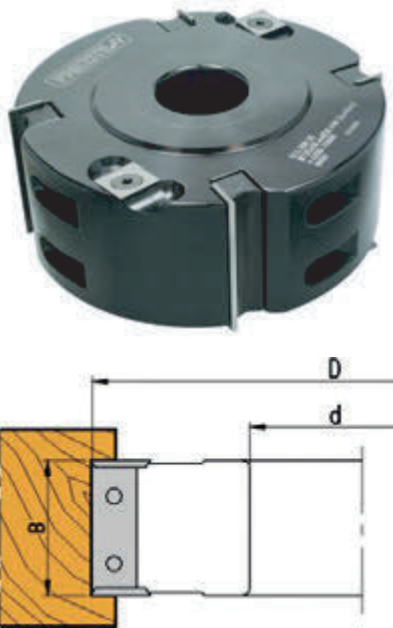
D	B	d	Z	V	n min.-max.	Ref.
100	50	30	2	4	7800-13300	513.106
	50	30	4	4	7800-13300	513.306
125	30	30/50	2	4	6200-10600	513.107
	30	30/50	4	4	6200-10600	513.307
	50	30/50	2	4	6200-10600	513.108
	50	30/50	4	4	6200-10600	513.308
	60	30/50	2	4	6200-10600	513.109

Spare parts

	B	Dim.	Ref.
Knife	30x12x1,5	30	750.104
	50x12x1,5	50	750.106
	60x12x1,5	60	750.107
Clamping wedge		30	707.002.28
		50	707.002.48
		60	707.002.58
Screw		M8x16	705.542
T Wrench		SW4	706.104
Spur		14x14x2	750.111
Torx screw		M5x6	705.425
Torx wrench		SW4	706.304
Adjusting gauge		1,0	717.302

MAN HW

513



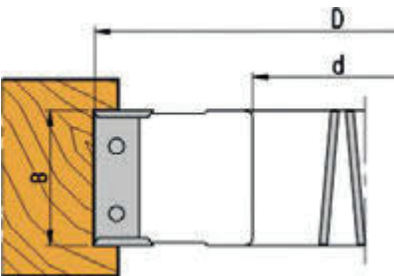
Jointing and rebating cutterhead

D	B	d	Z	V	n min.-max.	Ref.
125	50	30/50	4	4	6200-10600	536.201
140	50	30/50	4	4	5500-9500	536.401
147	50	40	4	4	5200-9000	536.410

Spare parts						
	B	Dim.			Ref.	
Knife	50	50x12x1,5			750.106	
Clamping wedge				RH	707.133.50	
				LH	707.130.50	
Screw		M8x16			705.542	
T Wrench		SW4			706.104	
Spur		14x14x2			750.111	
Torx screw		M5x6			705.425	
Torx wrench		SW4			706.304	
Adjusting gauge		0,3/0,8			717.309	

MAN HW

536



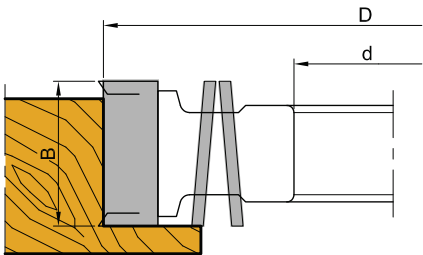
2

Rebating cutterblock

D	B	d	Z	V	n min.-max.	Ref.
140	30	30/50	4	4	5500-9500	015.302
	50	30/50	4	4	5500-9500	015.304

MAN HW

015

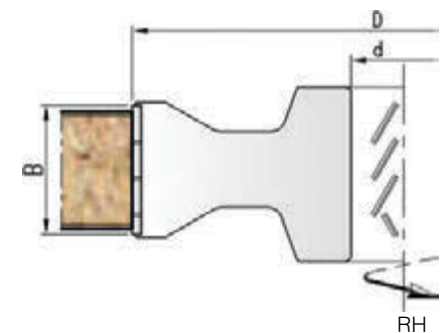
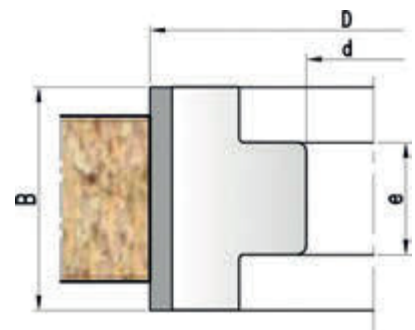




A809

MEC DP

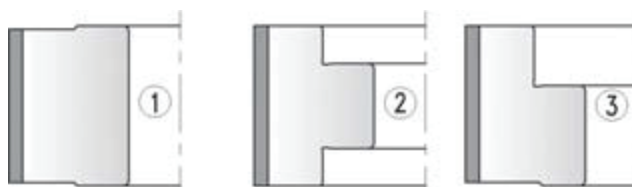
D	B/e	d	DKN	Z		Ref.LH	Ref.RH
Biesse							
80	48/25	20	6,5x3,5	2	B+2	A809.080.048.20	A809.080.148.20
	65/53	30	8x3	3+3	A+2	A809.080.265.30	A809.080.265.30
125	42/47	30	8x3	3+3	A+1	A809.125.142.30	A809.125.142.30
	63/47	30	8x3	3+3	A+2	A809.125.363.30	A809.125.363.30
Bi-Matic							
new 60	52/28	16		3+3	A+2	A809.060.054.16	A809.060.054.16
Cehisa							
100	50/25	20	6x3	2	B+2	A809.100.050.20	A809.100.150.20
Griggio							
new 80	65/25	20	6,5x3,5	2+2	B+2	A809.080.365.20	A809.080.465.20
SCM-Stefani							
80	65/67	30	8x3	3+3	B+1	A809.080.065.30	A809.080.165.30
new 100	64/40,6	30	8x3	3+3	B+3	A809.100.264.30	A809.100.364.30
IMA/Brandt							
100	34/36	30	8x3	3+3	B+1	A809.100.034.30	A809.100.134.30
	45/40,6	30	8x3	3+3	B+3	A809.100.043.30	A809.100.143.30
IMA							
125	34/34	30	8x3	3+3	B+1	A809.125.034.30	A809.125.134.30
	43/42	30	8x3	3+3	B+1	A809.125.043.30	A809.125.143.30
	63/42	30	8x3	3+3	B+3	A809.125.063.30	A809.125.163.30
HolzHer							
new 70	54/31	30	8x3	2+2	B+2	A809.070.054.30	A809.070.154.30
new	64/39	30	8x3	2+2	B+2	A809.070.064.30	A809.070.164.30
100	48/25	30	8x3	2+2	B+2	A809.100.048.30	A809.100.148.30
new	63/25	30	8x3	3+3	B+2	A809.100.063.30	A809.100.163.30
Homag							
125	34/36	30	8x3	3+3	A+1	A809.125.234.30	A809.125.234.30
	63/40	30	8x3	3+3	A+2	A809.125.263.30	A809.125.263.30
180	43/58,5	35	10x3,3	4+4	B+1	A809.180.043.35	A809.180.143.35
	63/58,5	35	10x3,3	4+4	B+1	A809.180.063.35	A809.180.163.35
Ott							
new 85	60/50	30	8x3	3+3	B+3	A809.085.060.30	A809.085.160.30
new	45/47	30	8x3	3+3	B+1	A809.085.045.30	A809.085.145.30



Cutters arrangement.



Body design.



	D	B	d	DKN	Z	Ref.
DP=5mm						
new	100	25	30	8x3	3+3	A827.100.125.30
new		35	30	8x3	3+3	A827.100.135.30
new		48	30	8x3	3+3	A827.100.148.30
new	125	35	30	8x3	3+3	A827.125.135.30
new		48	30	8x3	3+3	A827.125.148.30

MEC DP

A827



2

Big feed speeds, up to 45 mt/min, as well as big cut depths.
Excellent finishing both on the bottom and top edges of the material.

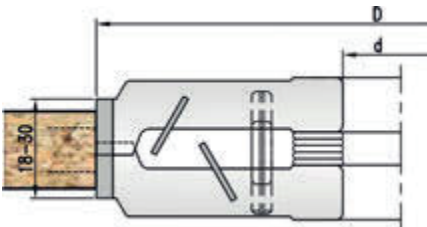
Adjustable jointing diamond cutter



	D	B	d	DKN	Z	n max.	Ref.
DP=5mm							
	180	18-30	35	10x4	4+4	9000	A807.180.130.35
		18-30	35	10x4	6+6	9000	A807.180.230.35
	200	18-30	35	10x4	4+4	8000	A807.200.130.35
		18-30	35	10x4	6+6	8000	A807.200.230.35

MEC DP

A807



Jointing cutterhead

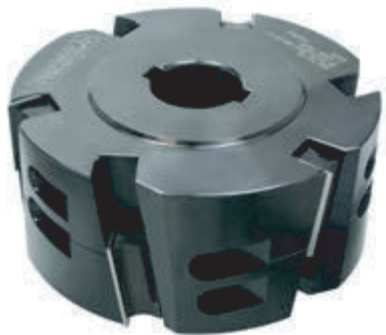
D	B	d	Z	n min.-max.	Ref.
100	56	30 DKN	3+3	7800-13300	535.100
125	56	30/40 DKN	3+3	6200-10600	535.102
150	56	30/40 DKN	3+3	5200-8900	535.303
180	56	30/40 DKN	3+3	4300-7400	535.512

Spare parts

	B	Dim.	Ref.
Knife	30	30x12x1,5	752.102
Clamping wedge			RH 707.133.30 LH 707.130.30
Screw		M8x16	705.542
T Wrench		SW4	706.104
Adjusting gauge		1,0	717.302

MAN HW

535



Cutterhead for guide

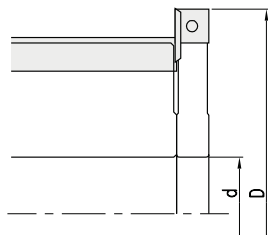
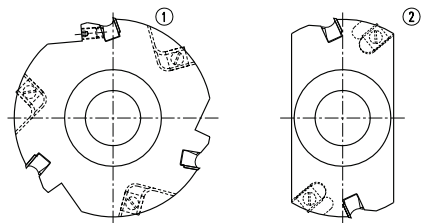
Nr.	D	B	d	Z	V	n max.	Ref.
1	145	12	40	3	3	11000	527.101
2	145	12	40	2	2	11000	527.102

Spare parts

	B	Dim.	Ref.
Knife	12	12x12x1,5	754.102
Clamping wedge			707.002.10
Screw		M8x16	705.542
T Wrench		SW4	706.104
Spur		14x14x2	750.111
Torx screw		M5x6	705.425
Torx wrench		SW4	706.304
Adjusting gauge		0,3/0,8	717.309

MEC HW

527



To be used in conjunction with Ref^s 506, 539 and 542.

Planing cutterhead

D	B	d	Z	n max.	Ref.	Ref.
125	80	40	4	9000	506.103	506.203
	100	40	4	9000	506.104	506.204
	120	40	4	9000	506.110	506.210
	130	40	4	9000	506.105	506.205
	150	40	4	9000	506.106	506.206
	180	40	4	9000	506.107	506.207
	220	40	4	9000	506.111	506.211
	230	40	4	9000	506.108	506.208
	240	40	4	9000	506.109	506.209

Light alloy body

Spare parts

	B	Dim.	Ref.
Clamping wedge	80		707.432
	100		707.433
	120		707.434
	130		707.435
	150		707.436
	180		707.437
	220		707.438
	230		707.439
Spring			709.122
Screw		M10x25	705.553
T Wrench		SW5	706.105

Knife

	Dim.	Ref.HS (18%)	Ref.HW
	80x30x3	771.080.30	773.080.30
	100x30x3	771.100.30	773.100.30
	120x30x3	771.120.30	773.120.30
	130x30x3	771.130.30	773.130.30
	150x30x3	771.150.30	773.150.30
	170x30x3	771.170.30	773.170.30
	180x30x3	771.180.30	773.180.30
	200x30x3	771.200.30	773.200.30
	220x30x3	771.220.30	773.220.30
	230x30x3	771.230.30	773.230.30
	240x30x3	771.240.30	773.240.30

MEC

HS

506

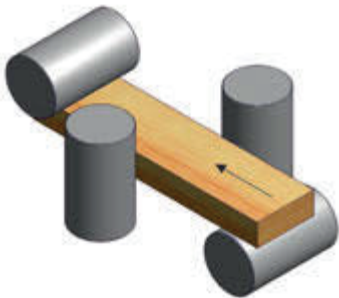
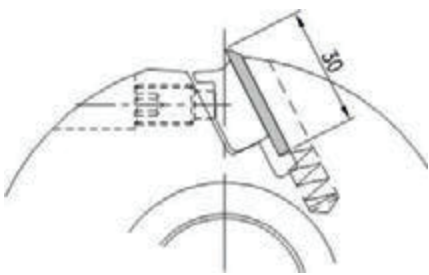


2

Tipped with HS 18% knives.
HW knives under request.

Cutting material recommendation

Softwood	HS
Hardwood	HW



Hydro planing cutterhead

563

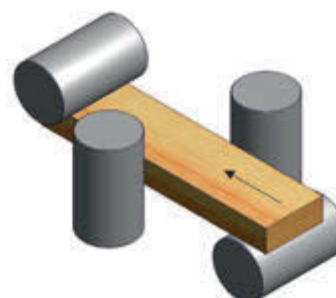
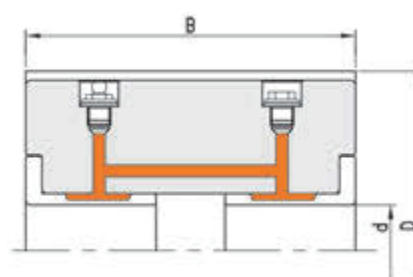
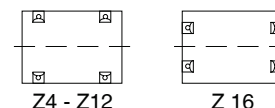
MEC

HS



Hydro-planerhead for finish planing of solid woods on profile moulder machines.
Supplied with HS 18% knives, not assembled.

Pressure nipple scheme:



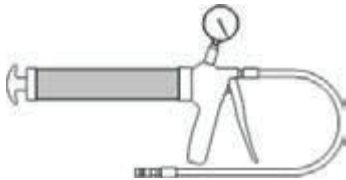
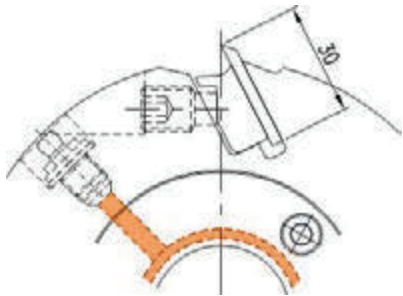
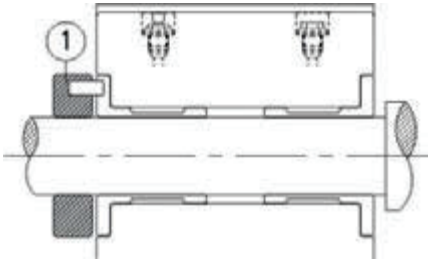
D	B	d	Z	n max.	Ref.
143	60	40	4	9000	563.100
	100	40	4	9000	563.102
	130	40	4	9000	563.103
	150	40	4	9000	563.104
	180	40	4	9000	563.105
	230	40	4	9000	563.106
143	60	40	6	9000	563.150
	100	40	6	9000	563.152
	130	40	6	9000	563.153
	150	40	6	9000	563.154
	180	40	6	9000	563.155
	230	40	6	9000	563.156
163	60	50	4	8000	563.201
	100	50	4	8000	563.203
	130	50	4	8000	563.204
	150	50	4	8000	563.205
	180	50	4	8000	563.206
	230	50	4	8000	563.207
163	60	50	6	8000	563.301
	100	50	6	8000	563.303
	130	50	6	8000	563.304
	150	50	6	8000	563.305
	180	50	6	8000	563.306
	230	50	6	8000	563.307
163	60	50	8	8000	563.401
	100	50	8	8000	563.403
	130	50	8	8000	563.404
	150	50	8	8000	563.405
	180	50	8	8000	563.406
	230	50	8	8000	563.407
new 203	60	50	12	6000	563.410
new	80	50	12	6000	563.411
new	100	50	12	6000	563.412
new	130	50	12	6000	563.413
new	150	50	12	6000	563.414
new	180	50	12	6000	563.415
new	230	50	12	6000	563.416
new 203	60	50	16	6000	563.420
new	80	50	16	6000	563.421
new	100	50	16	6000	563.422
new	130	50	16	6000	563.423
new	150	50	16	6000	563.424
new	180	50	16	6000	563.425
new	230	50	16	6000	563.426

Spare parts on next page -

Spare parts

	B	Dim.	Ref.
Clamping wedge	60		707.431
	100		707.433
	130		707.435
	150		707.436
	180		707.437
Screw	230		707.439
		M10x20	705.552.01
T Wrench		SW5	706.105
Grease pump			724.401
Grease cartridge			724.402
Safety ring			724.404

You should always use the safety ring (1) while setting up the cutter. See chapter 10.



2

Knife

	Dim.	Ref.HS (18%)	Ref.HW
	80x30x3	771.080.30	773.080.30
	100x30x3	771.100.30	773.100.30
	120x30x3	771.120.30	773.120.30
	130x30x3	771.130.30	773.130.30
	150x30x3	771.150.30	773.150.30
	170x30x3	771.170.30	773.170.30
	180x30x3	771.180.30	773.180.30
	200x30x3	771.200.30	773.200.30
	220x30x3	771.220.30	773.220.30
	230x30x3	771.230.30	773.230.30
	240x30x3	771.240.30	773.240.30

Recommended cutting material

Softwood	HS
Hardwood	HW

D	B	d	Z	n min.-max.	Ref.
125	80	40	4	10000	587.101
	100	40	4	10000	587.102
	130	40	4	10000	587.103
	150	40	4	10000	587.104
	180	40	4	10000	587.105
	230	40	4	10000	587.106
new	240	40	4	10000	587.107

Knife			
	Dim.	Ref.HS	Ref.HW
	80x16x3	793.080.16	792.080.16
	100x16x3	793.100.16	792.100.16
	130x16x3	793.130.16	792.130.16
	150x16x3	793.150.16	792.150.16
	180x16x3	793.180.16	792.180.16
	230x16x3	793.230.16	792.230.16
	240x16x3	793.240.16	792.240.16

MEC

HS

HW

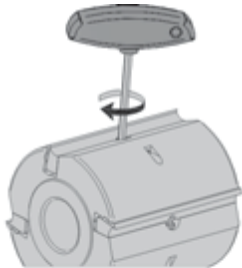
587



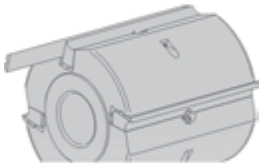
Cutterhead supplied with HS knives.

Advantages:

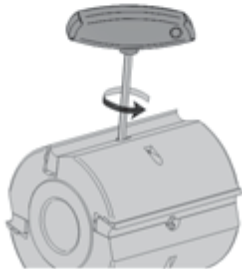
- Easy to use, as knife change oly takes a few seconds.
- No need any kind of adjustment when clamping the knives.
- Reversible knives with 2 cutting edges
- Better finish in all kinds of solid woods
- HW and HS knives, available on stock
- Maximum noise reduction



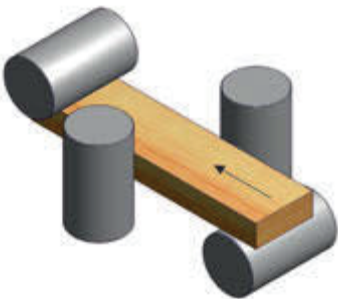
Release the pressure of the knives.



Remove/Replace the knives axially.



Activate the knife clamping pressure.



D	B	S	Z	n min.-max.	Ref LH/INF	Ref RH/SUP
93	60	HSK 85WE	2	12.000	602.201.61	602.211.61
	80	HSK 85WE	2	12.000	602.202.61	602.212.61
	100	HSK 85WE	2	12.000	602.203.61	602.213.61
	130	HSK 85WE	2	12.000	602.204.61	602.214.61
	150	HSK 85WE	2	12.000	602.205.61	602.215.61
	170	HSK 85WE	2	12.000	602.206.61	602.216.61
	190	HSK 85WE	2	12.000	602.207.61	602.217.61
	210	HSK 85WE	2	12.000	602.208.61	602.218.61
	240	HSK 85WE	2	12.000	602.209.61	602.219.61
new	93	60	HSK 85WE	4	12.000	602.241.61
new		80	HSK 85WE	4	12.000	602.242.61
new		100	HSK 85WE	4	12.000	602.243.61
new		130	HSK 85WE	4	12.000	602.244.61
new		150	HSK 85WE	4	12.000	602.245.61
new		170	HSK 85WE	4	12.000	602.246.61
new		190	HSK 85WE	4	12.000	602.247.61
new		210	HSK 85WE	4	12.000	602.248.61
new		240	HSK 85WE	4	12.000	602.249.61

Knife	Dim.	Ref.HS	Ref.HW
	80x16x3	793.080.16	792.080.16
	100x16x3	793.100.16	792.100.16
	130x16x3	793.130.16	792.130.16
	150x16x3	793.150.16	792.150.16
	180x16x3	793.180.16	792.180.16
	230x16x3	793.230.16	792.230.16
	240x16x3	793.240.16	792.240.16



Release the pressure of the knives.



Remove/Replace the knives axially.



Activate the knife clamping pressure.

MEC
HS
HW

602



2

For Weinig Powermat moulding machines.
Cutterhead supplied with HS knives

Advantages:

- Easy to use, as knife change oly takes a few seconds.
- No need any kind of adjustment when clamping the knives.
- Reversible knives with 2 cutting edges
- Better finish in all kinds of solid woods
- HW and HS knives, available on stock
- Maximum noise reduction

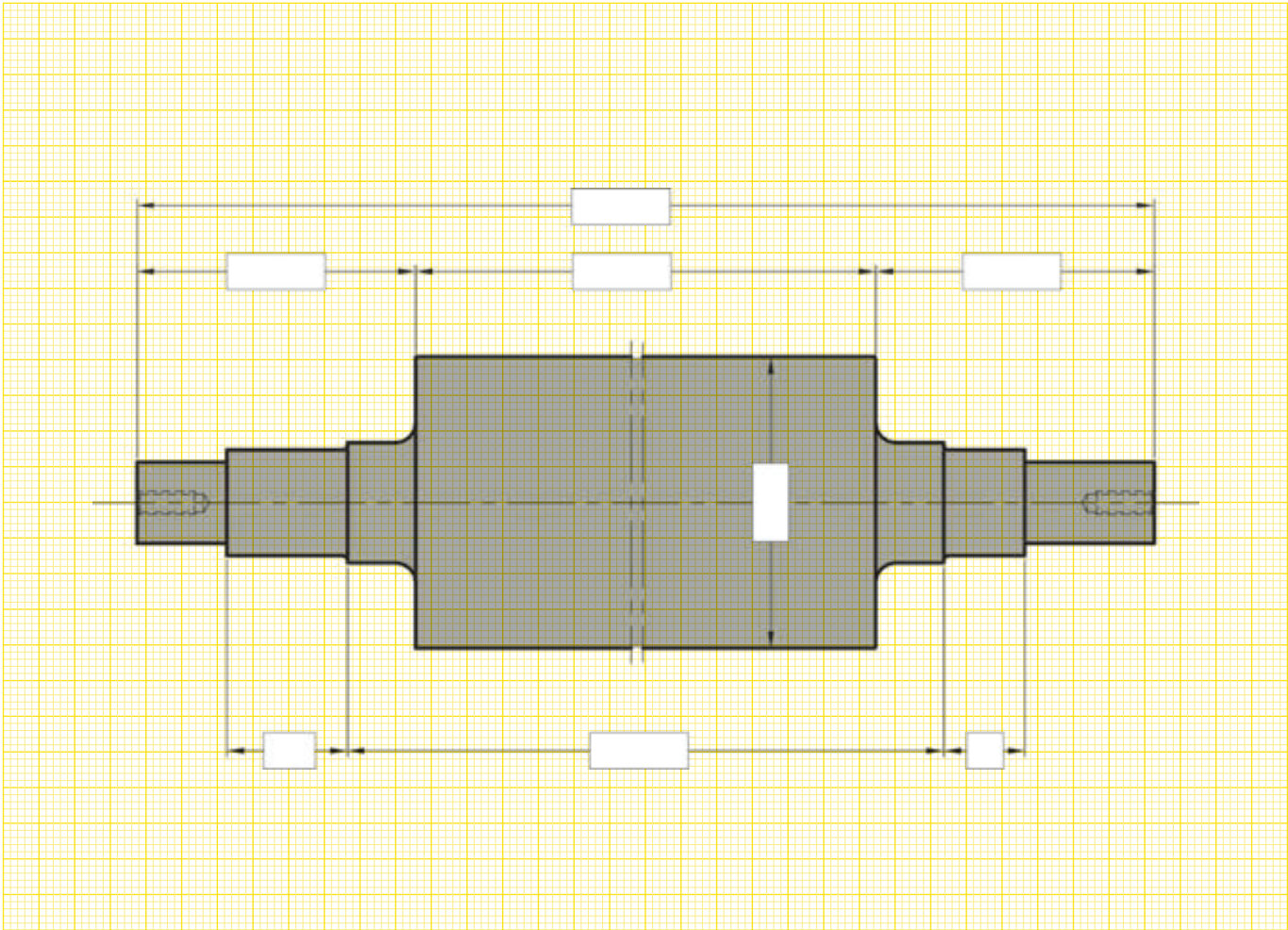


Production by request

Cutter body can be made in light alloy, reducing the weight of the tool and the power needs by the machine.



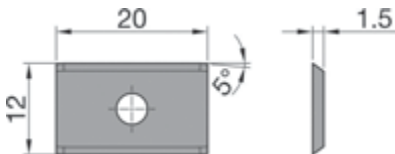
Pedido de consulta para arvore de aplinar



Helicoidal planing cutterhead

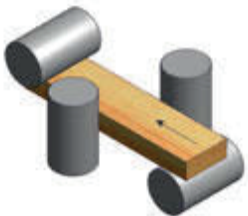
D	B	d	Z	n max.	Ref.
100	119	50	3 (21)	13300	542.501
	119	30/35	3 (21)	13300	542.101
125	88	35/40	3 (15)	11000	542.201
	119	35/40	3 (21)	11000	542.203
	139	35/40	3 (24)	11000	542.204
	156	35/40	3 (27)	11000	542.205
	173	35/40	3 (30)	11000	542.206
	218	35/40	3 (39)	11000	542.209
234,5		35/40	3 (42)	11000	542.210
Light alloy body					

Spare parts			Dim.	Ref.
Knife			20x12x1,5	755.101
Clamping wedge				707.132
Screw			M8x16	705.542
T Wrench			SW4	706.104



MEC HW

542

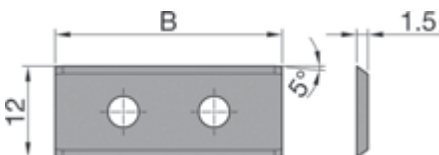


2

Planing cutterhead

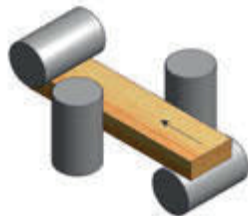
D	B	d	Z	n max.	Ref.
125	130	40	3(9)	10200	574.501
	230	40	3(15)	10200	574.101
Light alloy body					

Spare parts			Dim.	Ref.
Knife			50x12x1,5	755.105
Clamping wedge				707.002.48
Screw			M8x16	705.542
T Wrench			SW4	706.104
Adjusting gauge			1,0	717.302



MEC HW

574



Helicoidal planing cutterhead

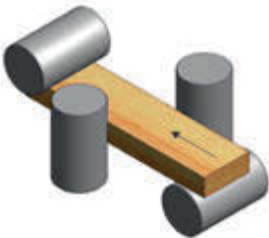
D	B	d	Z	n min.-max.	Ref.
80	100	50	3 (30)	9500-15000	539.001

Spare parts

	Dim.	Ref.
Knife	14x14x2	750.111
Screw	M5x7	705.425
T Wrench	T15	706.304

MAN HW

539



D	B	d	Z	n max.	Ref.
125	100	40	3 (30)	10000	539.202
	130	40	3 (36)	10000	539.204
	180	40	3 (48)	10000	539.206
	230	40	3 (60)	10000	539.208

Light alloy body

Spare parts

	Dim.	Ref.
Knife	15x15x2,5	754.106
Screw	M5x13	705.320.13
T Wrench	T20	706.305

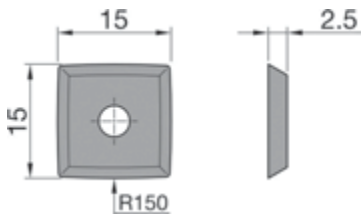
MEC HW



Standard



Under request.

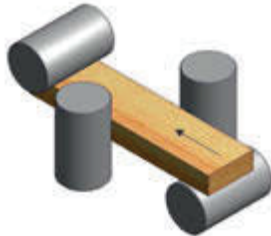


Helicoidal planing cutterblock

	D	B	d	Z	n max.	Ref.
	125	120	40	12	12000	048.401
		180	40	12	12000	048.402
		230	40	12	12000	048.501
new	140	120	40	12	10500	048.101
new		180	40	12	10500	048.102
new		230	40	12	10500	048.301

MEC HW

048



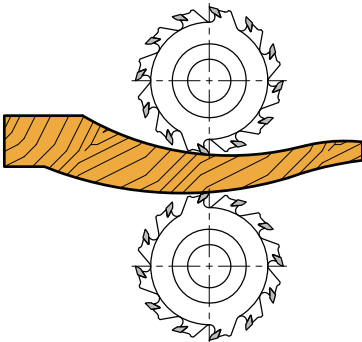
2

Helicoidal planing cutterblock

	D	B	d	Z	n min.-max.	Ref.
new	100	120	35	12	7800-13300	049.104
new		180	35	12	7800-13300	049.105
	Pade					
new	120	180	35	12	6400-11100	049.201

MAN HW

049



Planing cutterblock with offset teeth for big chip removal.
Specially suitable when working against the wood grain.

Cutterhead for tenoning machine

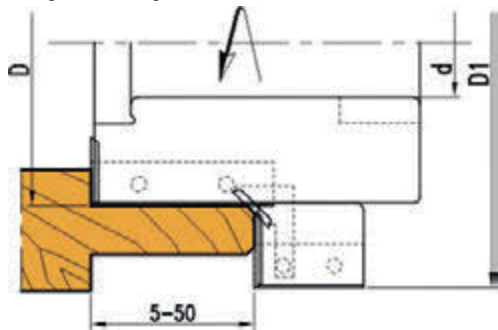
D	D1	B	d	Z	V	n max.	Ref.
Bacci - Balestrini - Pade - Greda							
90	135	5-50	30	3/6	3/6	10200	560.101
Nipuer							
115	160	5-30	35	3/6	3/6	8500	560.301

MEC HW

560

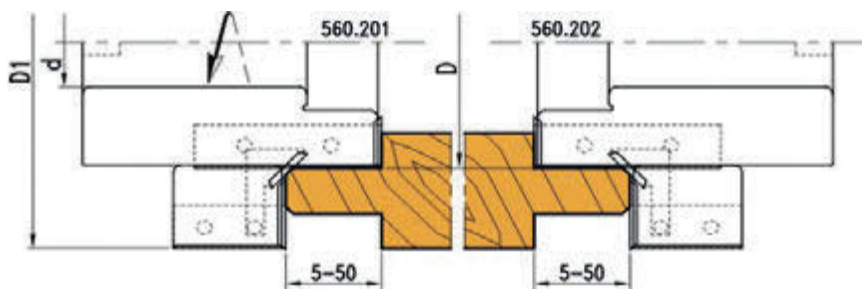


Single tenoning machine



D	D1	B	d	Z	V	n max.	Ref.
Bacci - Balestrini - Pade - Greda							
70	115	5-50	25	3/6	3/6	11600	560.201
	115	5-50	25	3/6	3/6	11600	560.202

Double tenoning machine



Spare parts

	Dim.	Ref.
Knife	30x12x1,5	750.104
	50x12x1,5	750.106
Clamping wedge		707.002.28
		707.002.48
Screw	M8x16	705.542
	M8x25	705.543
T Wrench	SW4	706.104
Spur	14x14x2	750.111
Torx screw	M5x6	705.425
Torx wrench	SW4	706.304
Adjusting gauge	0,3/0,8	717.309

Cutterhead for edge banding machine

D	B/b	d	DKN	Z	n max.	Ref.	
Brandt - Homag - IDM - Stefani							
70	12/10	16	5x2,3	4	18000	502.301	
	12/10	16	5x2,3	6	18000	502.302	
Holz-Her							
80	40/25	30	8x3,3	4	18000	502.502	
Holz-Her - Homag - IMA							
70	20/10	20	6x3,5	4	18000	502.309	
Homag - Homburg							
50	12/10	16	5x2,3	2	18000	502.101	
IMA - Raimann							
50	15/10	16	5x2,3	2	18000	502.102	
Olimpic							
70	30/12	16	6x3,5	4	18000	502.311	
Ott							
70	20/10	16	5x2,3	4	18000	502.305	
SCM-Stefani							
70	20/11	16	6x3,5	6	18000	502.307	
w	15/10	16	6x3,5	4	18000	502.313	
w	72	20/11	16	6x3,5	4	18000	502.314
w	75	20/11	16	6x3,5	4	18000	502.401
w	30/11	16	6x3,5	4	18000	502.402	
80	20/11	16	5x2,3	4	18000	502.503	
	30/11	16	5x2,3	4	18000	502.504	

Spare parts

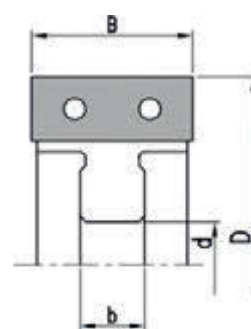
	B	Dim.	Ref.
Knife		12x12x1,5	754.102
		15x12x1,5	750.101
		20x12x1,5	750.102
		30x12x1,5	750.104
		40x12x1,5	750.105
Clamping wedge	12		707.001.10
	15		707.001.13
	20		707.001.18
	30		707.001.28
	40		707.001.38
Screw		M6x12	705.533
T Wrench		SW3	706.103
Adjusting gauge		1,0	717.302

MEC HW

502



2



Cutterhead for edge banding machine

D	B/b	d	DKN	Z	n max.	Ref.LH	Ref.RH
Brandt - Homag - IMA - IDM - SCM - Stefani							
70	20/12,5	20	6x3,5	4	18000	503.302	503.301
	20/12,5	20	6x3,5	6	18000	503.304	503.303
SCM-Stefani							
new 72	30/12	16	6x3,5	4	18000	503.314	503.315
FRAVOL							
new 70	20/11,5	20	6x3,5	6	18000	503.310	503.311
new 80	30/25,5	20	6x3,5	6	18000	503.312	503.313

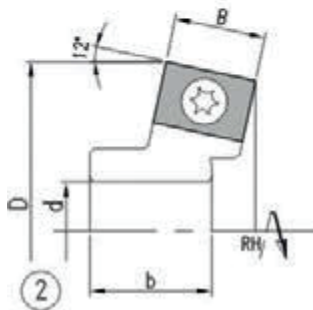
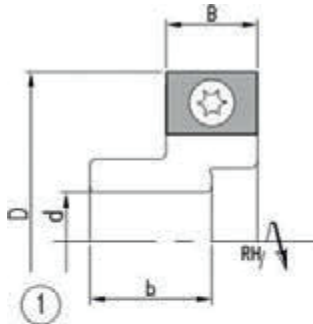
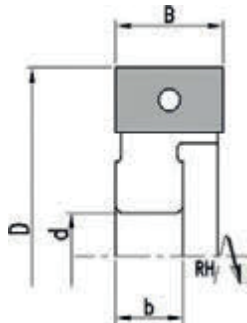
Spare parts			
	B	Dim.	Ref.
Knife		20x12x1,5	750.102
		30x12x1,5	750.104
Clamping wedge	20		707.001.18
	30		707.001.28
Screw		M6x12	705.533
T Wrench		SW3	706.103
Adjusting gauge		1,0	717.302

D	B/b	d	DKN	Z	n max.	Ref.LH	Ref.RH
SCM - 1							
48	14,6/20	16	5x2,3	2	18000	503.401	503.400
SCM - 2							
52,8	14,6/20	16	5x2,3	2	18000	503.411	503.410

Spare parts		
	Dim.	Ref.
Knife	14,6x9x1,5	750.090
Screw	M3,5x7,5	705.350
T Wrench	T15	706.302

MEC HW

503



Cutterhead for edge banding machine

D	B/b	d	DKN	Z	n max.	Ref.LH	Ref.RH
Biesse							
70	20/22	20	6x2,8	6	18000	503.520	503.510
80	20/22	20	6x2,8	6	18000	503.521	503.511
	30/22	20	6x2,8	6	18000	503.522	503.512
Spare parts							
		B	Dim.		Ref.		
Knife			20x12x1,5		750.102		
			30x12x1,5		750.104		
Clamping wedge		20			707.001.18		
		30			707.001.28		
Screw			M6x12		705.533		
T Wrench			SW3		706.103		
Adjusting gauge			1,0		717.302		

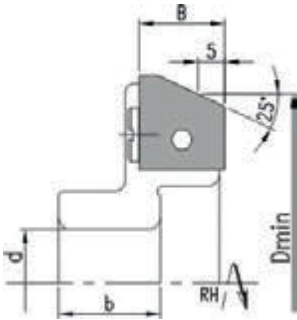
MEC HW

503



2

D	B/b	d	DKN	Z	n max.	Ref.LH	Ref.RH
Biesse							
70	16/19	16	5x2,3	6	18000	503.523	503.513
Spare parts							
		B	Dim.		Ref.		
Knife			16x17,5x2		765.113		
Clamping wedge		16			707.503.01		
Screw			M6x12		705.533		
T Wrench			SW3		706.103		



Cutterhead for edge banding machine

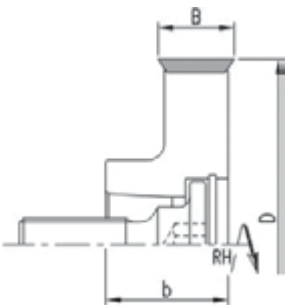
D	B/b	d	Z	n max.	Ref.LH	Ref.RH
Homag - IMA						
70	14,3/23	HSK 25R	4	18000	599.102	599.101

Spare parts

	Dim.	Ref.
Knife	14,3x14,3x2,5	750.116
Screw	M5x13	705.320.13
Torx wrench	T20	706.305
Screw	M10x1,25	705.099
T Wrench	SW10	706.107

MEC HW

599



Cutterhead for edge banding machine

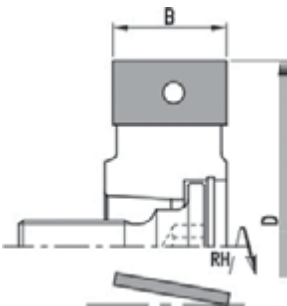
D	B/b	d	Z	n max.	Ref.LH	Ref.RH
Homag - IMA						
70	24	HSK 25R	4	18000	598.102	598.101

Spare parts

	Dim.	Ref.
Knife	24,7x12x1,5	750.103
Clamping wedge		707.900.24
Screw	M8x12	705.541
T Wrench	SW4	706.104
Screw	M10x1,25	705.099
Adjusting gauge	1,0	717.302

MEC HW

598



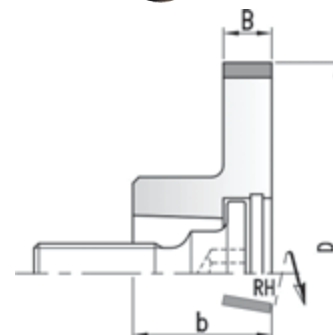


D	B/b	d	Z	n _{max.}	Ref.LH	Ref.RH
Homag - IMA						
70	8/23	HSK 25R	4	12000	A860.070.008.97	A860.070.108.97
	8/23	HSK 25R	6	12000	A860.070.308.97	A860.070.208.97
	15/23	HSK 25R	4	12000	A860.070.015.97	A860.070.115.97
	15/23	HSK 25R	6	12000	A860.070.315.97	A860.070.215.97

Spare parts

	Dim.	Ref.
Screw	M10x1,25	705.099
T Wrench	SW10	706.107

MEC DP

A860

2

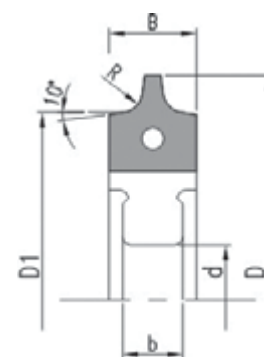
Cutterhead for edge banding machines

D	D1	B/b	d	DNK	R	Z	n _{max.}	Ref.
Homag - Gabbiani - Ott								
73	61	16/11	16	5x2,3	2	3	18000	556.102
	61	16/11	16	5x2,3	3	3	18000	556.103
	61	16/11	16	5x2,3	4	3	18000	556.104
	61	16/11	16	5x2,3	5	3	18000	556.105
HolzHer								
73	61	16/11	20	6x3,5	2	3	18000	556.202
	61	16/11	20	6x3,5	3	3	18000	556.203
	61	16/11	20	6x3,5	4	3	18000	556.204
	61	16/11	20	6x3,5	5	3	18000	556.205
IDM								
73,3	61,3	16/10	16	5x2,3	2	3	18000	556.306
	61,3	16/10	16	5x2,3	3	3	18000	556.307
	61,3	16/10	16	5x2,3	4	3	18000	556.308
	61,3	16/10	16	5x2,3	5	3	18000	556.309
IMA - Wilmsmeyer								
82	70	16/11	20	6x3,5	2	4	18000	556.302
	70	16/11	20	6x3,5	3	4	18000	556.303
	70	16/11	20	6x3,5	4	4	18000	556.304
	70	16/11	20	6x3,5	5	4	18000	556.305

Spare parts

	Dim.	Ref.
Knife	R2	16x17,5x
	R3	16x17,5x
	R4	16x17,5x
	R5	16x17,5x
Clamping wedge		707.155
Screw	M6x12	705.533
T Wrench	SW3	706.103

MEC HW

556

Cutterhead for edge banding machines

D	D1	B/b	d	DKN	R	Z	n max.	Ref.LH	Ref.RH
IMA									
82	70	16/13	20	6x3,5	2	4	18000	557.103	557.102
	70	16/13	20	6x3,5	3	4	18000	557.105	557.104
	70	16/13	20	6x3,5	4	4	18000	557.107	557.106
	70	16/13	20	6x3,5	5	4	18000	557.109	557.108

Spare parts									
Dim.						Ref.			
Knife					R2	16x17,5x2	765.101		
					R3	16x17,5x2	765.102		
					R4	16x17,5x2	765.103		
					R5	16x17,5x2	765.104		
Clamping wedge							707.155		
Screw						M6x12	705.533		
T Wrench						SW3	706.103		

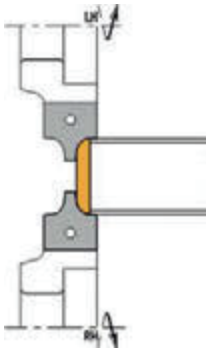
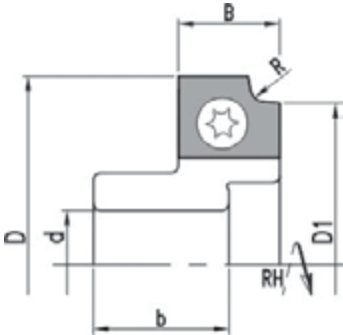
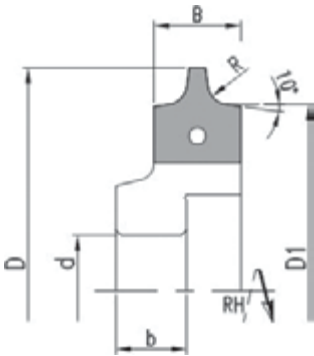
D	D1	B/b	d	DKN	R	Z	n max.	Ref.LH	Ref.RH
SCM									
55,5	47,5	15/20	16	5x2,3	1	2	18000	557.210	557.200
	47,5	15/20	16	5x2,3	1,5	2	18000	557.211	557.201
	47,5	15/20	16	5x2,3	2	2	18000	557.212	557.202
	47,5	15/20	16	5x2,3	2,5	2	18000	557.213	557.203
	47,5	15/20	16	5x2,3	3	2		557.214	557.204
	47,5	15/20	16	5x2,3					

Spare parts									
Dim.						Ref.			
Knife					R1	15x12x1,5	765.250	765.260	
					R1,5	15x12x1,5	765.251	765.261	
					R2	15x12x1,5	765.252	765.262	
					R2,5	15x12x1,5	765.253	765.263	
					R3	15x12x1,5	765.254	765.264	
Screw						M3,5x7,5	705.350	705.350	
T Wrench						T15	706.302	706.302	

MEC

HW

557

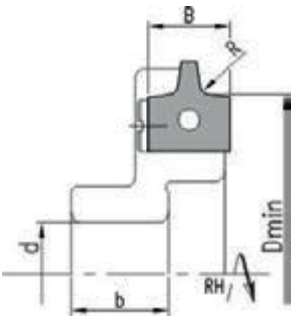


Cutterhead for edge banding machines

D _{min.}	B/b	d	DKN	R	Z	n _{max.}	Ref.LH	Ref.RH
Biesse								
70	16/19	16	5x2,3	2	6	18000	557.303	557.302
	16/19	16	5x2,3	3	6	18000	557.305	557.304
	16/19	16	5x2,3	4	6	18000	557.307	557.306
	16/19	16	5x2,3	5	6	18000	557.309	557.308
Spare parts								
						Dim.	Ref.	
Knife					R2	16x17,5x2	765.101	
					R3	16x17,5x2	765.102	
					R4	16x17,5x2	765.103	
					R5	16x17,5x2	765.104	
Clamping wedge							707.155	
Screw						M6x12	705.533	
T Wrench						SW3	706.103	

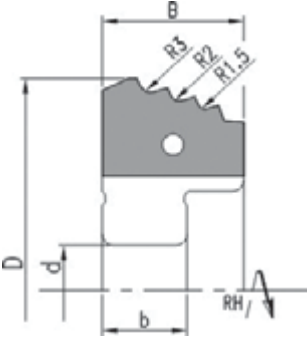
MEC HW

557



2

D	B	d	DKN	R	Z	n _{max.}	Ref.LH	Ref.RH
Biesse								
75	25	20	6x3,5	1,5/2/3	4	18000	557.311	557.310
Spare parts								
						Dim.	Ref.LH	Ref.RH
Knife					R1.5/R2/R3	25x18,5x2	765.112	765.114
Clamping wedge						25x18,5x2	707.557.01	707.557.02
Screw						M6x12	705.533	705.533
T Wrench						SW3	706.103	706.103



Cutterhead for edge banding machines

D	b	d	Z	R	n max.	Ref.LH	Ref.RH
Homag							
79	23	HSK 25R	4	2	18000	586.102	586.101
	23	HSK 25R	4	3	18000	586.104	586.103
85	24	HSK 25R	4	4	17700	586.106	586.105
	24	HSK 25R	4	5	17700	586.108	586.107

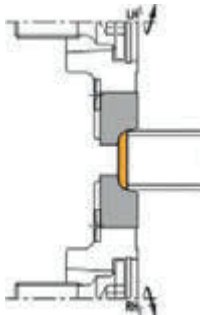
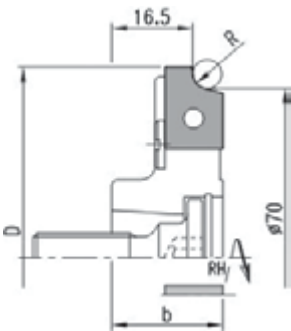
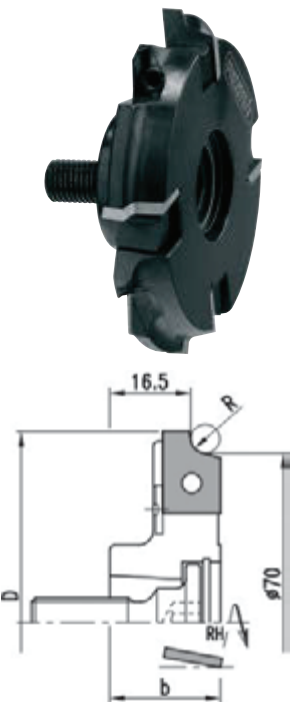
Spare parts		Dim.	Ref.LH	Ref.RH
Knife	R2	12x17x2	765.202	765.201
	R3	12x17x2	765.204	765.203
	R4	12x20x2	765.206	765.205
	R5	12x20x2	765.208	765.207
Clamping wedge			707.900.02	707.900.01
Screw		M6x12	705.533	705.533
T Wrench		SW3	706.103	706.103
Screw		M10x1,25	705.099	705.099
T Wrench		SW10	706.107	706.107

D	b	d	Z	R	n max.	Ref.LH	Ref.RH
IMA							
79	23	HSK 25R	4	2	18000	586.202	586.201
	23	HSK 25R	4	3	18000	586.204	586.203

Spare parts		Dim.	Ref.LH	Ref.RH
Knife	R2	12x17x2	765.210	765.209
	R3	12x17x2	765.212	765.211
Clamping wedge			707.902.04	707.902.03
Screw		M6x12	705.533	705.533
Screw		M10x1,25	705.099	705.099
T Wrench		SW10	706.107	706.107

MEC HW

586

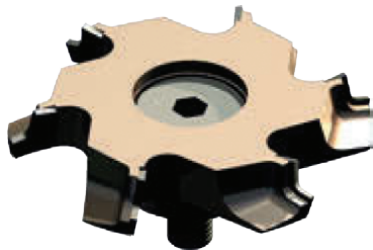
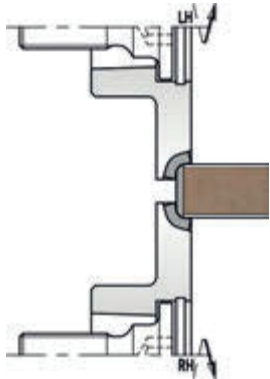




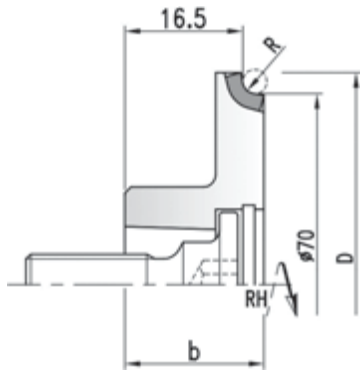
D	R	B	d	Z	n _{max.}	Ref.LH	Ref.RH
Homag - IMA							
79	1	23	HSK 25R	4	24000	A861.079.001.97	A861.079.101.97
	2	23	HSK 25R	4	24000	A861.079.002.97	A861.079.102.97
	2	23	HSK 25R	6	24000	A861.079.302.97	A861.079.202.97
	3	23	HSK 25R	4	24000	A861.079.003.97	A861.079.103.97
	3	23	HSK 25R	6	24000	A861.079.303.97	A861.079.203.97
85	4	24	HSK 25R	4	24000	A861.085.004.97	A861.085.104.97
	4	24	HSK 25R	6	24000	A861.085.304.97	A861.085.204.97
	5	24	HSK 25R	4	24000	A861.085.005.97	A861.085.105.97
	5	24	HSK 25R	6	24000	A861.085.305.97	A861.085.205.97

Spare parts

	Dim.	Ref.
Screw	M10x1,25	705.099
T Wrench	SW10	706.107



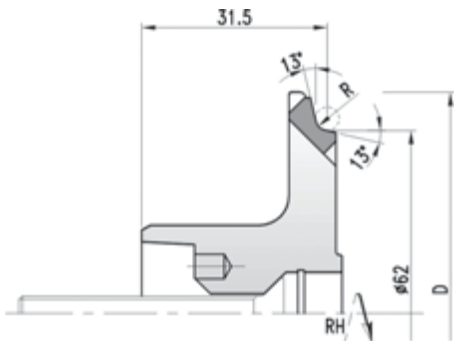
2



D	R	d	Z	n _{max.}	Ref.LH	Ref.RH
Homag - IMA						
75	1	HSK 32	4	18000	A861.075.001.96	A861.075.101.96
	2	HSK 32	4	18000	A861.075.002.96	A861.075.102.96
	2	HSK 32	6	18000	A861.075.302.96	A861.075.202.96
	3	HSK 32	4	18000	A861.075.003.96	A861.075.103.96
	3	HSK 32	6	18000	A861.075.303.96	A861.075.203.96
	4	HSK 32	4	18000	A861.075.004.96	A861.075.104.96
	4	HSK 32	6	18000	A861.075.304.96	A861.075.204.96
	5	HSK 32	4	18000	A861.075.005.96	A861.075.105.96
5	5	HSK 32	6	18000	A861.075.305.96	A861.075.205.96

Spare parts

	Dim.	Ref.
Screw	M6x45	705.340.45
T Wrench	SW3	706.103





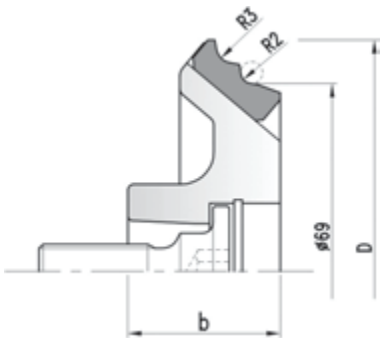
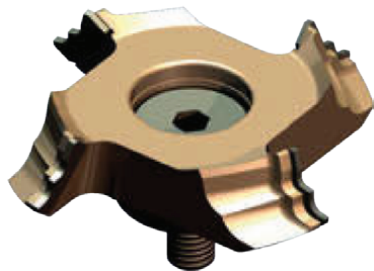
D	R	B	d	Z	n _{max.}	Ref.LH	Ref.RH
Homag - IMA							
85	2/3	28	HSK 25R	4	24000	A862.085.004.97	A862.085.104.97
	2/3	28	HSK 25R	6	24000	A862.085.006.97	A862.085.106.97

Spare parts

	Dim.	Ref.
Screw	M10x1,25	705.099
T Wrench	SW10	706.107

MEC DP

A862





Dinosaw - NY Office
340 Power Ave
Hudson, NY 12534
Phone: 518 828-9942
Fax: 518 828-6610
e-mail:info@dinosaw.com

Dinosaw - PA Office
81 Universal Rd.
Selingsgrove, PA 17870
Phone: 570 374-5531
Fax: 570 374-6121
e-mail:info@dinosaw.com



www.dinosaw.com