

3

PROFILE CUTTERBLOCKS AND CUTTERHEADS



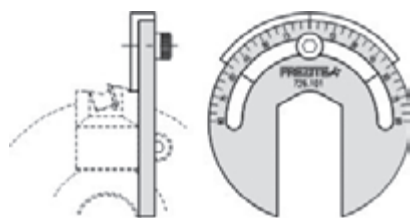
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Adjustable chamfering cutterhead

D	D _{max.}	B	d	Z	n _{min.-max.}	Ref.
140	163	50	30	2	5500-7500	510.103
170	193	50	30/50	2	4500-6000	510.102
	218	80	30/50	3	4500-6000	510.301

Spare parts

nr.	B	Dim.	Ref.
1 Knife		50x12x1,5 80x13x2,2	750.106 750.108
2 Clamping wedge	50 80		707.121 707.128
3 Screw		M8x10	705.540
4 Blocking sleeve			709.109
5 Screw		M8x30	705.341
6 Screw		M8x50	705.555
7 T Wrench		SW4 SW5	706.104 706.105

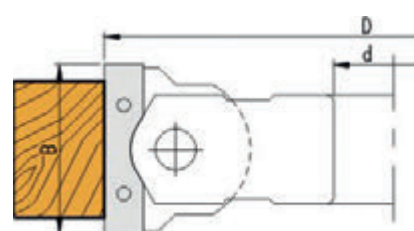


Ref. 726.101

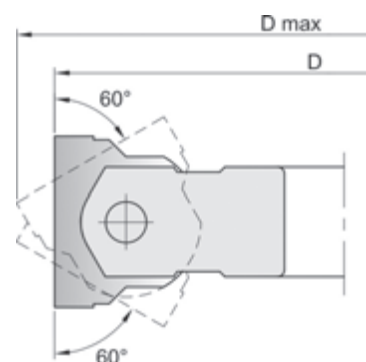
Scale in 1° increment

MAN HW

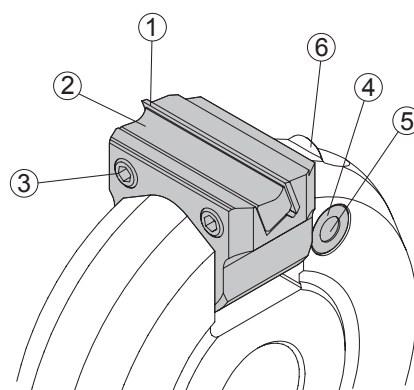
510



3



Scale in 2,5° increment



Chamfering cutterhead

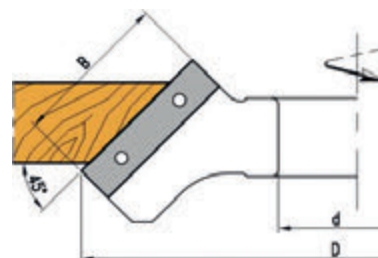
D	B	d	Z	n min.-max.	Ref.
175	50	30/50	4	4300-7400	544.201

Spare parts

	Dim.	Ref.
Knife	50x12x1,5	750.106
Clamping wedge		707.002.48
Screw	M8x16	705.542
T Wrench	SW4	706.104

MAN HW

544

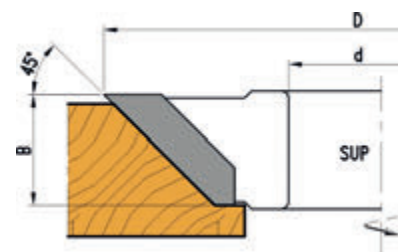


Chamfering cutterblock

D	B	d	Z	n min.-max.	Ref.INF	Ref.SUP
140	15	30/50	4	5500-9500	407.091	407.092
150	30	30/50	4	5200-8900	407.301	407.302

MAN HW

407



V-grooving cutterhead

D	d	Z	n min.-max.	Ref.
140	30/50	2+2	5500-9500	519.201

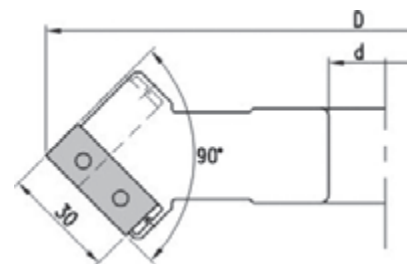
Spare parts

	Dim.	Ref.
Knife	29,5x12x1,5	753.207
Clamping wedge	inf.	707.133.30
	sup.	707.130.30
Screw	M8x12	705.541
T Wrench	SW4	706.104



MAN HW

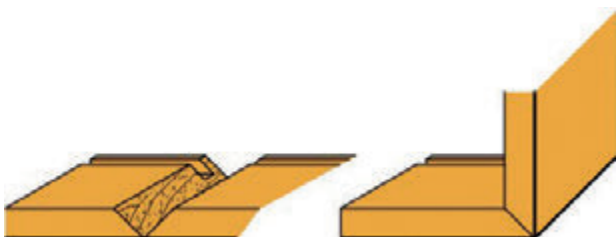
519



3

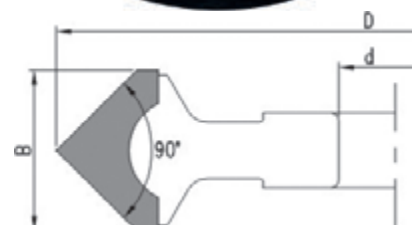
V-grooving cutterblock

D	B	d	Z	n min.-max.	Ref.
140	16	30/50	4	5500-9500	152.301



MAN HW

152



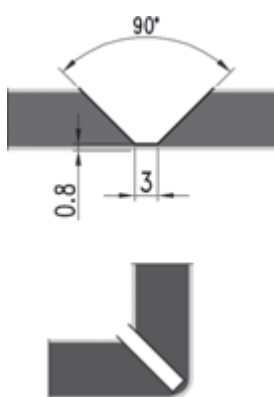
V-grooving cutterblock for Alucobond®

	D	B	α	d	Z	n min.-max.	Ref.
new	244	18,5	90°	30	8	3100-7000	315.101
new		18,5	135°	30	8	3100-7000	315.102

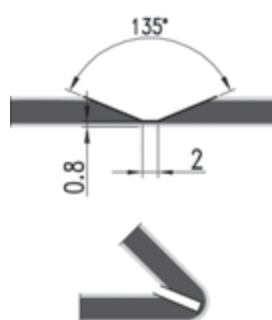
Cutterblock with 90° (V-shape) suitable to work boards up to 8,0mm thickness.
Cutterblock with 135° (V-shape) suitable to work boards up to 4,0mm thickness.

MAN HW

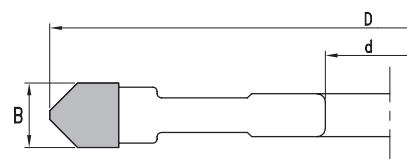
315



Groove for foldings up to 90°



Groove for foldings up to 180°



Chamfering and radiated cutterhead

D	B	d	Z	R	n min.-max.	Ref.
125	50	40/50	4	4	6200-10600	568.101

MAN HW

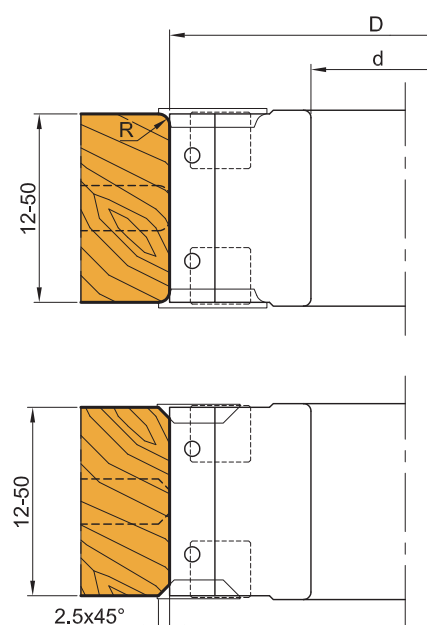
568



Cutterheads supplied with rounding blade R=3

Spare parts

	Dim.	Ref.
Knife	50x12x1,5	750.106
Clamping wedge		707.002.48
Screw	M8x13	705.542
Chamfering blade	45°	780.260
Rounding blade	R2	780.250
	R3	780.251
Screw	M5x13,5	705.318
	M5x12	705.523
T Wrench	SW2,5 (M5)	706.102
	SW4 (M8)	706.104



3

Jointing, chanfering and rounding cutterhead

Nr.	D	B	d	Z	R	Ref.
1	100	30	30	2		524.101
1		50	30	2		524.102
1	125	30	40/50	3		524.111
1		50	40/50	3		524.112
2	113	16	30	2	2 - 6 / 45°	524.211 ○
2	137	16	40/50	3	2 - 6 / 45°	524.212 ○
2	146	25	40/50	3	8 - 10 / 45°	524.213 ○

○ Cutterhead supplied without knives

Spare parts

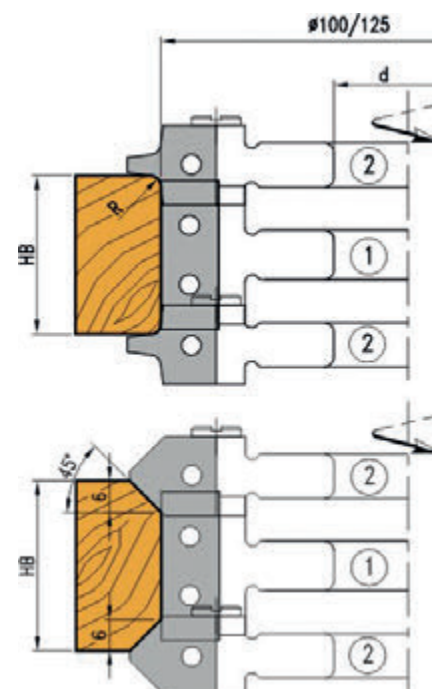
	Dim.	Ref.
Knife	30x12x1,5	750.104
	50x12x1,5	750.106
	R2 16x17,5x2	765.101
	R3 16x17,5x2	765.102
	R4 16x17,5x2	765.103
	R5 16x17,5x2	765.104
	R6 16x17,5x2	765.105
	R8 25x25x2	765.107
	R10 25x25x2	765.109
	7x45° 16x17,5x2	765.501
Clamping wedge	10x45° 25x25x2	765.502
	B30	707.001.28
	B50	707.001.48
	R2-6 / 45°	707.155
	R8-10 / 45°	707.280
Screw	R2-6 / 45° M6x10	705.532
	R8-10 / 45° M8x12	705.541
T Wrench	SW3 (M6)	706.103
	SW4 (M8)	706.104

MEC HW

524



Cutter diameter	n max
100-113	11.800
125-137	9.100
125-146	9.100



Cutterhead supplied without spacer set.

	HB min-max	2x ¹
R2 - 6/45°	14-33	703.009
R8 - 10/45°	21-44	703.010z

	HB min-max	2x ¹
R2 - 6/45°	18-53	703.015
R8 - 10/45°	25-64	703.012

¹ Spacer set

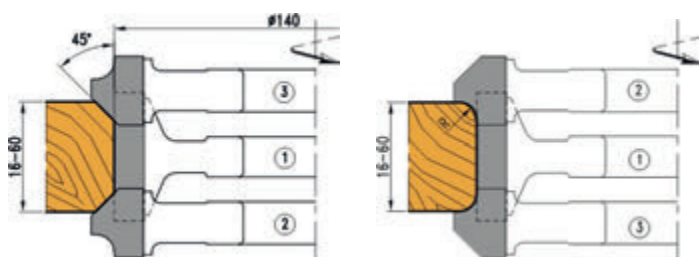
¹

Chamfering and radiated cutterset

Nr.	D	B	d	Z	R	n max.	Ref.
1	140	60	30/50	3		8500	382.201
2	153	18	30/50	3	5	8500	382.404
3	153	18	30/50	3	5	8500	382.414
1+2+3							382.104

Spacers set

B	Ref.
22	703.015



MEC HW

382



3

Rounding cutterhead

D	B	d	Z	R	n min.-max	Ref.
125,5	20	30/50	3	5/7	6100-10500	526.201 ○
132,5	20	30/50	3	8/10	5800-10000	526.202 ○
141	25	30/50	3	12/15	5400-9400	526.203 ○

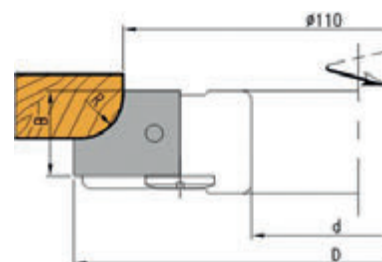
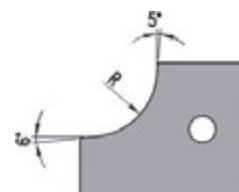
○ Cutterhead supplied without knives

Spare parts

	R	Dim.	Ref.
Knife	5	20x20x2	775.201
	7	20x20x2	775.202
	8	20x25x2	775.203
	10	20x25x2	775.204
	12	25x30x2	775.205
	15	25x30x2	775.206
Clamping wedge	5/7		707.180
	8/10		707.181
	12/15		707.182
Screw		M8x16	705.542
T Wrench		SW4	706.104

MAN HW

526

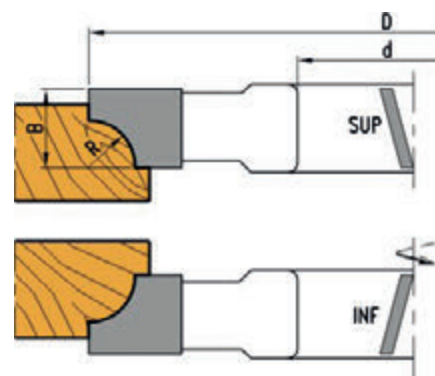


Quarter round concave radius shaper cutterblock

D	B	d	Z	R	n min.-max.	Ref.INF	Ref.SUP
140	12	30/50	4	5	5500-9500	370.101	370.301
	14	30/50	4	7	5500-9500	370.102	370.302
	15	30/50	4	8	5500-9500	370.103	370.303
	17	30/50	4	10	5500-9500	370.104	370.304
	19	30/50	4	12	5500-9500	370.105	370.305
	22	30/50	4	15	5500-9500	370.106	370.306
	27	30/50	4	20	5500-9500	370.107	370.307
150	33	30/50	4	25	5200-8900	370.108	370.308
160	40	30/50	4	30	4800-8300	370.109	370.309
180	50	30/50	4	40	4300-7400	370.110	370.310

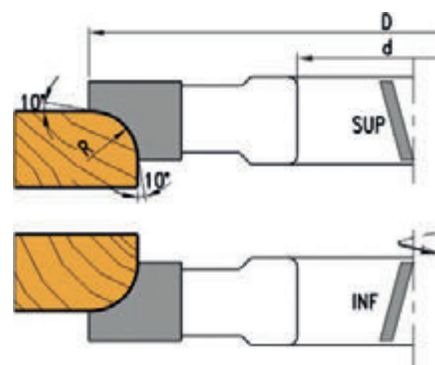
MAN HW

370



D	B	d	Z	R	n min.-max.	Ref.INF	Ref.SUP
140	12	30/50	4	5	5500-9500	370.501 • 370.701 •	
	14	30/50	4	7	5500-9500	370.502 • 370.702 •	
	15	30/50	4	8	5500-9500	370.503 • 370.703 •	
	17	30/50	4	10	5500-9500	370.504 • 370.704 •	
	19	30/50	4	12	5500-9500	370.505 • 370.705 •	
	22	30/50	4	15	5500-9500	370.506 • 370.706 •	
	27	30/50	4	20	5500-9500	370.507 • 370.707 •	
150	33	30/50	4	25	5200-8900	370.508 • 370.708 •	
160	40	30/50	4	30	4800-8300	370.509 • 370.709 •	
180	50	30/50	4	40	4300-7400	370.510 • 370.710 •	

• Under request



Half round concave radius shaper cutterhead

D	B	d	Z	R	n min.-max.	Ref.
140	20	30/50	3	4; 5; 6	500-9500	591.101 ○
	30	30/50	3	8; 10	500-9500	591.102 ○

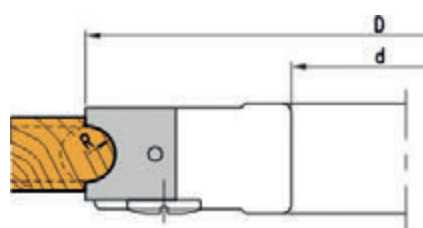
○ Cutterhead supplied without knives

Spare parts

	R	Dim.	Ref.
Knife	4	20x20x2	785.761
	5	20x20x2	785.762
	6	20x20x2	785.763
	8	30x25x2	785.764
	10	30x25x2	785.765
Clamping wedge	4/5/6		707.002.18
	8/10		707.812
Screw		M8x16	705.542
T Wrench		SW4	706.104

MAN HW

591



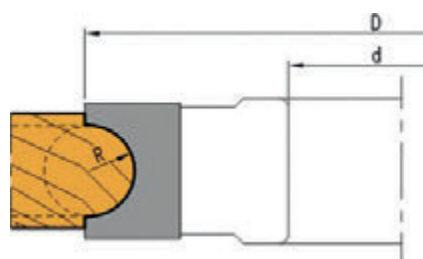
3

Half round concave radius shaper cutterblock

D	B	d	Z	R	n min.-max.	Ref.
140	26	30/50	4	6	5500-9500	213.104
	28	30/50	4	7,5	5500-9500	213.110
	30	30/50	4	10	5500-9500	213.105
	40	30/50	4	12,5	5500-9500	213.106
	45	30/50	4	15	5500-9500	213.107
	50	30/50	4	17,5	5500-9500	213.108
	55	30/50	4	20	5500-9500	213.109

MAN HW

213

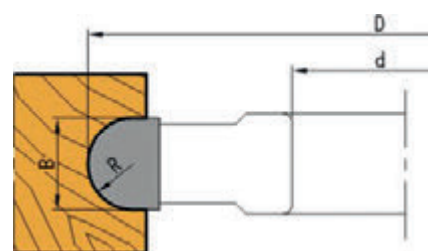


Half round convex radius shaper cutterblock

D	B	d	Z	R	n min.-max.	Ref.
140	5	30/50	4	2,5	5500-9500	350.101
	6	30/50	4	3	5500-9500	350.099
	8	30/50	4	4	5500-9500	350.100
	10	30/50	4	5	5500-9500	350.102
	12	30/50	4	6	5500-9500	350.104
	15	30/50	4	7,5	5500-9500	350.105
	20	30/50	4	10	5500-9500	350.107
	40	30/50	4	20	5500-9500	350.113

MAN HW

350

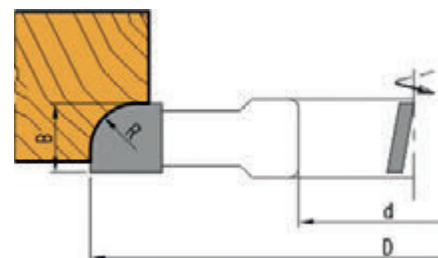


Quarter round convex radius shaper cutterblock

D	B	d	Z	R	n min.-max.	Ref.
140	10	30/50	4	5	5500-9500	360.101
	15	30/50	4	10	5500-9500	360.103
	20	30/50	4	15	5500-9500	360.105
	25	30/50	4	20	5500-9500	360.106

MAN HW

360



Quarter round concave-convex radius shaper cutterhead

D	B	d	Z	R	n min.-max.	Ref.
140	20	30/50	3	5, 6, 7	5500-9500	592.101 ○
	25	30/50	3	8,10	5500-9500	592.102 ○
new	35	30/50	3	12,15	5500-9500	592.103 ○

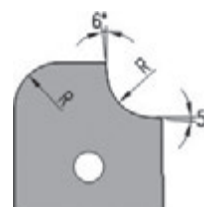
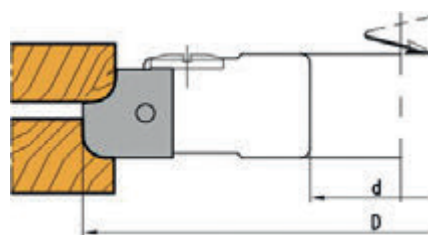
○ Cutterhead supplied without knives

Spare parts

	R	Dim.	Ref.
Knife	5	20x20x2	785.766
	6	20x20x2	785.767
	7	20x20x2	785.772
	8	25x25x2	785.773
	10	25x25x2	785.769
Clamping wedge	12	35x30x2	785.776
	15	35x30x2	785.777
	5,6,7		707.002.18
Screw	8,10		707.811
	12,15		707.813
	5,6,7	M8x16	705.542
T Wrench	8,10,12,15	M10x20	705.552
		SW4 (M8)	706.104
		SW5 (M10)	706.105

MAN HW

592



3

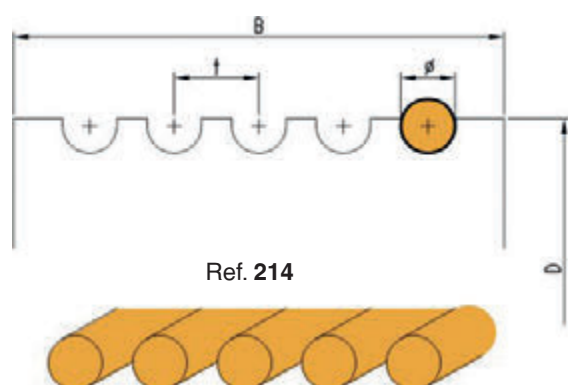
Multiple dowel cutterblock

D	d	n max.	
120-130	30/50	10200	•
131-140	30/50	9500	•
141-150	30/50	8900	•
151-160	30/50	8300	•
• Under request			

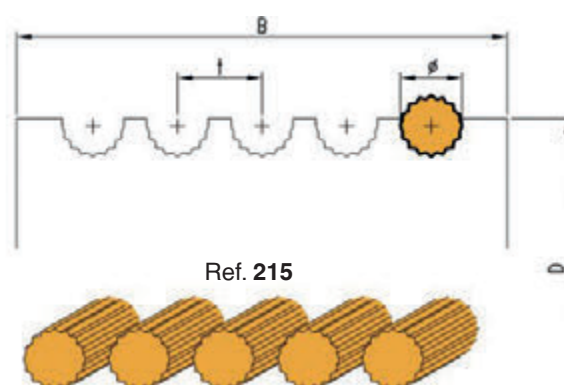
MEC	HS
	HW

214/5

According to DIN 68150.



Ref. 214



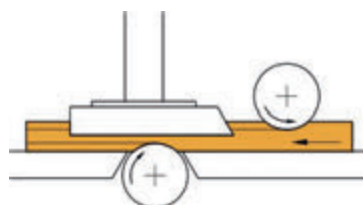
Ref. 215

HS

Ø	6	8	10	12	14	15	16	18	20	25	
t	7	9	11	13,5	15,5	16,5	17,5	19,5	22	27	
Nr. of dowels	B= Cutter width										
	2	23	27	31	35,5	39,5	41,5	43,5	47,5	56	66
	3	30	36	42	49	55	58	61	67	78	93
	4	37	45	53	62,5	70,5	74,5	78,5	86,5	100	120
	5	44	54	64	76	86	91	96	106	122	-
	6	51	63	75	89,5	101,5	107,5	113,5	125,5	-	-
	7	58	72	86	103	117	124	-	-	-	-
8	65	81	97	116,5	-	-	-	-	-	-	

t (HW) = t (HS) + 1mm

In order to ensure perfect machining of dowels, the application of a guide rail is recommended.



Universal profile cutterhead

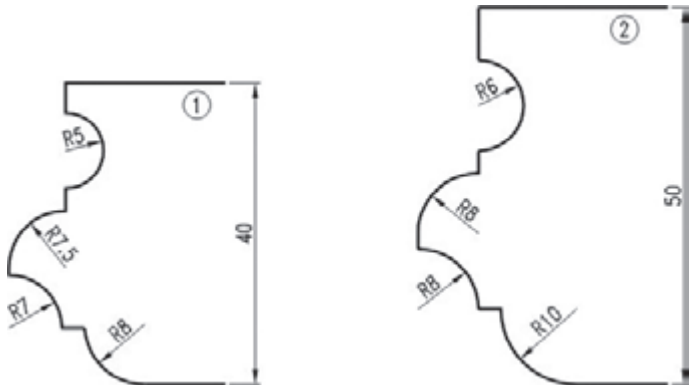
D	B	d	Z	n min.-max.	Ref.
140	50	30/50	2	5500-9500	593.101

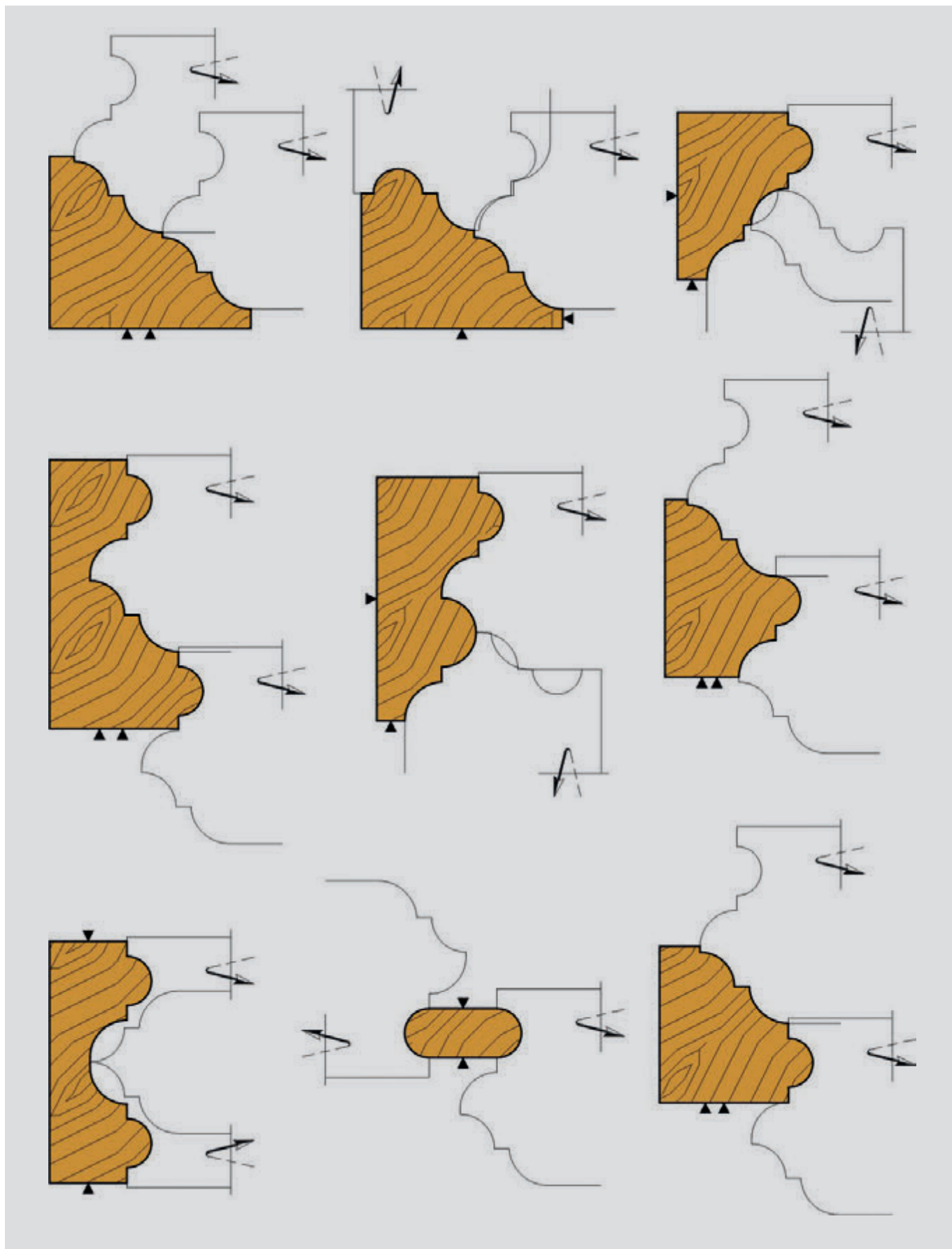
Spare parts					
	Dim.				Ref.
Knife	50x30x2				785.771
Clamping wedge					707.952
Screw	M8x16				705.542
T Wrench	SW4				706.104



Universal profile cutterblock

Nr.	D	B	d	Z	n min.-max.	Ref.
1	120	40	30	2	6400-11100	211.110
1	140	40	50	3	5500-9500	211.301
2		50	50	3	5500-9500	211.302





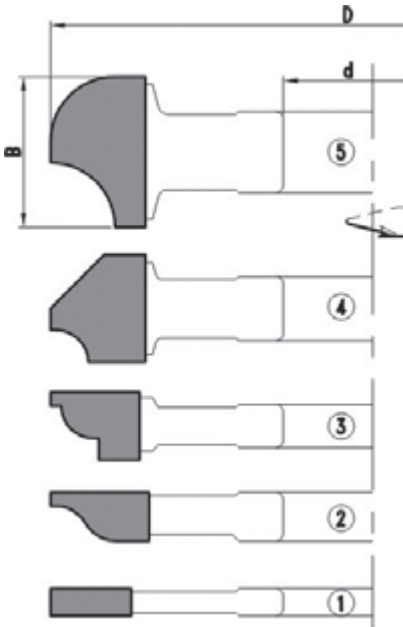
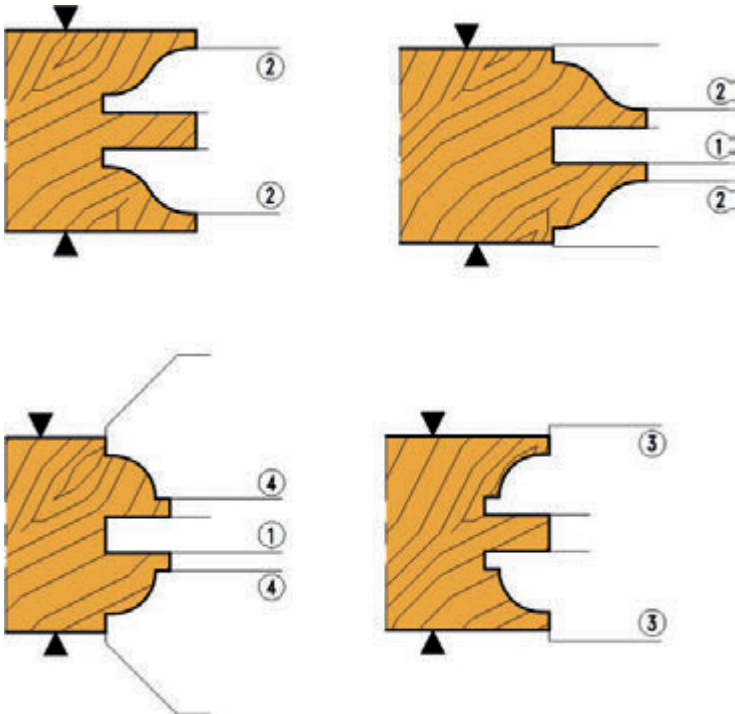
D	d	Z	n min.-max.	Ref.
120	30	2	6400-11100	480.382
140	50	2	5500-9500	481.382

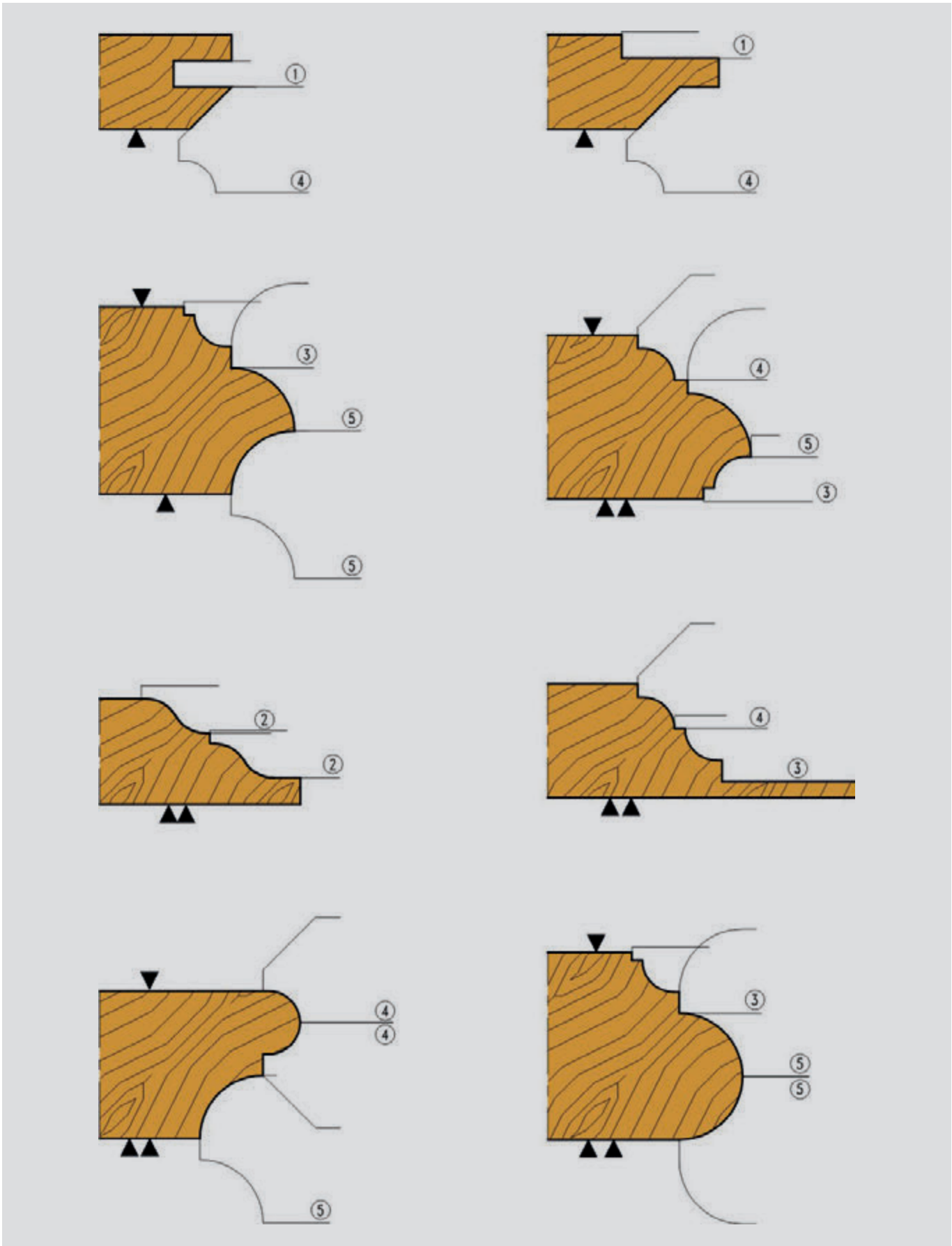
MAN HW

480/1



Set composed by 5 cutters.





D	B	d	Z	n max.	Ref.
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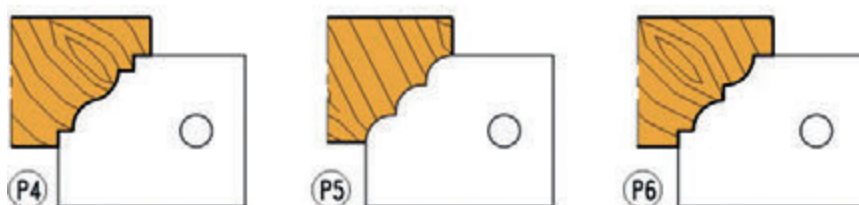
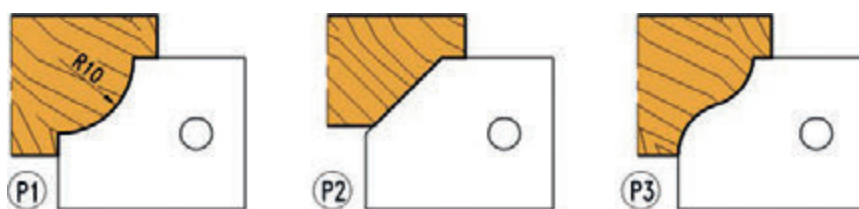
140 20 50 3 9500 567.101 ○

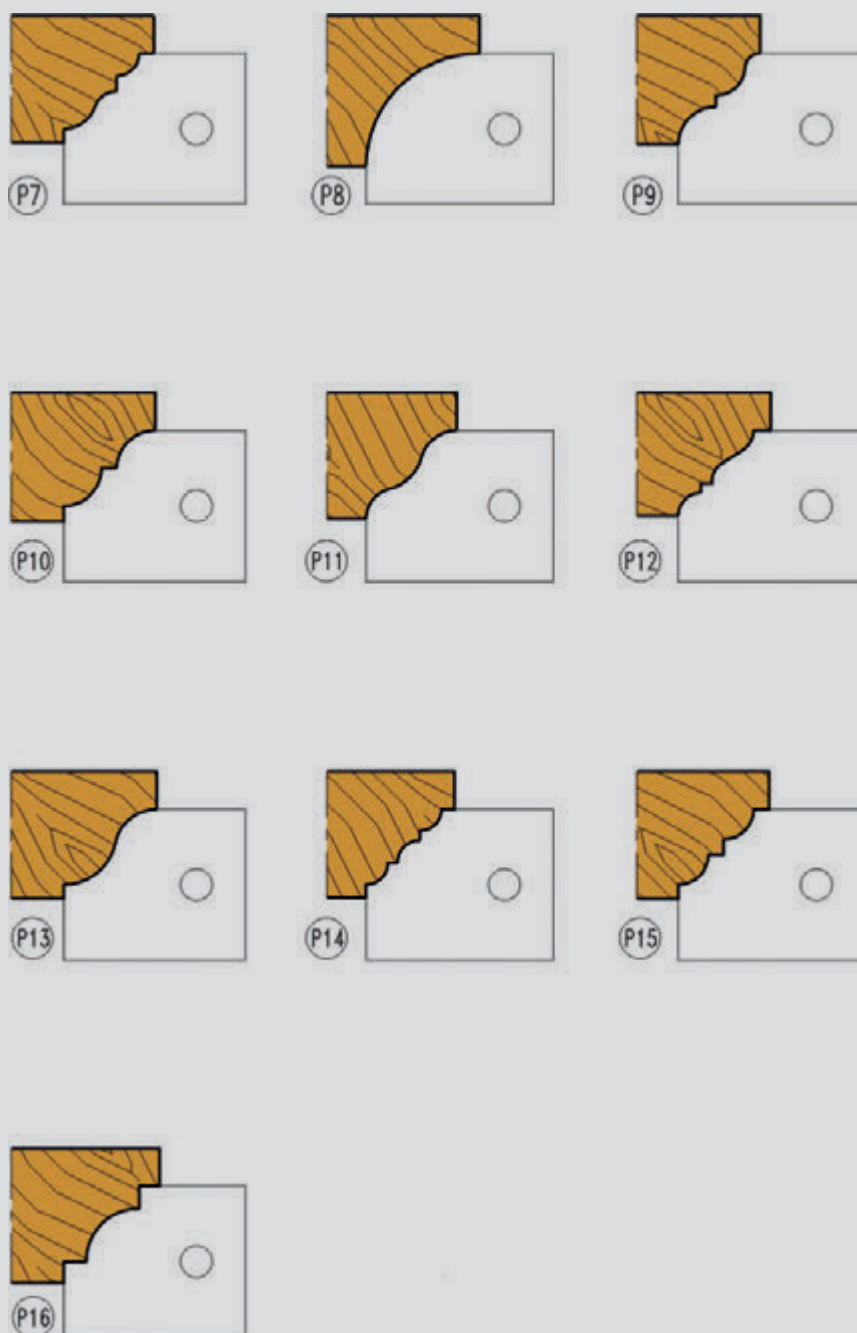
○ Cutterhead supplied without knives



Spare parts

		Dim.	Ref.
Knife	P1	20x25x2	785.631
	P2	20x25x2	785.632
	P3	20x25x2	785.633
	P4	20x25x2	785.634
	P5	20x25x2	785.635
	P6	20x25x2	785.636
	P7	20x25x2	785.637
	P8	20x25x2	785.638
	P9	20x25x2	785.639
	P10	20x25x2	785.640
	P11	20x25x2	785.641
	P12	20x25x2	785.642
	P13	20x25x2	785.643
	P14	20x25x2	785.644
	P15	20x25x2	785.645
	P16	20x25x2	785.646
Clamping wedge			707.090
Screw			M8x16 705.542
T Wrench	R3	SW4	706.104





D	B	d	Z	n max.	Ref.
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MEC HW

567



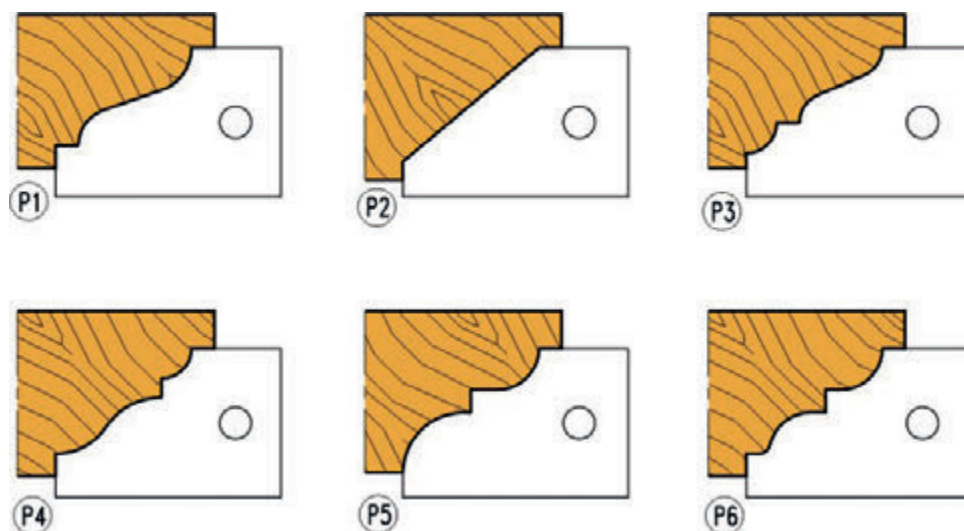
140 20 50 3 9500 567.201 ○

○ Cutterhead supplied without knives

Spare parts

		Dim.	Ref.
Knife	P1	20x30x2	785.651
	P2	20x30x2	785.652
	P3	20x30x2	785.653
	P4	20x30x2	785.654
	P5	20x30x2	785.655
	P6	20x30x2	785.656
	P7	20x30x2	785.657
	P8	20x30x2	785.658
	P9	20x30x2	785.659
	P10	20x30x2	785.660
	P11	20x30x2	785.661
	P12	20x30x2	785.662
	P13	20x30x2	785.663
	P14	20x30x2	785.664
	P15	20x30x2	785.665
	P16	20x30x2	785.666
	P17	20x30x2	785.667
	P18	20x30x2	785.668
Clamping wedge			707.086
Screw			M8x16 705.542
T Wrench			SW4 706.104

3





Universal profile cutterhead

D	B	d	Z		Ref.
138	40	30/50	3	8500	564.111
	50	30/50	3	8500	564.112
	60	30/50	3	8500	564.113

Knives and back support not included

Spare parts

	Dim.	Ref.
Clamping wedge	40	707.300.38
	50	707.300.48
	60	707.300.58
Screw	M8x16	705.542
T Wrench	SW4	706.104

Knives not profiled

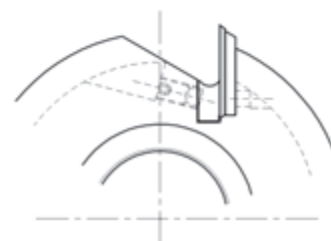
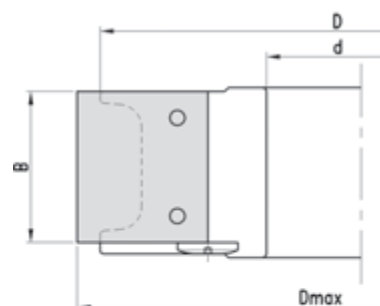
	Dim.	Dmax.	Ref.
40	40x35x2	150	769.204
50	50x35x2		769.206
60	60x35x2		769.208
40	40x40x2	160	769.214
50	50x40x2		769.207
60	60x40x2		769.209

Back support not profiled-

	Dim.	Dmax.	Ref.
40	38x31x3,8	150	710.210
50	48x31x3,8		710.211
60	58x31x3,8		710.212
40	38x36x3,8	160	710.220
50	48x36x3,8		710.221
60	58x36x3,8		710.222

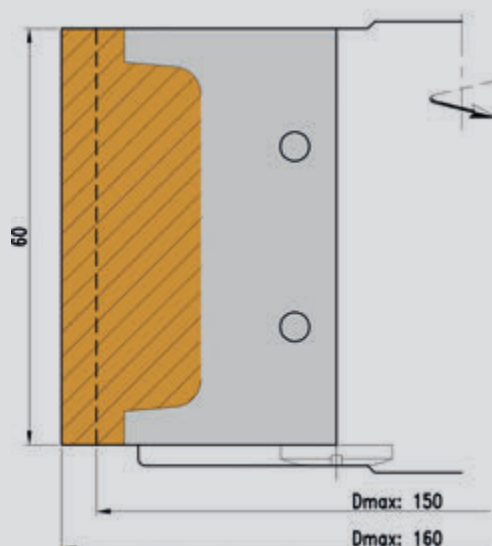
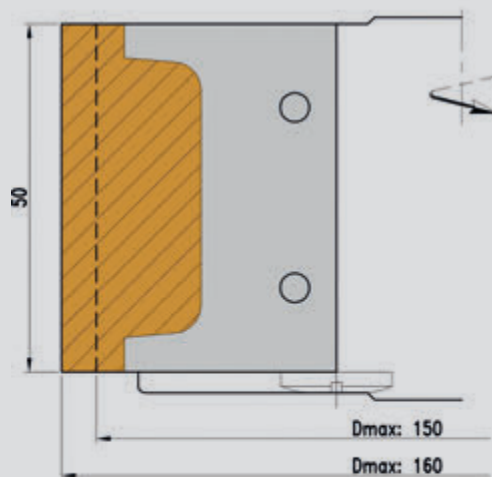
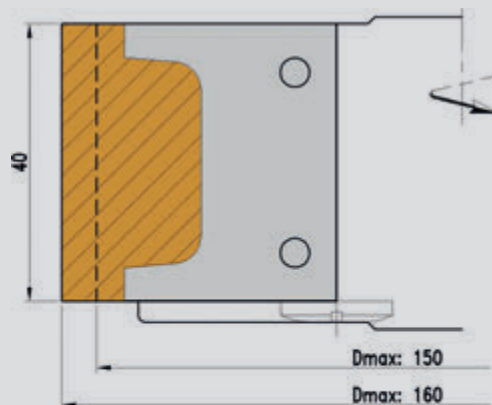
MEC HW

564



3


Available area for profiling (1:1)



Moulding cutterhead PowerLock

D	B	S	Z	n max.	Ref. LH/INF	Ref. RH/SUP
90	60	HSK 85WE	2	12000	601.101.61	601.201.61
	80	HSK 85WE	2	12000	601.102.61	601.202.61
	100	HSK 85WE	2	12000	601.103.61	601.203.61
	130	HSK 85WE	2	12000	601.104.61	601.204.61
	150	HSK 85WE	2	12000	601.105.61	601.205.61
	170	HSK 85WE	2	12000	601.106.61	601.206.61
	190	HSK 85WE	2	12000	601.107.61	601.207.61
	210	HSK 85WE	2	12000	601.108.61	601.208.61
90	240	HSK 85WE	2	12000	601.109.61	601.209.61
	60	HSK 85WE	4	12000	601.151.61	601.251.61
	80	HSK 85WE	4	12000	601.152.61	601.252.61
	100	HSK 85WE	4	12000	601.153.61	601.253.61
	130	HSK 85WE	4	12000	601.154.61	601.254.61
	150	HSK 85WE	4	12000	601.155.61	601.255.61
	170	HSK 85WE	4	12000	601.156.61	601.256.61
	190	HSK 85WE	4	12000	601.157.61	601.257.61
90	210	HSK 85WE	4	12000	601.158.61	601.258.61
	240	HSK 85WE	4	12000	601.159.61	601.259.61

○ Cutterhead supplied without knives

Spare parts

	Dim.	Ref.
Screw	M12x20	705.556
T Wrench	SW6	706.106

We offer three different solutions for the planing and profiling work with PowerLock technology: Blank (rigid body - monobloc), modular (adaptor cone HSK) and arbor HSK (for mounting) systems. For more details, please consult our commercial department.



MEC HS
HW

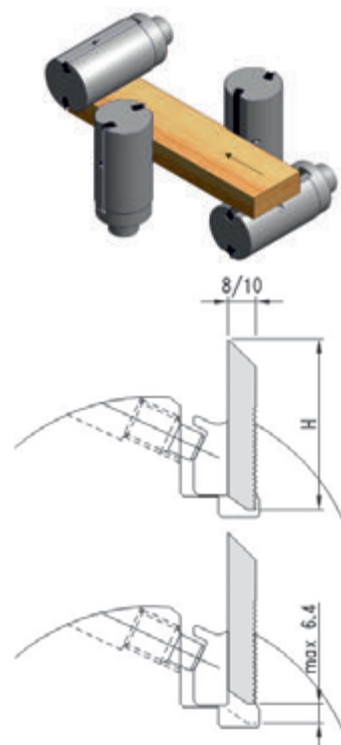
601



3

Recommended cutting material

Softwood	HS
Hardwood	HW



Maximum profile depth

Knife	HS	HW
H=50	20	20
H=60	28	20
H=70	38	24

Moulding cutterhead

D	B	d	Z	n min.-max.	Ref.
122	40	30/40	2	4300-7400	573.101 ○
	60	30/40	2	4300-7400	573.102 ○
	80	30/40	2	4300-7400	573.103 ○
	100	30/40	2	4300-7400	573.104 ○

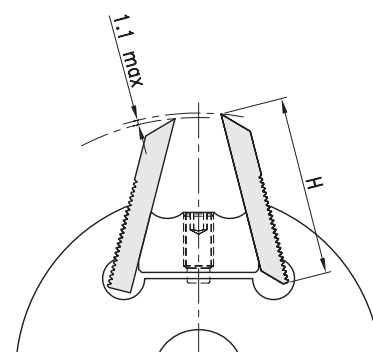
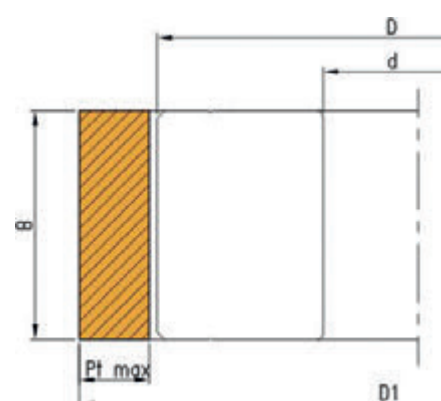
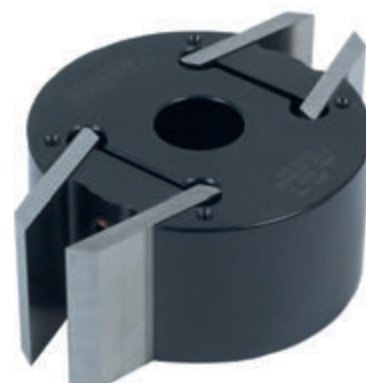
○ Cutterhead supplied without knives

Spare parts

	Dim.	Ref.
Clamping wedge	40	707.853.40
	60	707.853.60
	80	707.853.80
	100	707.853.100
Screw	M12x20	705.556
T Wrench	SW6	706.106

MAN HS

573



Maximum profile depth

Knife	HS
H=50	15
H=60	25

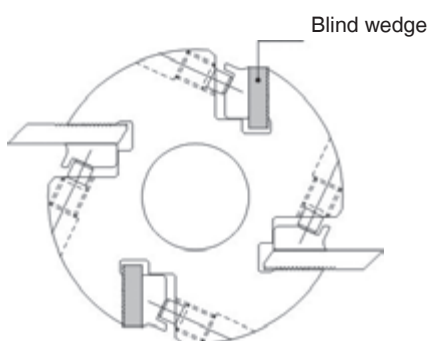
Moulding cutterhead

D	B	d	Z	n max.	Ref.
122	40	40	2	9000	501.101 ○
	60	40	2	9000	501.102 ○
	80	40	2	9000	501.103 ○
122	40	40	4	9000	501.301 ○
	60	40	4	9000	501.302 ○
	80	40	4	9000	501.303 ○
	100	40	4	9000	501.304 ○
	130	40	4	9000	501.305 ○
	150	40	4	9000	501.306 ○
	180	40	4	9000	501.307 ○
137	40	50	4	9000	501.401 ○
	60	50	4	9000	501.402 ○
	80	50	4	9000	501.403 ○
	100	50	4	9000	501.404 ○
	130	50	4	9000	501.405 ○
	150	50	4	9000	501.406 ○
	180	50	4	9000	501.407 ○

○ Cutterhead supplied without knives

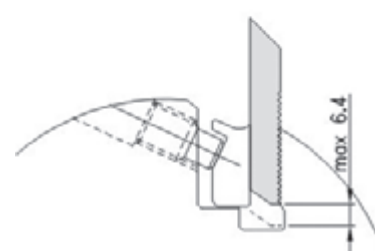
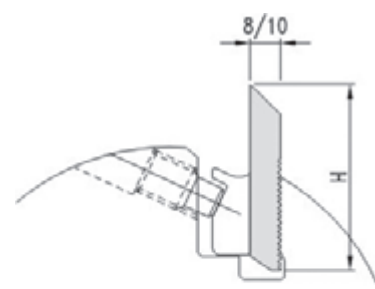
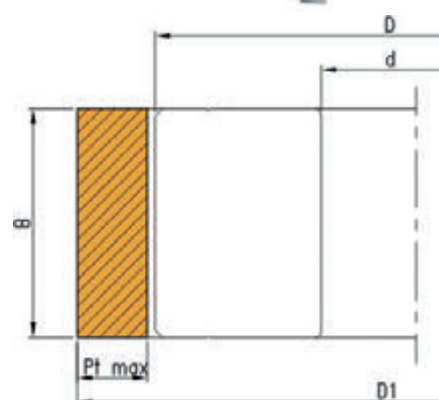
Spare parts

	B	Dim.	Ref.
Clamping wedge	40		707.430
	60		707.431
	80		707.432
	100		707.433
	130		707.435
	150		707.436
	180		707.437
	230		707.439
Blind wedge	40		707.330
	60		707.331
	80		707.332
	100		707.333
	130		707.334
	150		707.335
	180		707.336
Screw		M12x20	705.556
		SW6	706.106



MEC HS
HW

501



Maximum profile depth

Knife	HS	HW
H=50	15	11
H=60	25	17
H=70	35	20

Maximum diameter D1

Knife	D1 (D122)	D1 (D137)
H=50	160	175
H=60	179	194
H=70	198	214

Hydro-Moulding cutterhead

D	B	d	Z	n max.	Ref.
137	60	40	4	9000	562.402 ○
	100	40	4	9000	562.404 ○
	130	40	4	9000	562.405 ○
	150	40	4	9000	562.406 ○
	180	40	4	9000	562.407 ○
	230	40	4	9000	562.408 ○
	150	60	50	8000	562.412 ○
	100	50	4	8000	562.414 ○
	130	50	4	8000	562.415 ○
	150	50	4	8000	562.416 ○
	180	50	4	8000	562.417 ○
	230	50	4	8000	562.418 ○
150	60	50	6	8000	562.422 ○
	100	50	6	8000	562.424 ○
	130	50	6	8000	562.425 ○
	150	50	6	8000	562.426 ○
	180	50	6	8000	562.427 ○
	230	50	6	8000	562.428 ○
163	60	50	8	6000	562.432 ○
	100	50	8	6000	562.434 ○
	130	50	8	6000	562.435 ○
	150	50	8	6000	562.436 ○
	180	50	8	6000	562.437 ○
	230	50	8	6000	562.438 ○
new	190	60	50	12	6000 562.442 ○
new		80	50	12	6000 562.443 ○
new		100	50	12	6000 562.444 ○
new		130	50	12	6000 562.445 ○
new		150	50	12	6000 562.446 ○
new		180	50	12	6000 562.447 ○
new		230	50	12	6000 562.448 ○

○ Cutterhead supplied without knives

Spare parts

	Dim.	Ref.
Clamping wedge	60	707.431
	100	707.433
	130	707.435
	150	707.436
	180	707.437
	230	707.439
Blind wedge	60	707.431
	100	707.433
	130	707.434
	150	707.435
	180	707.436
	230	707.437
Screw	M10x20	705.552.01
T Wrench	SW5	706.105
Grease pump		724.401
Grease cartridge		724.402
Safety ring		724.404

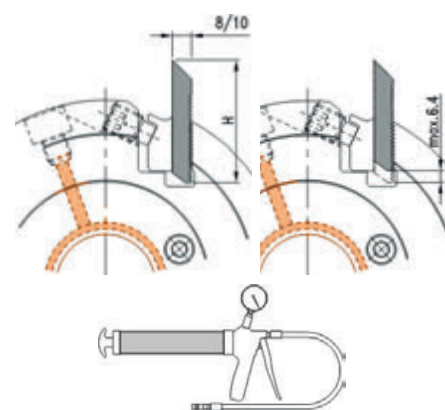
MEC HS
HW

562



Recommended cutting material

Softwood	HS
Hardwood	HW



You should always use the safety ring 724.404 while setting up the cutter. See chapter 10.

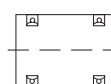
Maximum profile depth

Knife	HS	HW
H=50	15	10
H=60	25	15
H=70	35	18

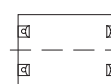
Maximum diameter

Knife	Dmax (D137)	Dmax (D150)	Dmax (D163)
H=50	175	190	200
H=60	195	205	220
H=70	215	225	240

Pressure nip-
ple scheme:



Standard



Under request

Universal cutterhead with profiled knives

With 2 rebate Knives

D	B	d	Z	n max.	Ref.
100	40	30	2	9000	590.102
120	40	50	2	9000	590.202

Set complete in box

D	B	d	Z	Knife	n max.	Ref.
100	40	30	2	1- 6	9000	590.004
	40	30	2	1-12	9000	590.003
	40	30	2	9/12/14/15/19/36	9000	590.008
120	40	50	2	1- 6	9000	590.024
	40	50	2	1-12	9000	590.023
	40	50	2	9/12/14/15/19/36	9000	590.028

With 2 rebate Knives

D	B	d	Z	n min.-max.	Ref.
100	40	30	2	6000-9000	590.101
120	40	50	2	6000-9000	590.201

Set complete in box

D	B	d	Z	Knife	n max.	Ref.
100	40	30	2	1- 6	6000-9000	590.002
	40	30	2	1-12	6000-9000	590.001
	40	30	2	9/12/14/15/19/36	6000-9000	590.009
120	40	50	2	1- 6	6000-9000	590.022
	40	50	2	1-12	6000-9000	590.021
	40	50	2	9/12/14/15/19/36	6000-9000	590.029

Spare parts

	Nr.	Dim.	Ref.
Clamping wedge	1		707.850
	2		707.851
Screw	1	M10x20	705.552
	2	M10x16	705.551
T Wrench		SW5	706.105
Knife for profiling			778.000
Deflector for profiling			778.001

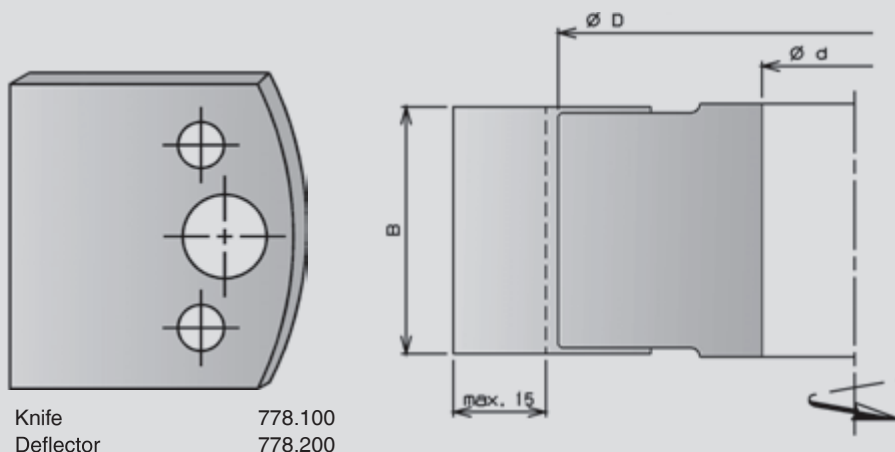
MEC SP

590

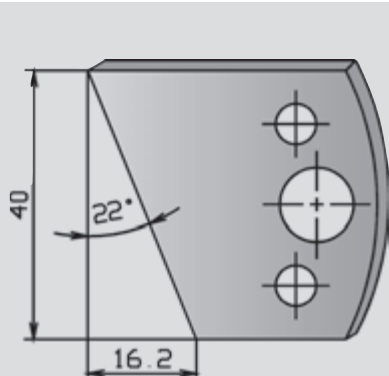


MAN SP

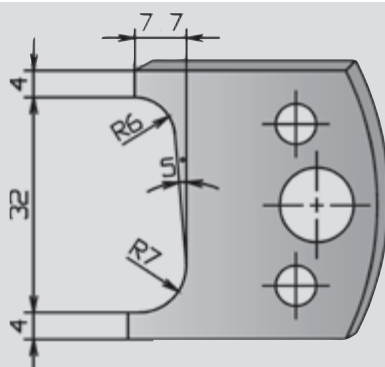
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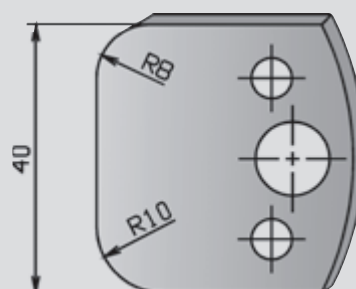
Knife 778.100
Deflector 778.200



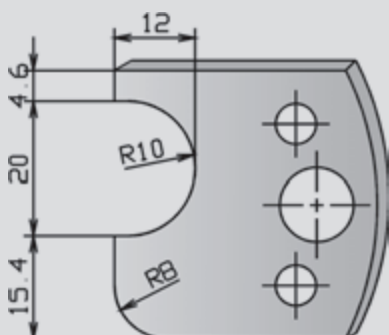
Knife Deflector 778.101
778.201



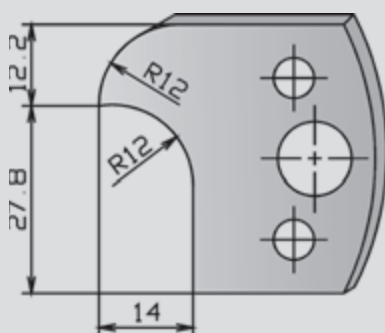
Knife Deflector 778.102
778.202



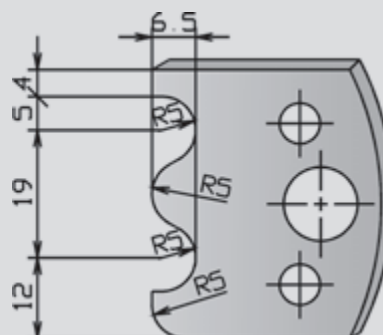
Knife Deflector 778.103
778.203



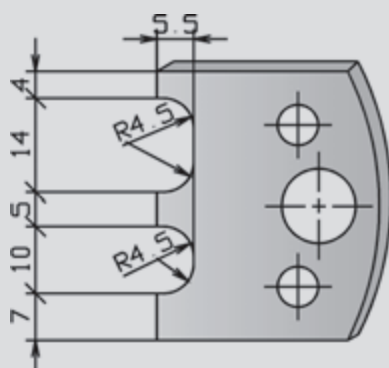
Knife Deflector 778.104
778.204



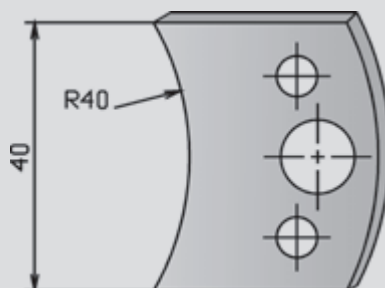
Knife Deflector 778.105
778.205



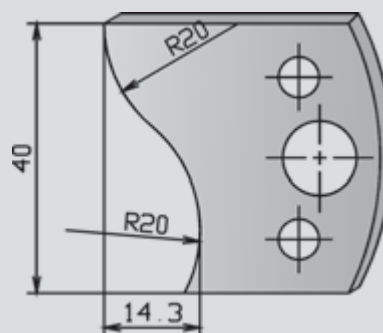
Knife Deflector 778.106
778.206



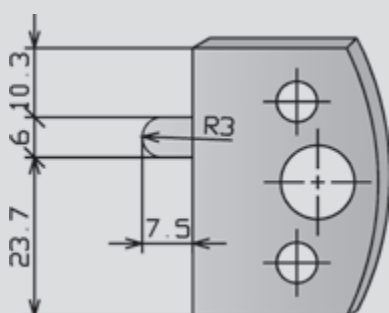
Knife Deflector 778.107
778.207



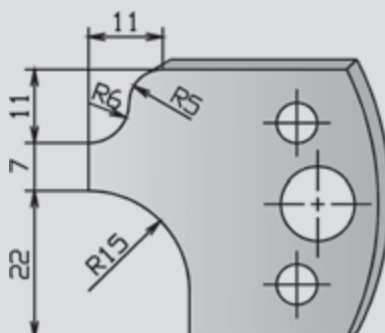
Knife Deflector 778.108
778.208



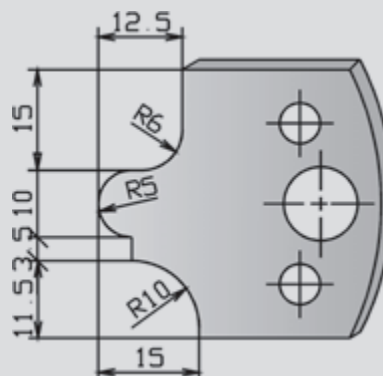
Knife Deflector 778.109
778.209



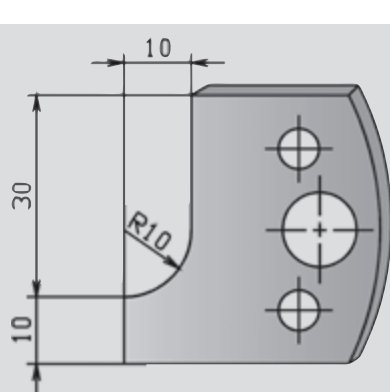
Knife Deflector 778.110
778.210



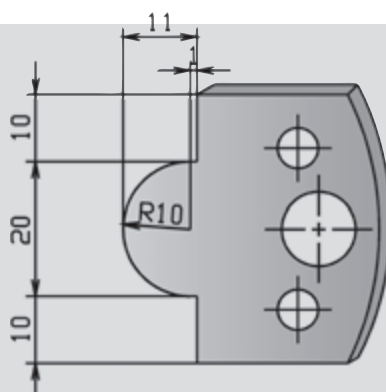
Knife Deflector 778.111
778.211



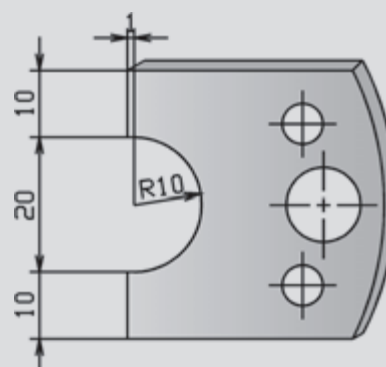
Knife Deflector 778.112
778.212



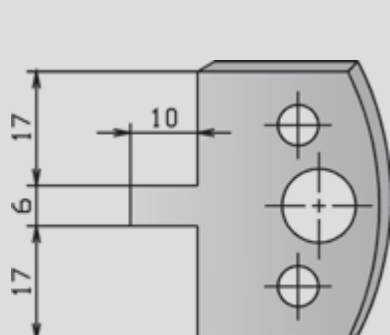
Knife 778.113
Deflector 778.213



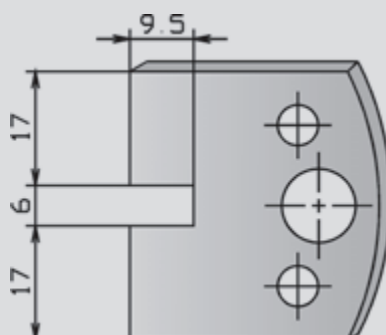
Knife 778.114
Deflector 778.214



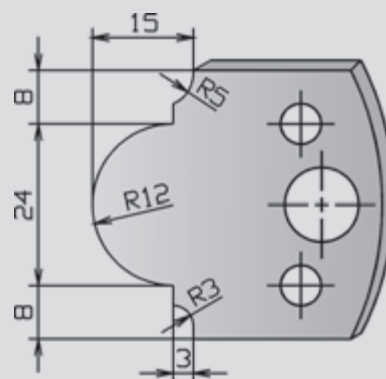
Knife 778.115
Deflector 778.215



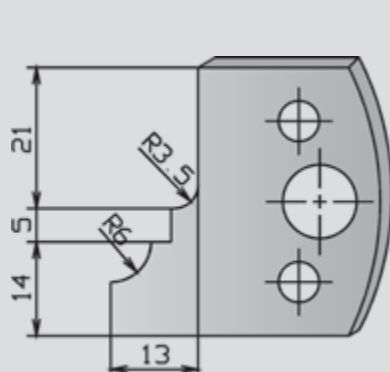
Knife 778.116
Deflector 778.216



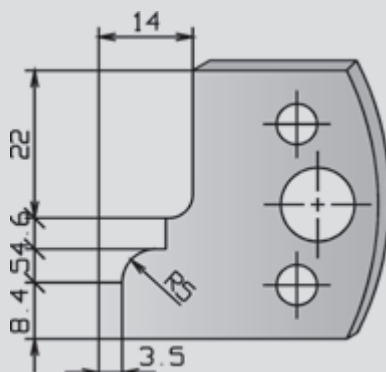
Knife 778.117
Deflector 778.217



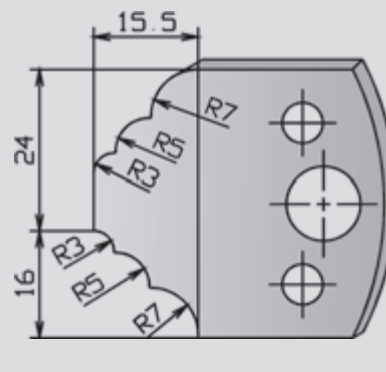
Knife 778.118
Deflector 778.218



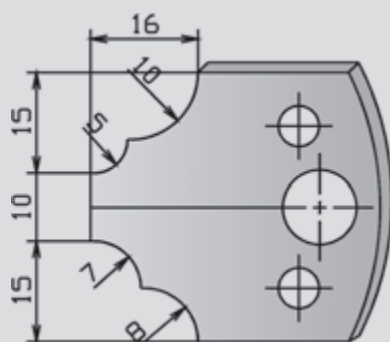
Knife 778.119
Deflector 778.219



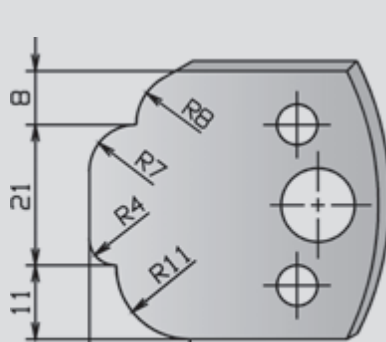
Knife 778.120
Deflector 778.220



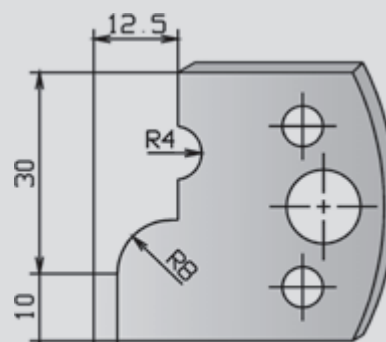
Knife 778.121
Deflector 778.221



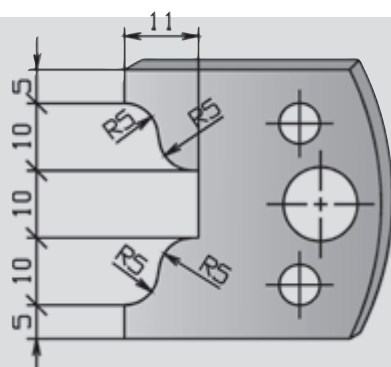
Knife 778.122
Deflector 778.222



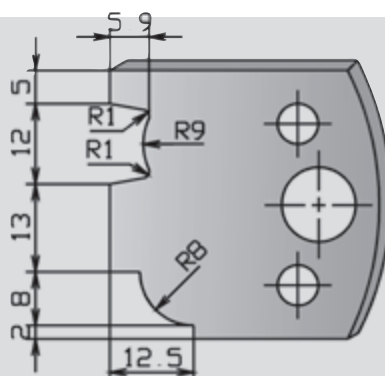
Knife 778.123
Deflector 778.223



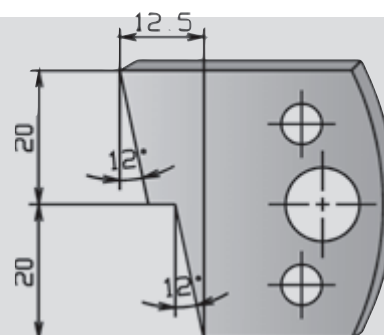
Knife 778.124
Deflector 778.224



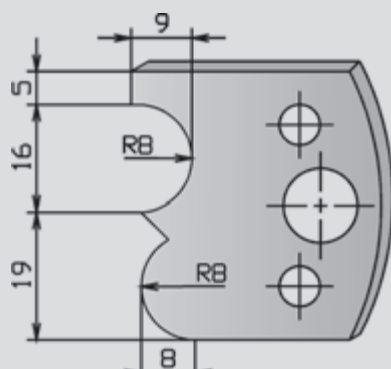
Knife 778.125
Deflector 778.225



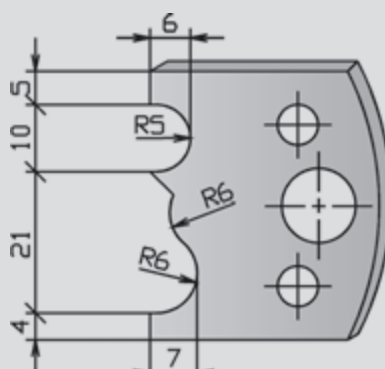
Knife 778.126
Deflector 778.226



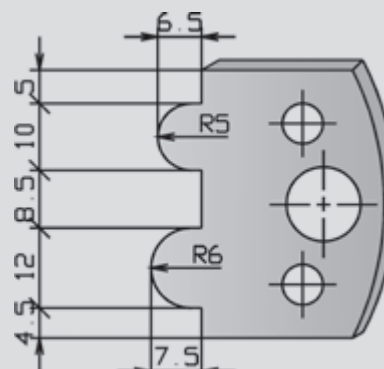
Knife 778.127
Deflector 778.227



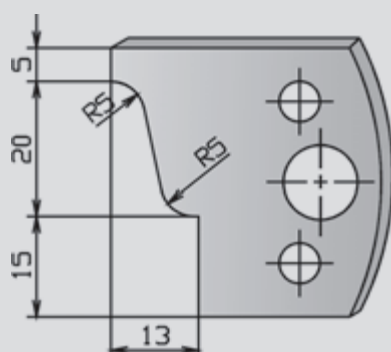
Knife 778.128
Deflector 778.228



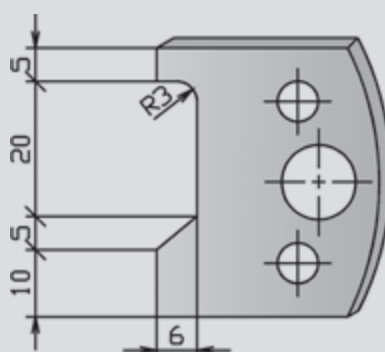
Knife 778.129
Deflector 778.229



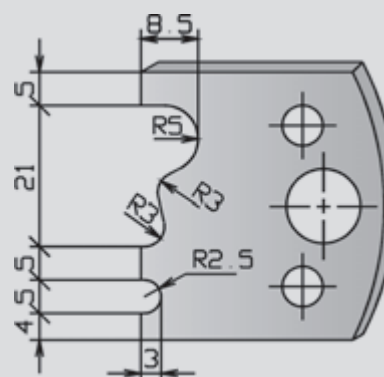
Knife 778.130
Deflector 778.230



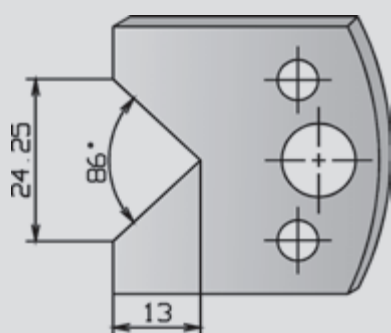
Knife 778.131
Deflector 778.231



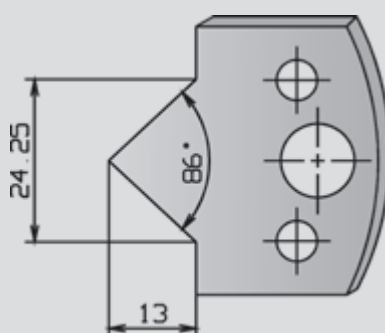
Knife 778.132
Deflector 778.232



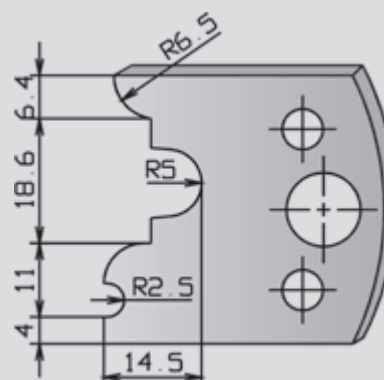
Knife 778.133
Deflector 778.233



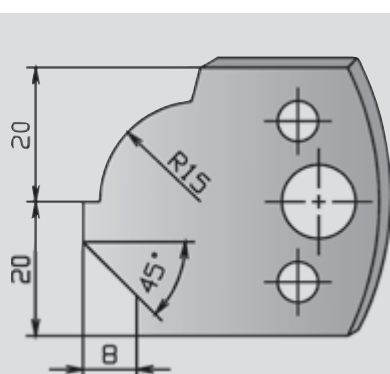
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Deflector 778.234



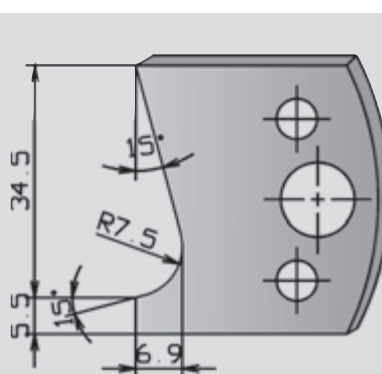
Knife 778.135
Deflector 778.235



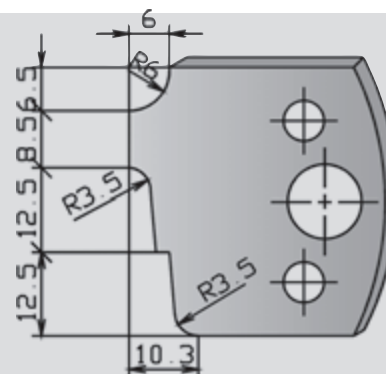
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Deflector 778.236



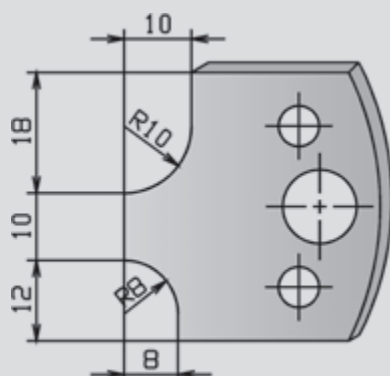
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778.237



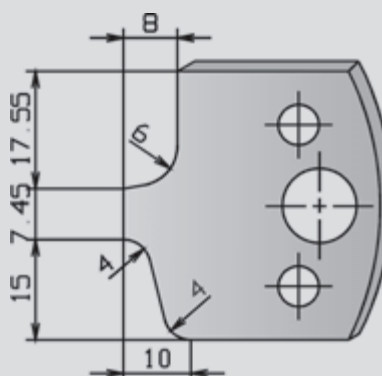
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778.238



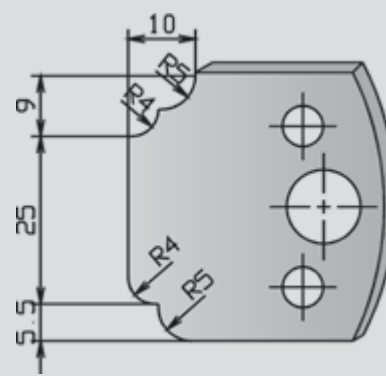
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778.239



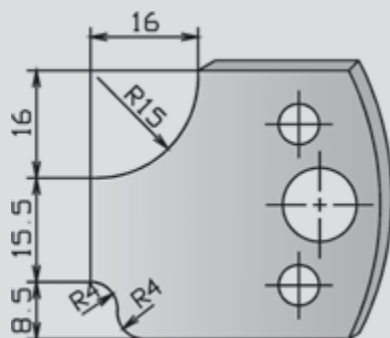
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778.240



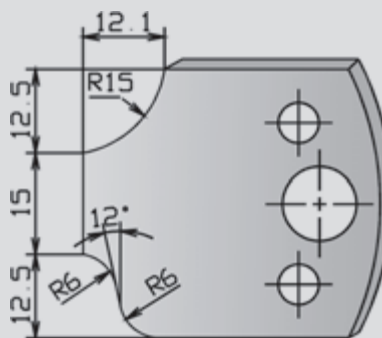
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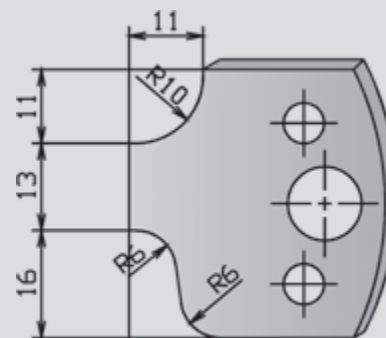
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778.242



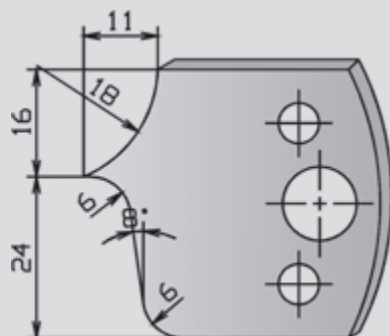
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778.243



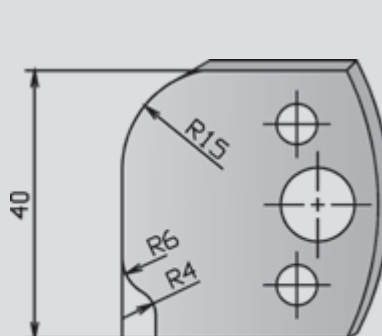
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778.244



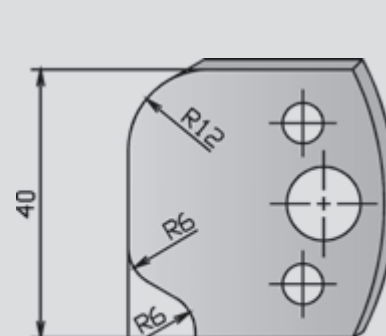
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778.245



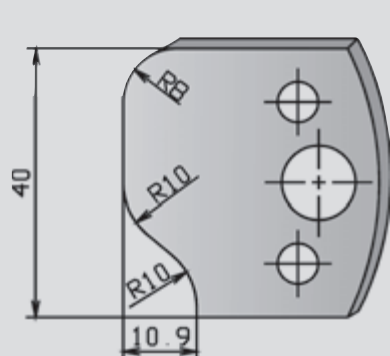
Knife Deflector 778.146
778.246



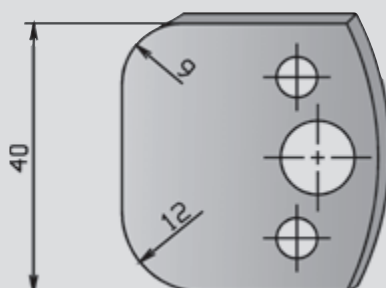
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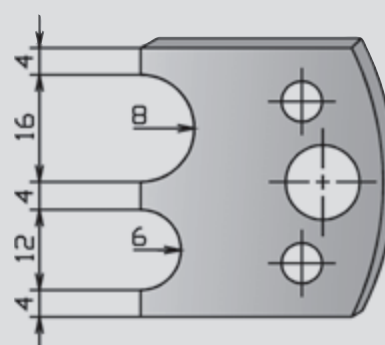
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778.248



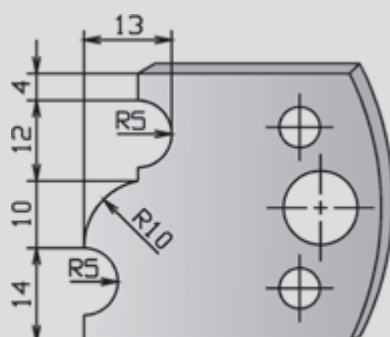
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778.249



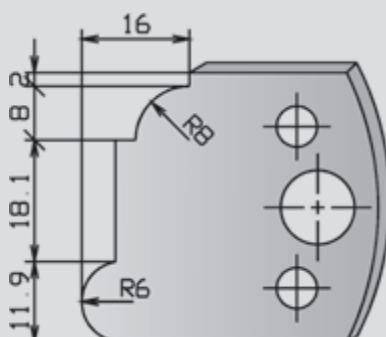
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778.250



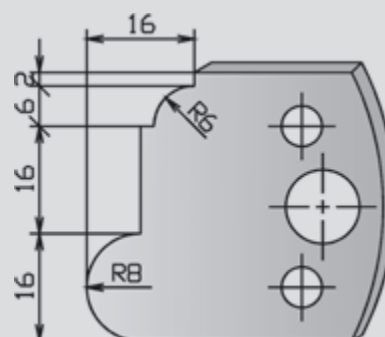
Knife Deflector 778.151
778.251



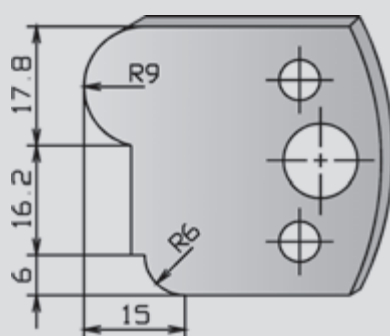
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778.252



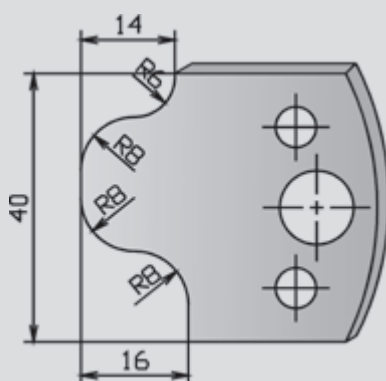
Knife Deflector 778.153
778.253



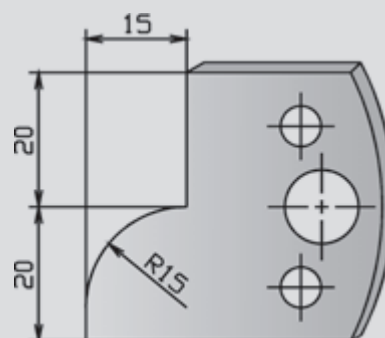
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778.254



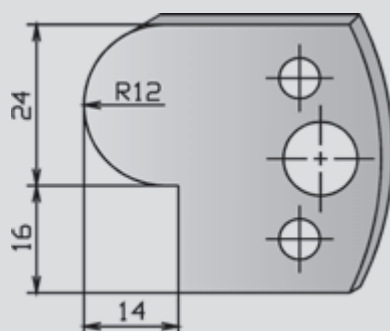
Knife Deflector 778.155
778.255



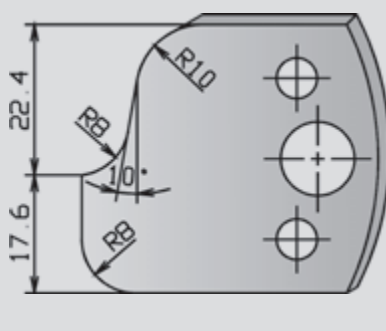
Knife Deflector 778.156
778.256



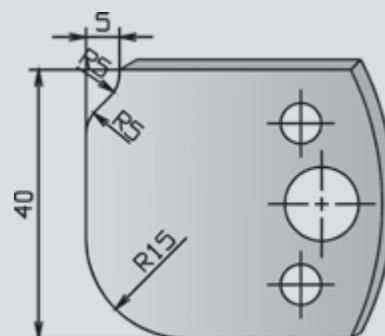
Knife Deflector 778.157
778.257



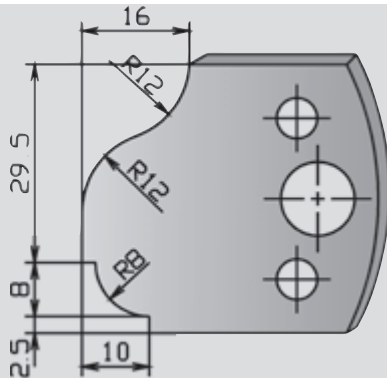
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778.258



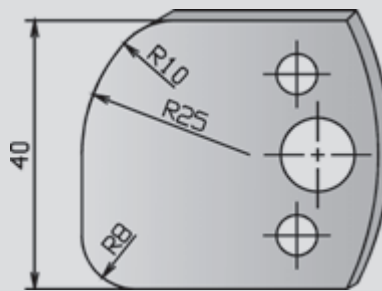
Knife Deflector 778.159
778.259



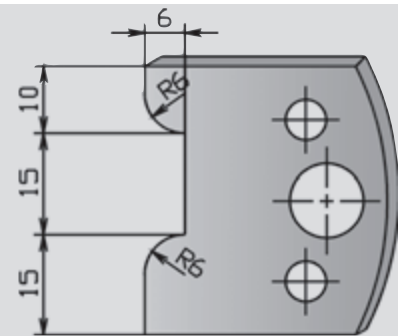
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778.260



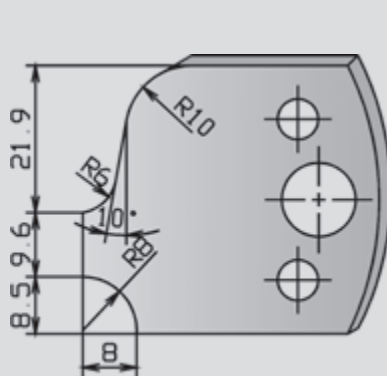
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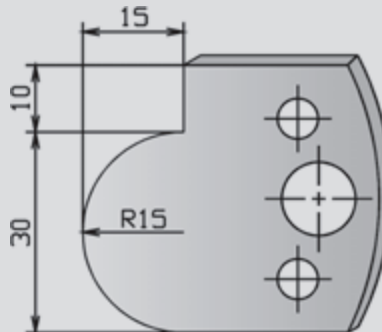
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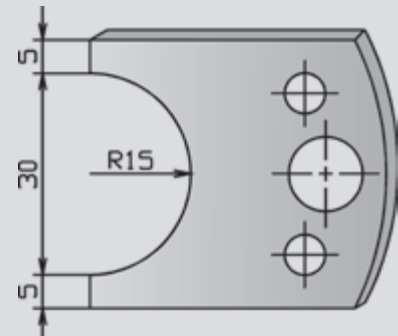
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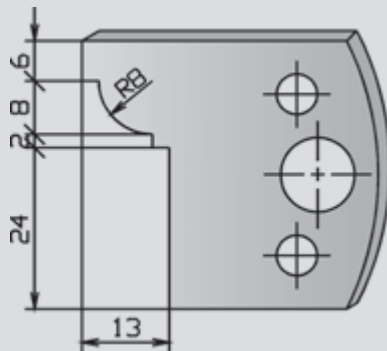
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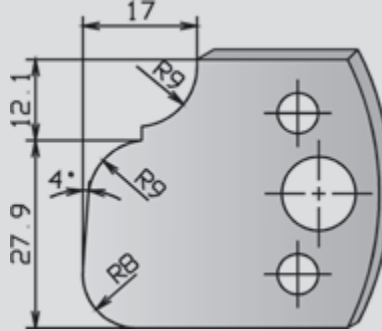
Knife Deflector 778.165 778.265



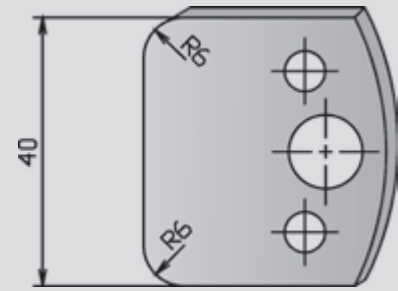
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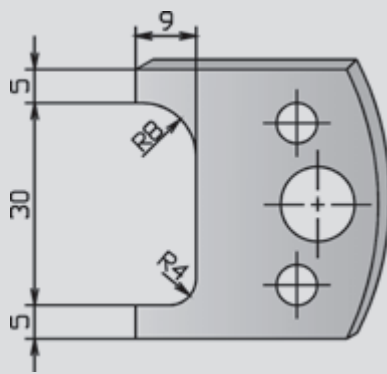
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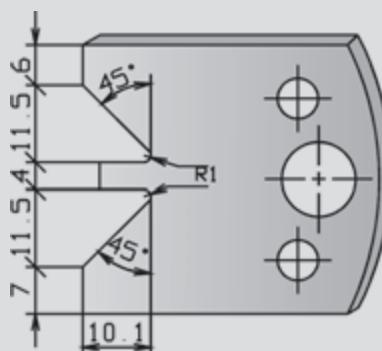
Knife Deflector 778.168 778.268



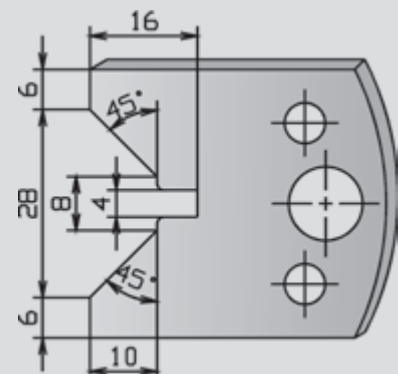
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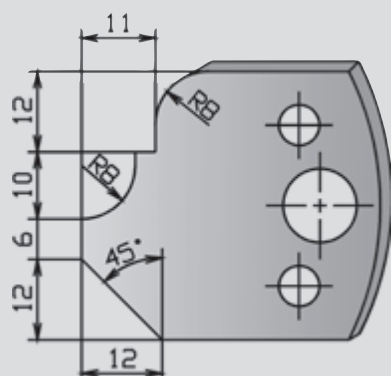
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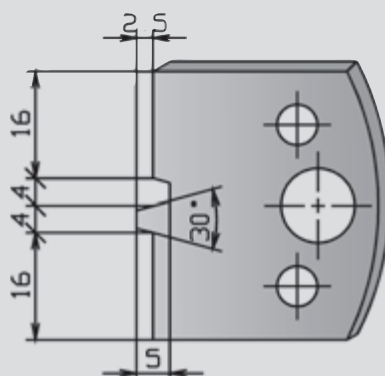
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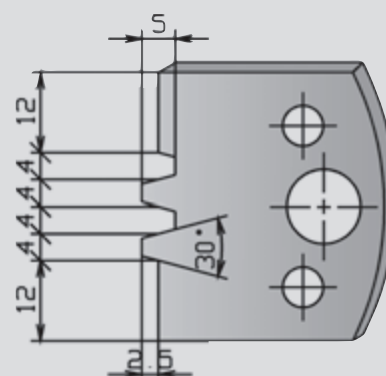
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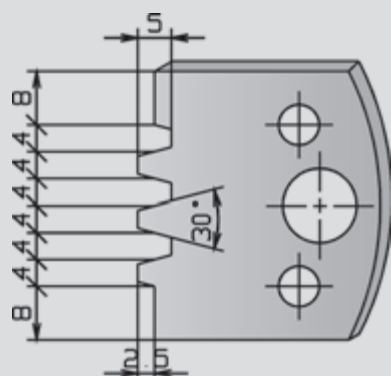
Knife
Deflector 778.173
778.273



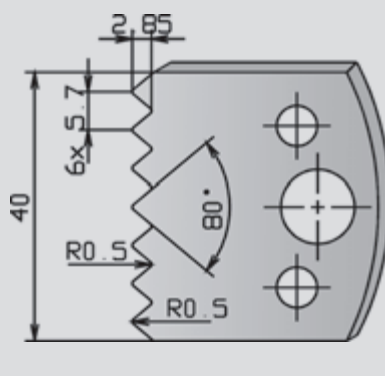
Knife
Deflector 778.174
778.274



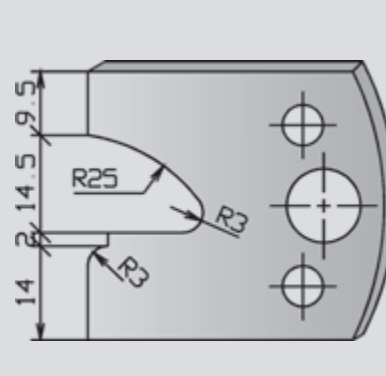
Knife
Deflector 778.175
778.275



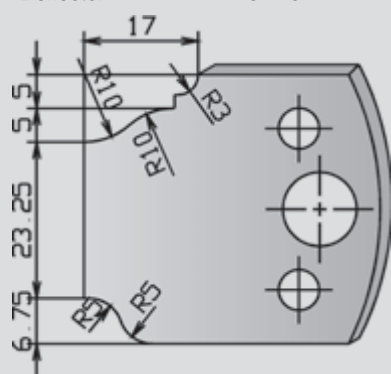
Knife
Deflector 778.176
778.276



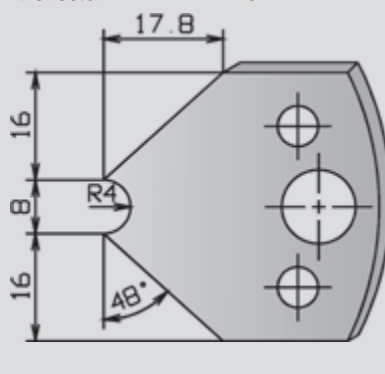
Knife
Deflector 778.177
778.277



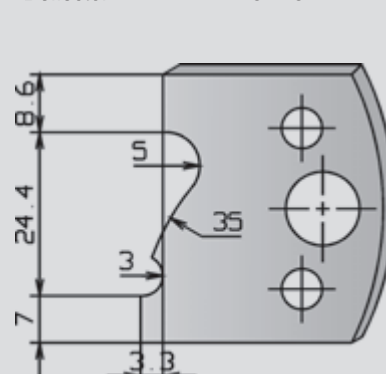
Knife
Deflector 778.178
778.278



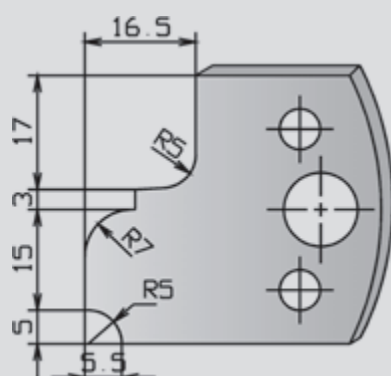
Knife
Deflector 778.179
778.279



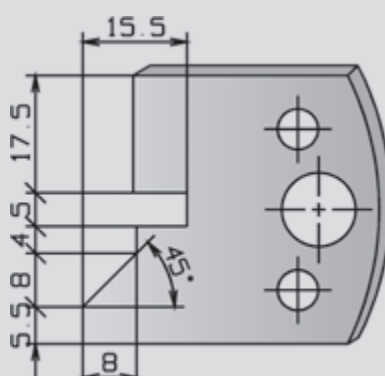
Knife
Deflector 778.180
778.280



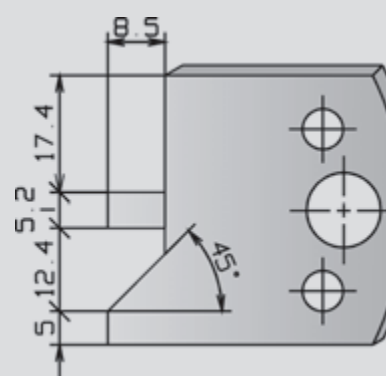
Knife
Deflector 778.181
778.281



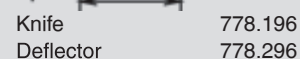
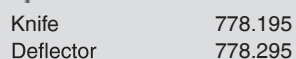
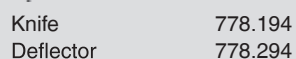
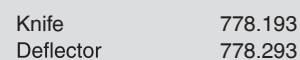
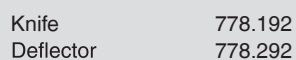
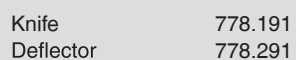
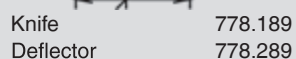
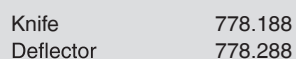
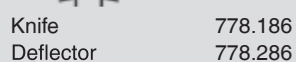
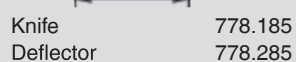
Knife
Deflector 778.182
778.282

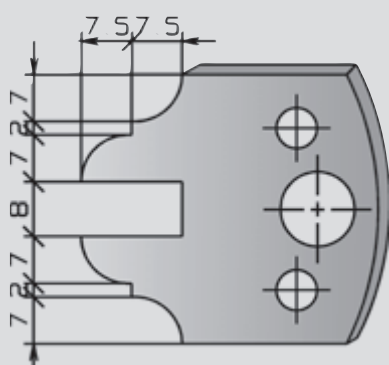


Knife
Deflector 778.183
778.283



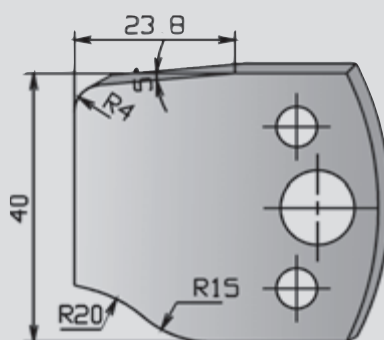
Knife
Deflector 778.184
778.284





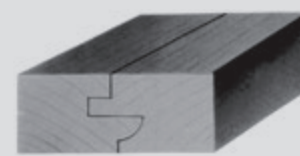
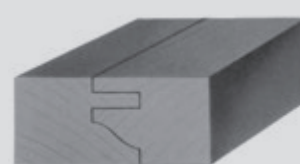
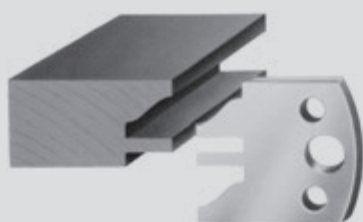
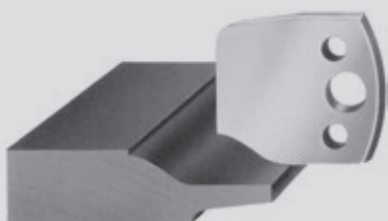
Knife
Deflector

778.197
778.297



Knife
Deflector

778.198
778.298



Profile cutterset

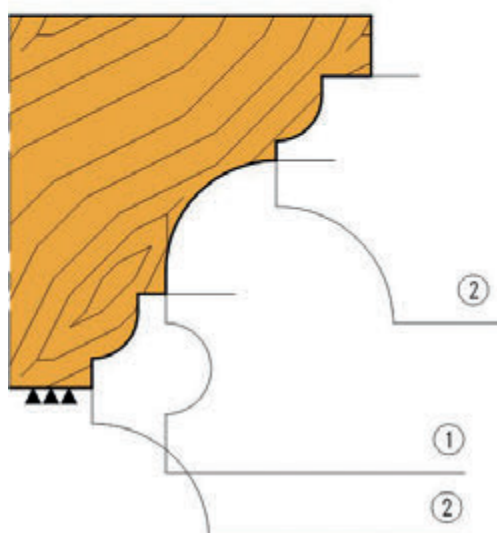
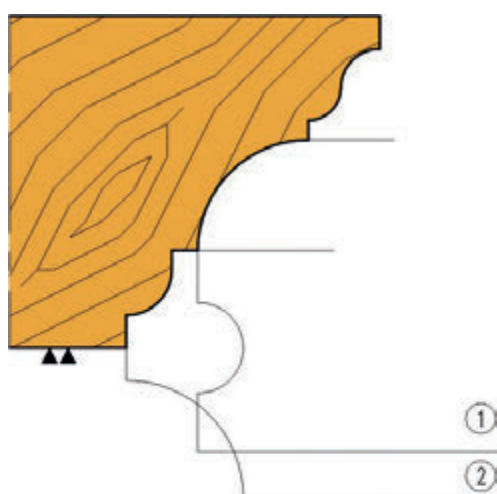
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2	190	38	30/50	2	5700-7000	235.201
3	174	50	30/50	2	5700-7000	235.301
4	134	42	30/50	2	5700-7000	235.401
1+2+3+4						235.001

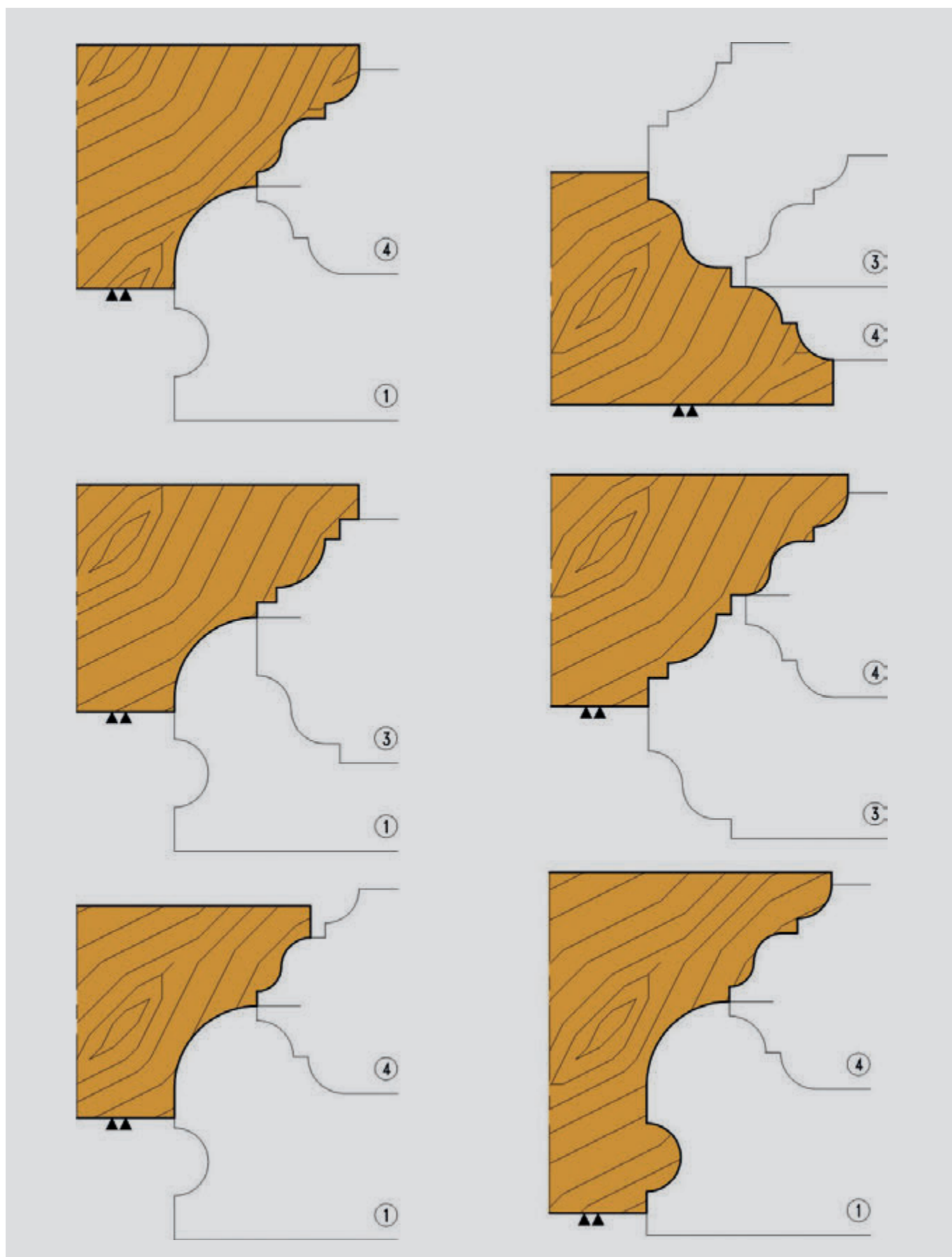
MAN HW

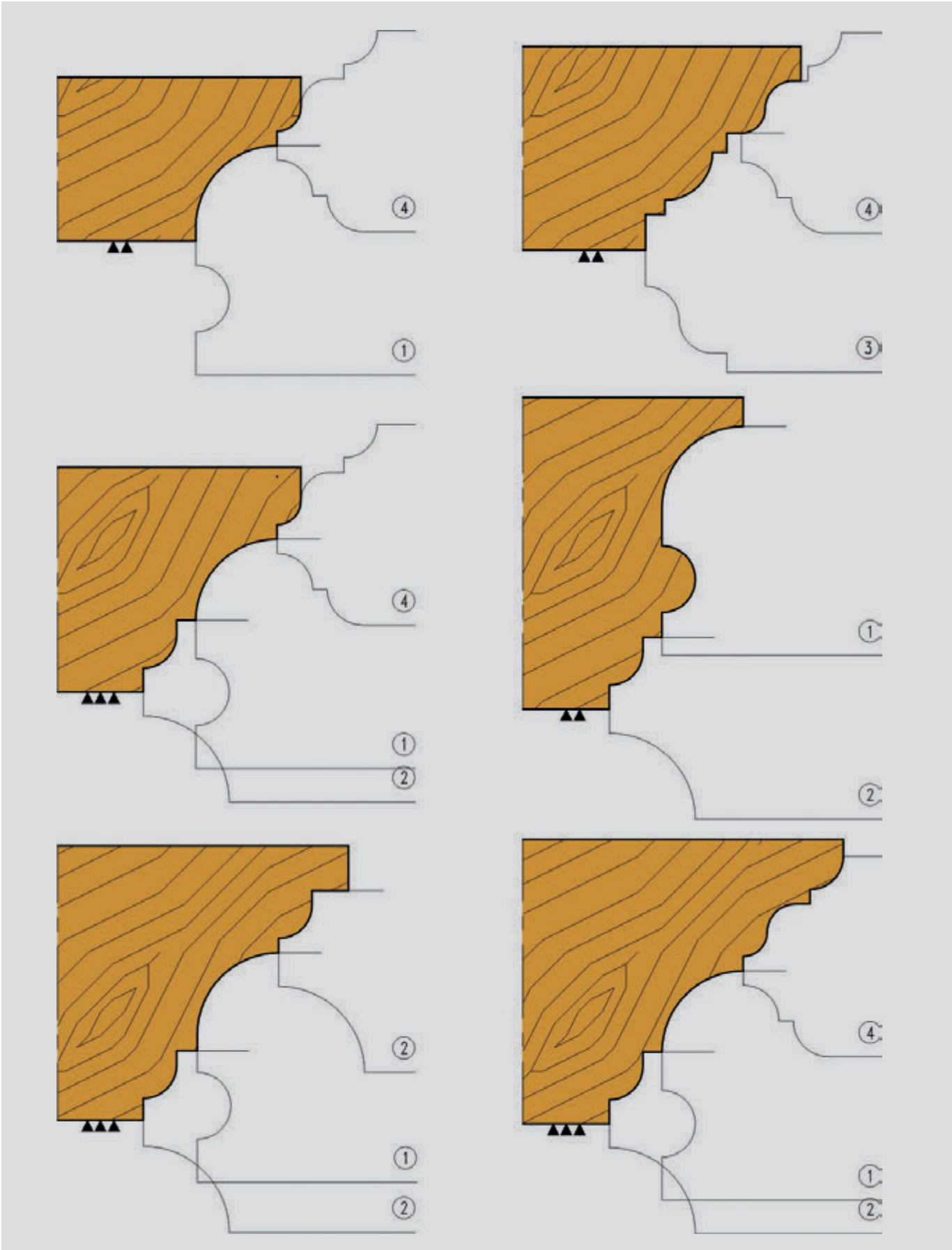
235



3



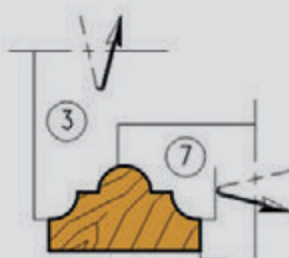
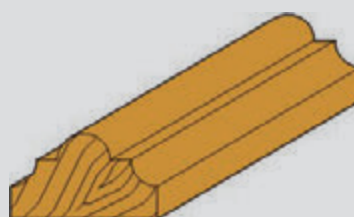
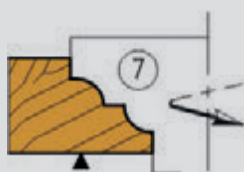
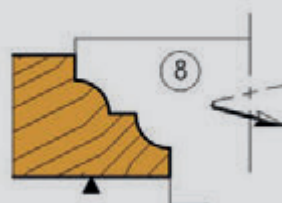
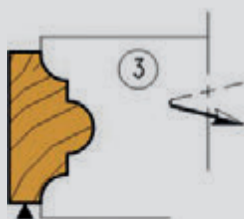




Nr	D	B	d	Z	n min.-max.	Ref.
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7		18	30/50	3	5500-9500	240.110
8		22	30/50	3	5500-9500	240.111

MAN HW

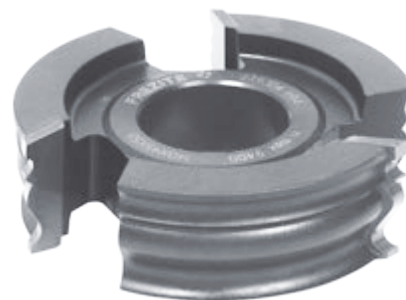
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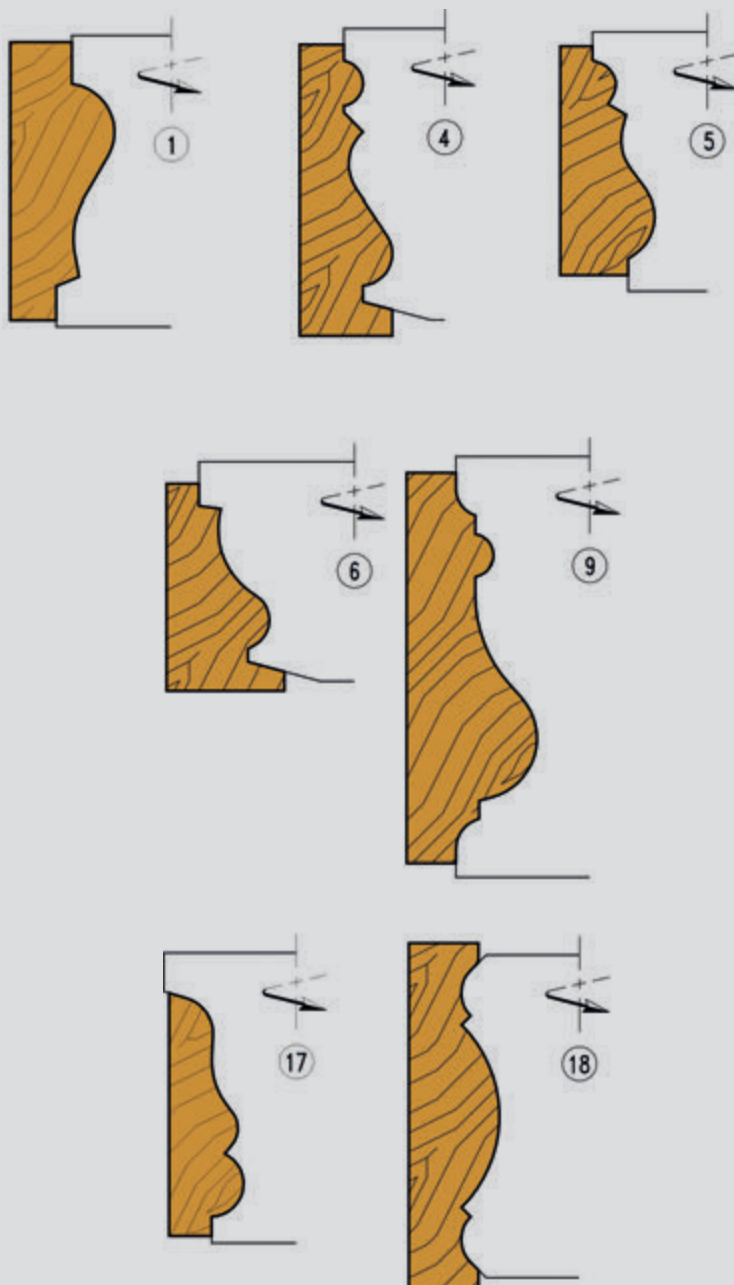
Nr	D	B	d	Z	n min.-max.	Ref.
1	140	45	30/50	3	5500-9500	239.101
4		45	30/50	3	5500-9500	239.104
5		40	30/50	3	5500-9500	239.105
6		34	30/50	3	5500-9500	239.106
9		65	30/50	3	5500-9500	239.109
17		45	30/50	3	5500-9500	239.117
18		50	30/50	3	5500-9500	239.118

MAN HW

239



3

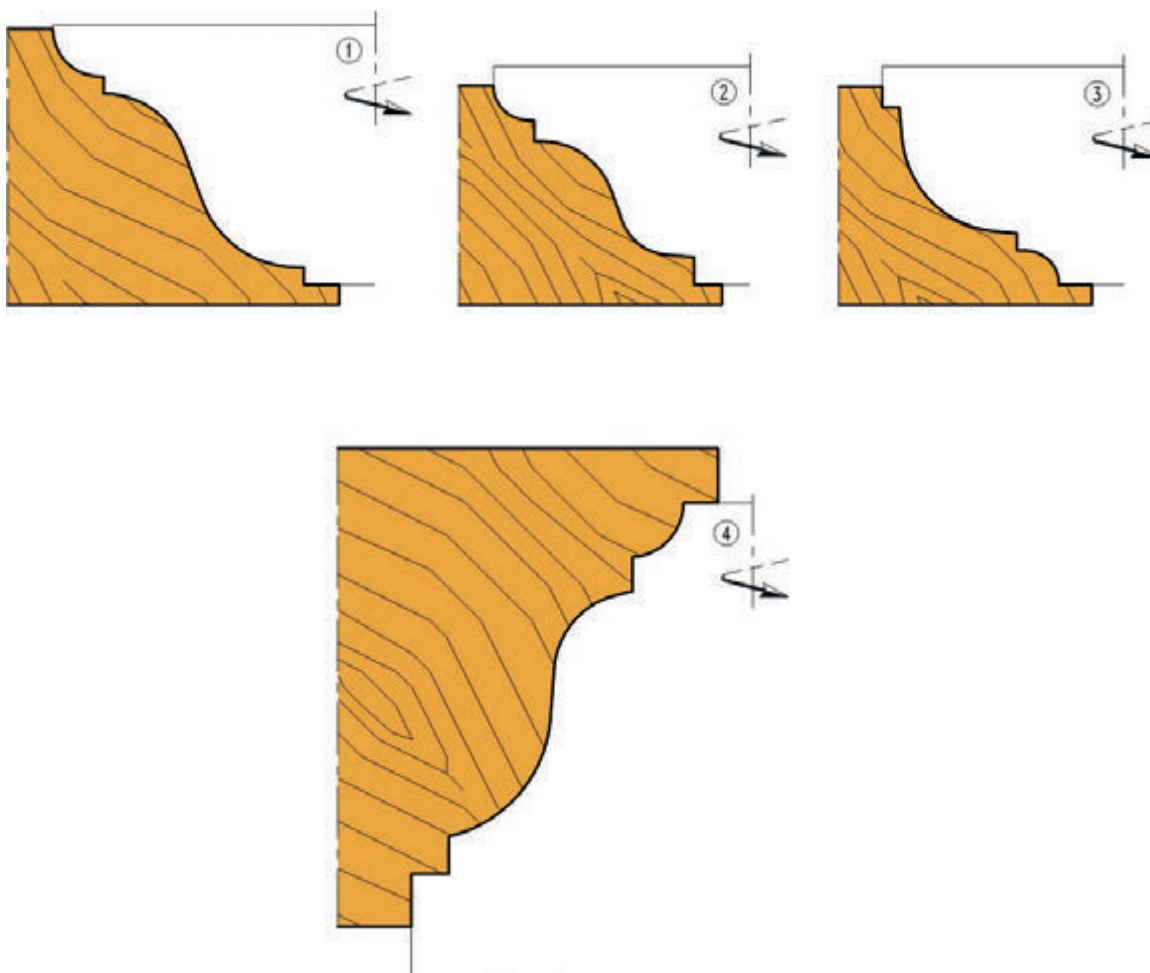


Profile cutterblock

Nr	D	B	d	Z	n min.-max.	Ref.
1	170	38	30/50	3	4500-7800	234.101
2	150	32	30/50	3	5200-8900	234.102
3	160	32	30/50	3	4800-8300	234.103
4	180	70	30/50	3	4300-7400	234.110

MAN HW

234



Handrail profile cutterblock

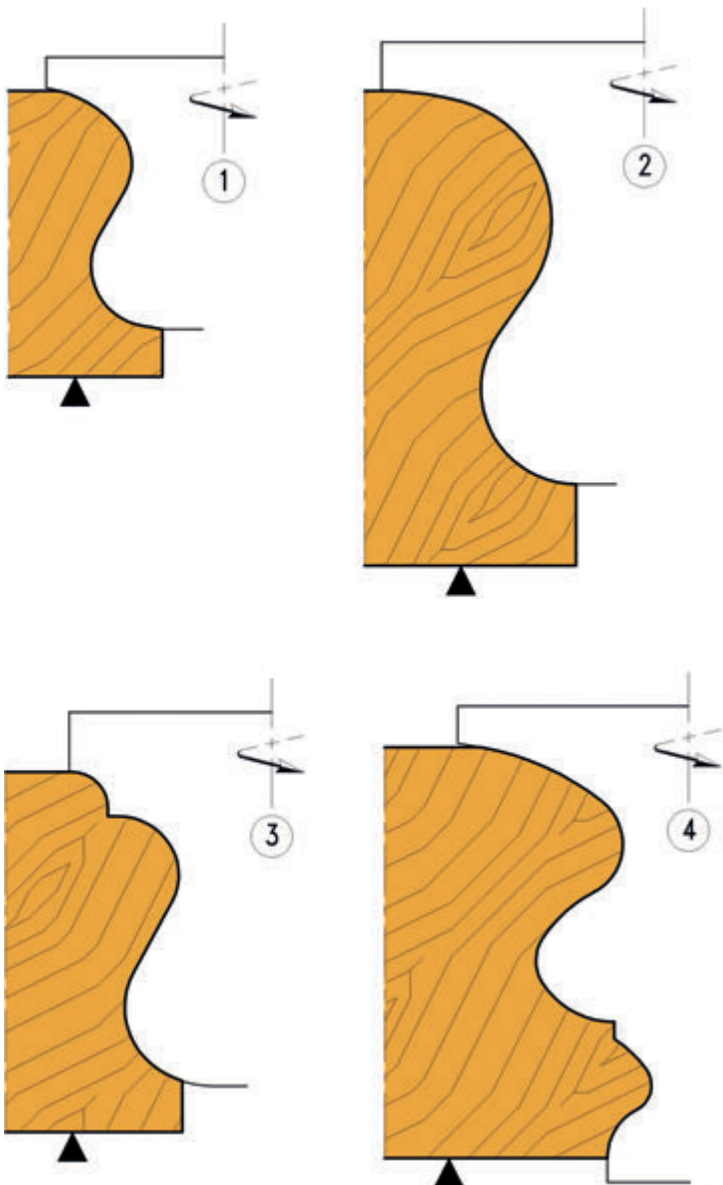
Nr	D	B	d	Z	n min.-max.	Ref.
1	150	40	30/50	3	5200-8900	206.101
2		70	30/50	3	5200-8900	206.102
3		55	30/50	3	5200-8900	206.105
4	160	75	30/50	3	4800-8300	206.104

MAN HW

206



3





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